MARKING CONFIRMED VISUALLY. ELECTRIC CHARACTERISTICS 20NTACT RESISTANCE 100 m/a (DC OR 1000 Hz).	APPLICA	BLE STANI	DARD									
RATING			E DANCE	-55 °C TO 85 °	PC (1)	I		DE DANG	26	-10 °C TO 60) °C (2)	
CURRENT		I EMPERATURE RANGE										
CURRENT	RATING	VOLTAGE		125 V AC						40 % TO 80 %		
TEM		CURRENT	0.5 A RAN				1 4000					
CONSTRUCTION SENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING. X SENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING. X SENERAL EXAMINATION CONFIRMED VISUALLY X SELECTRIC CHARACTERISTICS ON MAX. 1 mA(DC OR 1000Hz) 45 mQ MAX. X MILLINOT LEVEL METHOD 100 MQ MIN. X SUDITACT RESISTANCE 00 mV MAX. 1 mA(DC OR 1000Hz) 55 mQ MAX. X MILLINOT LEVEL METHOD 100 MQ MIN. X SUDITACT RESISTANCE 00 mV MAX. 1 mA(DC OR 1000Hz) 55 mQ MAX. X MILLINOT LEVEL METHOD 100 MQ MIN. X SUBJECTION 250 V DC 100 MQ MIN. X SUBJECTION NO FLASHOVER OR BREAKDOWN. X MECHANICAL CHARACTERISTICS NO SUBJECTIONS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO THERROR 10 CONTACT RESISTANCE: 50 mM MAX. X NO THERROR 10 CONTACT RESISTANCE: 50 mM MAX. X NO THERROR 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 10 CONTACT RESISTANCE: 50 mM MAX. X NO DAMAGE, CRACK AND LOOSENESS OF THE SERIEST TANCE TO MAX MIN. 10 CONTACT RESISTANCE: 50 mM MAX. 10 CONTACT RESISTANCE: 50 MM MAX. 10 CONTACT RESISTANCE: 50 MM MAX. 10 CONTACT RESISTANCE: 50 MM MA				SPEC	IFICA	TION	S					
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MARKING CONFIRMED VISUALLY	CONSTRI	JCTION	•									
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DOTACT RESISTANCE 20 mW A(DC OR 1000 Hz)	MARKING		CONFIRMED VISUALLY.								×	×
CONTACT RESISTANCE 20 mV MAX											1	
MILLNOIT LEVEL METHOD NSULATION RESUSTANCE VOLTAGE PROOF S00 V AC FOR 1 min. MCCHANICAL CHARACTERISTICS NSERTION AND MESURED BY APPLICABLE CONNECTOR. NIFIDRAWAL FORCES NSERTION AND MESURED BY APPLICABLE CONNECTOR. NIFIDRAWAL FORCES NSERTION AND MECHANICAL OPERATION OPERATION PREQUENCY 10 TO 55 Hz, AMPULTUDE: 1.52 m. 2 h in 3 DIRECTIONS. 3 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CHARACTERISTICS DAMP HEAT EXPOSED AT 40+2*°C, 90 ~ 95 %, 96 h. (1) CONTACT RESISTANCE: 55 mΩ MAX. (2) INSULATION RESISTANCE: 55 mΩ MAX. (3) INSULATION RESISTANCE: 55 mΩ MAX. (4) INSULATION RESISTANCE: 50 mΩ MAX. (2) INSULATION RESISTANCE: 50 mΩ MAX. (3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CHEMPERATURE 1 EXPOSED IN 3 PM FOR 96 h. (TEST STANDARD. LEDA 39) RESISTANCE TO 11 SOLIDER TEMPERATURE, 200±5° FOR IMMERSION DURATION, 10±1s. 2) SOLIDERING RIGHS 300° FOR 9 s. TEMPERATURE RISE INCLUDED WHEN ENERGIZED. A NEW UNIFORM CONTING OF SOLIDER A REW U			· · · · · · · · · · · · · · · · · · ·				45 mΩ MAX .					+-
RESISTANCE WOLTAGE PROOF 300 V AC FOR 1 min. MCCHANICAL CHARACTERISTICS NSERTION AND MCCHANICAL	CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 IIIV MAX, 1 MA(DC OR 1000Hz)				55 mΩ MAX .					-
MECHANICAL CHARACTERISTICS NSERTION AND MEASURED BY APPLICABLE CONNECTOR. WITHDRAWAL FORCE: 70.5 N MAX. WITHDRAWAL FORCE: 79.9 N MIN. WITHDRAWAL FORC	INSULATION		250 V DC				100 MΩ MIN.				×	-
