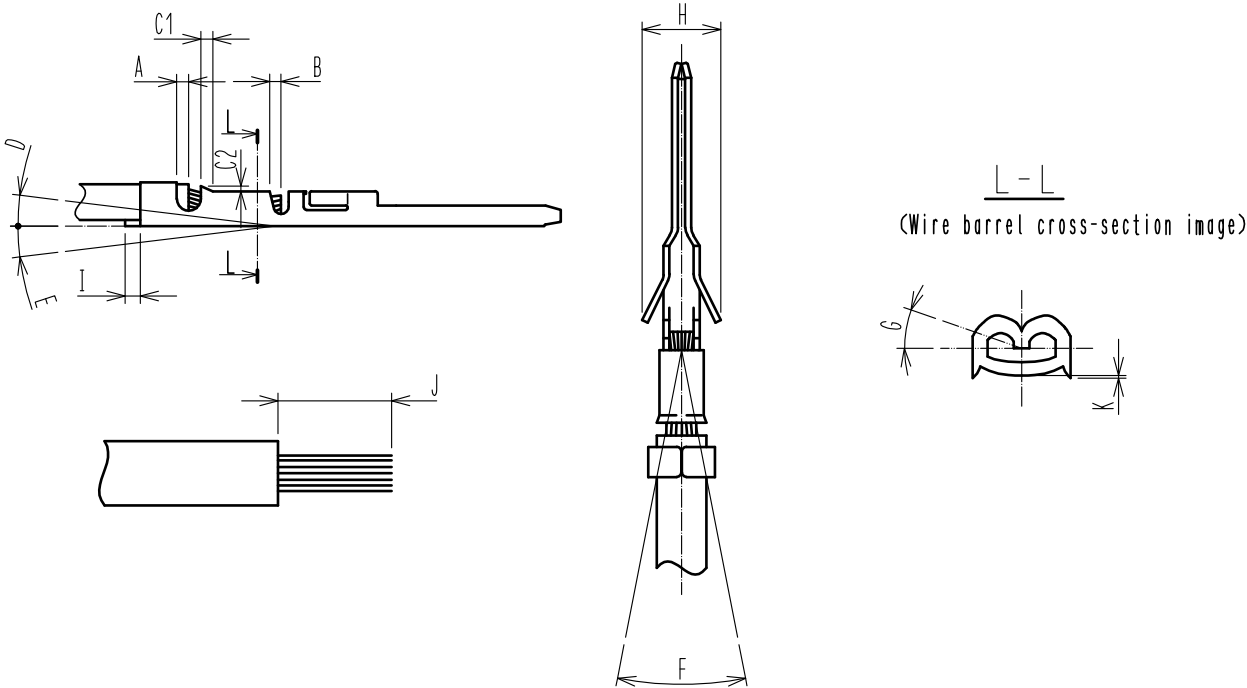


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Crimp Contact: Crimp Quality Standard

Part No. DF1E-**PC(F)(A)(##)

Code No. CL541-****-***



Check Point		Measure (mm)	Remarks
Cover location	A	0.1 to 0.7	
Location of tip of the core	B	0.1 to 0.5	
Bell-mouth	C1	0.1 to 0.5	
	C2	0.2 to 0.5	
Bent-up	D	3° MAX	
Bent-down	E	3° MAX	
Twist	F	±2° MAX	
Rolling	G	±5° MAX	
Height of lance	H	2.1 to 2.4	
Cut-off tab	I	0.2 MAX	
Strip length	J	$\boxed{2}$ 3.0 to 3.7	
Height of metal cut-out teeth	K	0.1 MAX	

Note 1 To adjust applicator, please check the crimp condition (Crimp height and configuration) by using cable.
 $\boxed{2}$ This dimension is for reference. Please adjust it to meet all other specified dimensions after crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
$\triangle$				
TITLE DF1E-**PC(F)(A)(##) Crimp Quality Standard		HRS HIROSE ELECTRIC CO., LTD.		
		APPROVED	HS. OKAWA	20180929
		CHECKED	SZ. ONO	20180929
		CHARGED	TS. KUMAZAWA	20180929
		WRITTEN	SN. MIWA	20180929
TECHNICAL SPECIFICATION		ETAD-H0949-00		$\triangle$ 1/1