

TO
PKK

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△ 2	RE-F-09653	K.N	H.Y	04.04.06	△				
△ 1	RE-F-10251	K.D	H.O	05.02.02	△				
APPLICABLE STANDARD									
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C			STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C			
	VOLTAGE	100 V AC			OPERATING HUMIDITY RANGE	40 % TO 80 %			
	CURRENT	0.4 A			STORAGE HUMIDITY RANGE	40 % TO 70 %			
SPECIFICATIONS									
ITEM		TEST METHOD			REQUIREMENTS			QT	AT
CONSTRUCTION									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	×
MARKING		CONFIRMED VISUALLY.						×	×
ELECTRIC CHARACTERISTICS									
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).			80 mΩ MAX. ⁽¹⁾			×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)			100 mΩ MAX. ⁽²⁾			×	
INSULATION RESISTANCE		250 V DC.			100 MΩ MIN.			×	
VOLTAGE PROOF		300 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	
MECHANICAL CHARACTERISTICS									
MECHANICAL OPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.			① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾			×	
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
ENVIRONMENTAL CHARACTERISTICS									
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.			① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② INSULATION RESISTANCE: 100 MΩ MIN.			×	
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② NO HEAVY CORROSION.			×	
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)						×	
RESISTANCE TO SOLDERING HEAT		1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, △ FOR 5 s			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			×	
SOLDERABILITY △ △		SOLDERED AT SOLDER TEMPERATURE, 240 ± 3°C, FOR IMMERSION DURATION, 3 s.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSSED.			×	
REMARKS ⁽¹⁾ THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 mΩ, BECAUSE OF THE BULK RESISTANCE OF STACKING HEIGHT 16 mm TYPE. ⁽²⁾ AFTER TEST, THE CHANCE OF THE CONTACT RESISTANCE SHALL BE 20 mΩ MAX.									
DRAWN S.SUZUKI				DESIGNED K.NAKAMURA	CHECKED H.OKAWA	APPROVED Y.YOSHIMURA	RELEASED		
03.02.13				03.02.13	03.02.14	03.02.15			
Unless otherwise specified, refer to JIS C 5402.									
Note QT:Qualification Test AT:Assurance Test ×:Applicable Test									
HS HIROSE ELECTRIC CO., LTD.				SPECIFICATION SHEET			PART NO. FX8C-※※P-SV1(92)		
CODE NO.(OLD) CL		DRAWING NO. ELC4 - 151087- 22			CODE NO. CL 578			1/1	