NSERTION AND MEASURED BY APPLICABLE CONNECTOR. INSERTION FORCE: 70.5 N MAX. WITHDRAWAL FORCES 7.9 N MIN. X WITHDRAWAL FOR	VOLTAGE P	ROOF	300 V AC FOR 1 min.				NO FLA	ASHOVE	R OR E	BREAKDOWN.	×	1-
MITHDRAWAL FORCES MICHARMICAL JOERANICAL JOERANICA	MECHANI	CAL CHAR	<u>AC</u> TERI	STICS								
MITHDRAWAL FORCES WITHDRAWAL FORCES MIRCHANICAL 300 TIMES INSERTIONS AND EXTRACTIONS. DPERATION PREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.52 mm, 2 h in 3 DIRECTIONS. PROBLEM 1 h 3 DIRECTIONS. SHOCK 490 m/s², DURATION OF PULSE 11 ms FOR 3 TIMES in 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS SAMP HEAT STRADE THE 20 + 10 + 15 + 30 + 10 + 15 + 15 + 35 * (2) NO DAMAGE, CRACK AND LOOSENESS ENVIRONMENTAL CHARACTERISTICS SAMP HEAT STRADE THE 30 + 10 + 15 + 30 + 10 + 15 + min. 5 CYCLES. CORROSION SALT MIST 48 h. PYDROGEN SULPHIDE EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD. JEIDA 38) EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD. JEIDA 38) SOLDERING HEAT SOLDER BATH-SOLDER TEMPERATURE, 20 ± 55 * FOR MMERSION, DURATION, 10 ± 1s. 2) SOLDERING IRONS: 390°C FOR 5 s. SOLDERING HEAT SOLDERED AT SOLDER TEMPERATURE, 20 ± 5°C FOR IMMERSION DURATION, 2 sec. SOLDERABILITY COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE **CRESSIVE LOOSENESS OF THE EXCESSIVE AND	INSERTION AND		MEASURED BY APPLICABLE CONNECTOR.									
DPERATION PREQUENCY 10 TO 55 Hz, AMPUITUDE: 1.52 mm, 2 h in 3 directions.	WITHDRAWAL FORCES											\perp
FREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.52 mm, 2 h IN 3 DIRECTIONS. SHOCK 490 ms², DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SENVIRONMENTAL CHARACTERISTICS DAMP HEAT STEADY STATE OF THE PERATURE: 55 ++15 ++15 ++35 ++25 ++25 ++25 ++25 ++25 ++25 ++2	MECHANICAL OPERATION		300 TIMES INSERTIONS AND EXTRACTIONS.				② NO DAMAGE, CRACK AND LOOSENESS					-
2 h IN 3 DIRECTIONS. 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS ENVIRONMENTAL CHARACTERISTICS EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. STEADY STATE) SAPID CHANGE OF TEMPERATURE-55++15~+35+85++15~+35°C TIME 30 ~ 10~15 ~ 30 ~ 10~15 min. 5 CYCLES. CORROSION SALT MIST EXPOSED IN 3 MS ALT WATER SPRAY FOR 48 h. 48 h. 49 h. 10 CONTACT RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 21 INSULATION RESISTANCE: 55 mΩ MAX. 22 INSULATION RESISTANCE: 55 mΩ MAX. 23 INSULATION RESISTANCE: 55 mΩ MAX. 24 INSULATION RESISTANCE: 55 mΩ MAX. 25 INSULATION RESISTANCE: 55 mΩ MAX. 26 INSULATION RESISTANCE: 55 mΩ MAX. 27 INSULATION RESISTANCE: 55 mΩ MAX. 28 INSULATION RESISTANCE: 55 mΩ MAX. 29 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 21 INSULATION RESISTANCE: 55 mΩ MAX. 22 INSULATION RESISTANCE: 55 mΩ MAX. 23 INSULATION RESISTANCE: 55 mΩ MAX. 24 INSULATION RESISTANCE: 55 mΩ MAX. 25 INSULATION RESISTANCE: 55 mΩ MAX. 26 INSULATION RESISTANCE: 55 mΩ MAX. 27 INSULATION RESISTANCE: 55 mΩ MAX. 28 INSULATION RESISTANCE: 55 mΩ MAX. 29 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 21 INSULATION RESISTANCE: 55 mΩ MAX. 22 INSULATION RESISTANCE: 55 mΩ MAX. 23 INSULATION RESISTANCE: 55 mΩ MAX. 24 INSULATION RESISTANCE: 55 mΩ MAX. 25 INSULATION RESISTANCE: 55 mΩ MAX. 26 INSULATION RESISTANCE: 55 mΩ MAX. 27 INSULATION RESISTANCE: 55 mΩ MAX. 28 INSULATION RESISTANCE: 55 mΩ MAX. 29 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 20 INSULATION RESISTANCE: 55 mΩ MAX. 21 INSULATION RESISTANCE: 55 mΩ MAX. 22 INSULATION RESISTANCE: 55 mΩ MAX. 23 INSULATION RESISTANCE: 55 mΩ MAX. 24 INSULATION RESISTANCE: 55 mΩ MAX. 25 INSULATION RESISTANCE: 55 mΩ MAX. 26 INSULATION RESISTANCE: 55 mΩ MAX. 27 INSULATION RESISTANCE: 55 mΩ MAX. 28 INSULATION RESISTANCE: 55 mΩ MAX. 29 INSULATION RESISTANCE: 55 mΩ MAX.	