

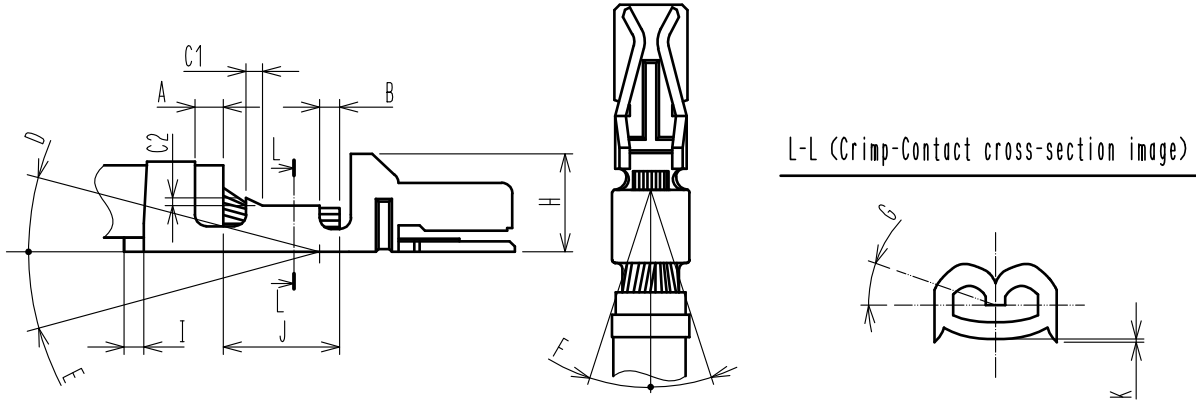
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

DF11#-****SC**(%)

CODE NO.

CL543-*****-***



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	A	0.2-0.7	
LOCATION OF TIP OF THE CORE.	B	0.2-0.5	
BELL-MOUTH.	C1	2	
	C2	0.05-0.2	
BENT-UP.	D	2°MAX	
BENT-DOWN.	E	3°MAX	
TWIST.	F	± 2°MAX	
ROLLING.	G	± 5°MAX	
HEIGHT OF RANCE.	H	1.8-1.9	
CUT-OFF TAB.	I	0.1MAX	
STRIP LENGTH.	J	1.7-2.3	
HEIGHT OF METAL CUT-OUT TEETH.	K	0.1MAX	

NOTE 1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION (CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.

2 DF11#-22SC**(%) . . . 0.1-0.2
DF11#-2428SC**(%) . . . 0.1-0.3
DF11#-30SC**(%) . . . 0.1-0.3

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0				
TITLE DF11#-****SC**(%) Crimp Quality Standard			HRS HIROSE ELECTRIC CO., LTD.	
			APPROVED	HS. OKAWA 18.08.02
			CHECKED	SZ. ONO 18.08.02
			CHARGED	TS. MIYAKI 18.08.02
			WRITTEN	TS. MIYAKI 18.08.02
TECHNICAL SPECIFICATION			ETAD-H0773-00	0 1 1