CONSTRUCTION  GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING.  MARKING CONFIRMED VISUALLY.  ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE 100 mA (DC OR 1000 Hz). 80 mΩ MAX .(1)  CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX .(2)  MILLIVOLT LEVEL METHOD INSULATION 250 V DC. 100 MΩ MIN.	6	
1   RE-F-10251   K.D   H-0   05,02.02	(6) (6) (7) (8) (8) (8) (8) (8) (8) (8) (8) (8) (8	X
APPLICABLE STANDARD  RATING   OPERATING TEMPERATURE RANGE   -55 °C TO 85 °C   STORAGE TEMPERATURE RANGE   -10 °C TO 60	(6) (6) (7) (8) (8) (8) (8) (8) (8) (8) (8) (8) (8	X
OPERATING   TEMPERATURE RANGE   -55 °C   TO 85 °C   STORAGE   TEMPERATURE RANGE   -10 °C   TO 60	(6) (6) (7) (8) (8) (8) (8) (8) (8) (8) (8) (8) (8	X
TEMPERATURE RANGE   -55 °C TO 85 °C   TEMPERATURE RANGE   -10 °C TO 60	(6) (6) (7) (8) (8) (8) (8) (8) (8) (8) (8) (8) (8	X
RATING   VOLTAGE	QT X X	X
CURRENT	X X X	X
TEM TEST METHOD REQUIREMENTS  CONSTRUCTION  GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING.  MARKING CONFIRMED VISUALLY.  ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE 100 mA (DC OR 1000 Hz). 80 mΩ MAX. (1)  CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX. (2)  MILLIVOLT LEVEL METHOD INSULATION 250 V DC. 100 MΩ MIN.	X X X	X
CONSTRUCTION  GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT. ACCORDING TO DRAWING.  MARKING CONFIRMED VISUALLY.  ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE 100 mA (DC OR 1000 Hz). 80 mΩ MAX. (1)  CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX. (2)  MILLIVOLT LEVEL METHOD  INSULATION 250 V DC. 100 MΩ MIN.	X X X	X
GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT.  MARKING CONFIRMED VISUALLY.  ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE 100 mA (DC OR 1000 Hz). 80 mΩ MAX .(1)  CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX .(2)  MILLIVOLT LEVEL METHOD INSULATION 250 V DC. 100 MΩ MIN.	×	
MARKING CONFIRMED VISUALLY.  ELECTRIC CHARACTERISTICS  CONTACT RESISTANCE 100 mA (DC OR 1000 Hz). 80 mΩ MAX .(1)  CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX .(2)  MILLIVOLT LEVEL METHOD  INSULATION 250 V DC. 1000 MΩ MIN.	×	
ELECTRIC CHARACTERISTICS           CONTACT RESISTANCE         100 mA (DC OR 1000 Hz).         80 mΩ MAX . <sup>(1)</sup> CONTACT RESISTANCE         20 mV MAX , 1 mA(DC OR 1000Hz)         100 mΩ MAX . <sup>(2)</sup> MILLIVOLT LEVEL         METHOD           INSULATION         250 V DC.         100 MΩ MIN.           RESISTANCE         100 MΩ MIN.	×	_×
CONTACT RESISTANCE         100 mA (DC OR 1000 Hz).         80 mΩ MAX . <sup>(1)</sup> CONTACT RESISTANCE         20 mV MAX , 1 mA(DC OR 1000Hz)         100 mΩ MAX . <sup>(2)</sup> MILLIVOLT LEVEL         METHOD         100 MΩ MIN.           INSULATION RESISTANCE         250 V DC.         100 MΩ MIN.	×	
CONTACT RESISTANCE 20 mV MAX, 1 mA(DC OR 1000Hz) 100 mΩ MAX. (2)  MILLIVOLT LEVEL METHOD  INSULATION 250 V DC. 100 MΩ MIN.	×	
MILLIVOLT LEVEL METHOD INSULATION 250 V DC. 100 MΩ MIN. RESISTANCE		
INSULATION 250 V DC. 100 MΩ MIN.  RESISTANCE	×	
VOLTAGE PROOF 300 V AC FOR 1 min. NO FLASHOVER OR BREAKDOWN.	X	
MECHANICAL CHARACTERISTICS		
MECHANICAL OPERATION  50 TIMES INSERTIONS AND EXTRACTIONS.  (1) CONTACT RESISTANCE: 100 mΩ MAX.(2) (2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	
VIBRATION FREQUENCY 10 TO 55 Hz, AMPLITUDE: 1.5 mm,  1 μs.	×	
AT 2 h FOR 3 DIRECTION. ② CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. (2) SHOCK 490 m/s², DURATION OF PULSE 11 ms ③ NO DAMAGE, CRACK AND LOOSENESS	-	
SHOCK 490 m/s², DURATION OF PULSE 11 ms 3 NO DAMAGE, CRACK AND LOOSENESS AT 3 TIMES FOR 3 DIRECTIONS. OF PARTS.	×	
ENVIRONMENTAL CHARACTERISTICS		
DAMP HEAT EXPOSED AT $40\pm2$ °C, 90 $\sim$ 95 %, 96 h. ① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. (2)	×	
(STEADY STATE) ② INSULATION RESISTANCE: 100 MΩ MIN. RAPID CHANGE OF TEMPERATURE-55→+15~+35→+85→+15~+35°C ③ NO DAMAGE, CRACK AND LOOSENESS		
RAPID CHANGE OF TEMPERATURE-55 $\rightarrow$ +15 $\sim$ +35 $\rightarrow$ +85 $\rightarrow$ +15 $\sim$ +35°C ③ NO DAMAGE, CRACK AND LOOSENESS TIME 30 $\rightarrow$ 2 $\sim$ 3 $\rightarrow$ 30 $\rightarrow$ 2 $\sim$ 3 min OF PARTS. UNDER 5 CYCLES.	×	
CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR (1) CONTACT RESISTANCE: 100 mΩ MAX. (2) (2) NO HEAVY CORROSION.	×	
HYDROGEN SULPHIDE EXPOSED IN 3 PPM FOR 1 96 h. (TEST STANDARD: JEIDA-38)	×	
RESISTANCE TO SOLDERING HEAT  1) REFLOW SOLDERING : 250 °C MAX, 1) REFLOW SOLDERING : 250 °C MIN, 1) REFLOW	×	
FOR 5 s  SOLDERABILITY  SOLDERED AT SOLDER TEMPERATURE, A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF	×	
240 ± 3°C, FOR IMMERSION DURATION, 3 s.  SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.		
REMARKS <sup>(1)</sup> THIS CONNECTOR'S INITIAL CONTACT RESISTANCE DRAWN DESIGNED CHECKED APPROVED R SHALL BE 80 m Ω, BECAUSE OF THE BULK	RELEA	SE
RESISTANCE OF STACKING HEIGHT 16 mm TYPE.  S.SUZUKI K.NAKAMURA H.OKAWA Y.YOSHIMURA  SECULTANCE SHALL BE 20 m.O. MAY		
Unless otherwise specified, refer to JIS C 5402.		
Note QT:Qualification Test AT:Assurance Test ×:Applicable Test		
HIS HIROSE ELECTRIC CO., LTD. SPECIFICATION SHEET FX8C-XXP-SV2(9)	)2)	
CODE NO.(OLD) DRAWING NO. CODE NO.	<u> 1</u>	
CL ELC4 – 151088– 22 CL 578		/

TO PCK

FORM No.231-1