VIBRATION		•				① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS					-
FOR 3 TIMES IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h. (STEADY STATE) TEMPERATURE.55 → 15 ~ 30 → 10 ~ 15 min. 5 CYCLES. CORROSION SALT MIST (EXPOSED IN 3 PM FOR 96 h. (TEST STANDARD: JEIDA 38) TYPOROGEN SULPHIDE (EXPOSED IN 3 PM FOR 96 h. (TEST STANDARD: JEIDA 38) TISOLDERING HEAT (2) SOLDERING IRONS: 380°C FOR 5 s. TEMMINALS. 20 NO HEAVY CORROSION. SOLDERING IRONS: 380°C FOR 5 s. TEMMINALS. 20 NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE EXCESSIVE LOOSENESS OF THE EXCESSIVE LOOVER A MINIMUM OF 95 % OF THE UNISC PROPRIES A LONG-TERM STORAGE STATE FOR THE UNISC PROPORT HE BOARD MOUNTED Unless otherwise specified, refer to MIL-STD-1344. THOSE GLICATION SHEET PART NO. FX4C-808-1. 27DSA (71) HIROSE ELECTRIC CO., LTD. CODE NO. CL574-0107-1-71			2 h IN 3 DIRECTIONS.									+_
DAMP HEAT STEADY STATE) STEADY STATE) STEADY STATE) TEMPERATURE-55-+15-+35-+85-+15-+35**C TIME 30 10-15 30 10-15 min. 5 CYCLES. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. (2) INSULATION RESISTANCE: 150 MΩ MM. (3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. OF PARTS. OF PARTS. OF PARTS. (4) CONTACT RESISTANCE: 55 mΩ MAX. (2) NO HEAVY CORROSION. X			FOR 3	TIMES IN 3 DIRECT		,	OF.	. AN 10.				
STEADY STATE) RAPID CHANGE OF TEMPERATURE-55-+15~+35-+85-+15~+35" C 3 NO DAMAGE, CRACK AND LOOSENESS OF PARTS. S CYCLES. OF PARTS. OF P											1	
TEMPERATURE 55 + 15 × +35 + 15 × +35 * C 3 NO DAMAGE, CRACK AND LOOSENESS OF TEMPERATURE 30 → 10 × 15 → 30 → 10 × 15 min. 5 C YCLES. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. 2 NO HEAVY CORROSION. HYDROGEN SULPHIDE EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38) RESISTANCE TO 50 LIDER BATH:SOLDER TEMPERATURE, 20 ± 5°C FOR IMMERSION, DURATION, 10 ± 1s. 2) SOLDERING IRONS: 380°C FOR 5 s. SOLDERING HEAT 2) SOLDERED AT SOLDER TEMPERATURE, 240 ± 3°C, FOR IMMERSION DURATION, 2 sec. REMARK 10 TEMPERATURE RISE INCLUDED WHEN ENERGIZED 2 THE SURFACE BEING IMMERSED. REMARK 10 TEMPERATURE RISE INCLUDED WHEN ENERGIZED FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED DESIGNED SY. KAMIGA 07. 08. 1 DESIGNED SY. K			EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.				19					-
TIME 30 → 10~15 → 30 → 10~15 min. OF PARTS. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. 17 CONTACT RESISTANCE: 55 mΩ MAX. 2 NO HEAVY CORROSION. 18 NO HEAVY CORROSION. 18 NO HEAVY CORROSION. 18 NO HEAVY CORROSION. 19 SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 20 LEFC FOR IMMERSION,DURATION,10±1s. 21 SOLDERING IRONs: 380°C FOR 5 s. 22 SOLDERING IRONs: 380°C FOR 5 s. 23 SOLDERING IRONs: 380°C FOR 5 s. 24 O±3°C,FOR IMMERSION DURATION, 2 sec. 25 SOLDER BILITY 10 SOLDERED AT SOLDER TEMPERATURE, 240±3°C,FOR IMMERSION DURATION, 2 sec. 26 SOLDER BILITY 27 SOLDER BILITY 28 SOLDER BILITY 29 SOLDER BILITY 20 SOLDER BILITY 21 SOLDER BILITY 22 SEC. 22 SEC. 23 SOLDER BILITY 24 STREMMALS. 25 NO HEAVY CORROSION. 26 EXCESSIVE LOOSENESS OF THE EXCESSIV	RAPID CHANGE OF		TEMPERATURE-55→+15~+35→+85→+15~+35°C				1 °					+-
## A8 h. ## AS DESIGNED SULPHIDE EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38) ## RESISTANCE TO SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. ## SOLDERING HEAT SOLDERING HEAT SOLDER TEMPERATURE, 260±5°C FOR IMMERSION DURATION, 2 sec. SOLDER ABILITY SOLDER TEMPERATURE, 240±3°C,FOR IMMERSION DURATION, 2 sec. SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. A PEPOVED HS. 0KAMA 07. 08. 05. 05. 05. 05. 05. 05. 05. 05. 05. 05	TEMPERATURE		TIME $30 \to 10 \sim 15 \to 30 \to 10 \sim 15$ min.				,					
RESISTANCE TO 1) SOLDER BATH-SOLDER TEMPERATURE, 260±5°C FOR IMMERSION DURATION,10±1s. EXCESSIVE LOOSENESS OF THE 250±5°C FOR IMMERSION DURATION,10±1s. EXCESSIVE LOOSENESS OF THE 250±5°C FOR IMMERSION DURATION, 10±1s. EXCESSIVE LOOSENESS OF THE 250±0±5°C FOR 5 s. TERMINALS. SOLDERABILITY SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2 sec. SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. ***CHECKED** ***DATE: CHECKED** ***DATE: CHECK	CORROSION SALT MIST											_
SOLDERING HEAT 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS: 360°C FOR 5 s. SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2 sec. REMARK **OTEMPERATURE RISE INCLUDED WHEN ENERGIZED. **OR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. **OR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. **OR THE UNUSED SPECIFIED, refer to MIL-STD-1344. **OR THE UNUSED PRODUCT BETORE THE BOARD MOUNTED. **OR THE UNUS	HYDROGEN SULPHIDE						×					
2) SOLDERING IRONS: 360°C FOR 5 s. SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2 sec. COUNT DESCRIPTION OF REVISIONS DESIGNED COUNT DESCRIPTION OF REVISIONS REMARK (*) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. (*) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to MIL-STD-1344. Note QT:Qualification Test AT:Assurance Test X:Applicable Test SPECIFICATION SHEET PART NO. FX4C-80S-1. 27DSA (71) HIROSE ELECTRIC CO., LTD. CODE NO. CL574-0107-1-71 (*) TARMINALS. * X TERMINALS. * X TEMINALS. * A NEW UNIFORM COATING COATING MINIMUM OF 95% OF THE BURNING NO. ELECKED * DATE: * A NEW UNIFORM COATING COATING TO THE BURN SHAPE SHAP	RESISTANCE TO											1-
COUNT DESCRIPTION OF REVISIONS DESIGNED CHECKED DATE **C-FOR IMMERSION DURATION, 2 sec. SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.** **C-FOR IMMERSION DURATION, 2 sec. SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.** **REMARK** **OTTEMPERATURE RISE INCLUDED WHEN ENERGIZED.** **C-THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.** **Unless otherwise specified, refer to MIL-STD-1344.** **Unless otherwise specified, refer to MIL-STD-1344.** **Unless otherwise Specified ATT-Assurance Test X:Applicable Test DRAWING NO.** **SPECIFICATION SHEET PART NO.** **FX4C-80S-1.27DSA* **TX4C-80S-1.27DSA* **TX4C-80S-1.27	SOLDERING HEAT		·				TEDMINALS -					
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