









APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 105 °C	STORAGE TEMPERATURE RANGE	-10 °C TO 50 °C (PACKED CONDITION)	
	VOLTAGE	50 V AC / DC	OPERATING OR STORAGE HUMIDITY RANGE	RELATIVE HUMIDITY 90 % MAX (NOT DEWED)	
	CURRENT	0.5 A	APPLICABLE CABLE	t=0.3±0.03mm, GOLD PLATING	
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	QT AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x x
MARKING		CONFIRMED VISUALLY.			x x
ELECTRICAL CHARACTERISTICS					
VOLTAGE PROOF		250 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	x x
INSULATION RESISTANCE		100 V DC.		500 MΩ MIN.	x x
CONTACT RESISTANCE		AC/DC 20 mV MAX ( AC:1 KHz ) , 1 mA .		100 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)	x x
MECHANICAL CHARACTERISTICS					
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs.	x —
SHOCK		981 m/s <sup>2</sup> , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.		② CONTACT RESISTANCE: 100 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
FPC RETENTION FORCE		MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)		DIRECTION OF INSERTION : (TOP CONTACT) 0.2N × NUMBER OF CONTACTS MIN. (BOTTOM CONTACT) 0.3N × NUMBER OF CONTACTS MIN. (note 1)	x —
ENVIRONMENTAL CHARACTERISTICS					
CORROSION SALT MIST		EXPOSED AT 35±2 °C , 5 % SALT WATER SPRAY FOR 96 h.		① CONTACT RESISTANCE: 100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS. ③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	x —
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→+15T <sub>0</sub> +35→+105→+15T <sub>0</sub> +35°C  TIME 30→ 2 TO 3 → 30→ 2 TO 3 min UNDER 5 CYCLES.		① CONTACT RESISTANCE: 100 mΩ MAX. ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.			x —
DAMP HEAT,CYCLIC		EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.		① CONTACT RESISTANCE: 100 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
	3	DIS-F-00005614	SE. YOKOYAMA	HS. HIRAHARA	20200611
REMARK				APPROVED	MO. ISHIDA
This product is RoHS compliant. Unless otherwise specified, refer to IEC 60512.				CHECKED	HS. SAKAMOTO
				DESIGNED	YS. EBI
				DRAWN	NM. SANPEI
				Note QT:Qualification Test AT:Assurance Test X:Applicable Test	
	SPECIFICATION SHEET		PART NO.	FH34SRJ-*S-0. 5SH (50)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL580	 1/2

SPECIFICATIONS					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
DRY HEAT	EXPOSED AT 105±2 °C, 96 h. 	① CONTACT RESISTANCE: 100 mΩ MAX.	x	—	
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—	
SULPHUR DIOXIDE [JIS C 60068-2-42]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—	
HYDROGEN SULPHIDE [JIS C 60068-2-43]	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	x	—	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x	—	
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : PEAK TMP. 250 °C MAX . REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS : TMP. 350 ± 10 °C   FOR 5±1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	—	
<p>(note1)</p> <p>FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.</p> <p>THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.</p> <p> THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.</p>					
Note QT:Qualification Test AT:Assurance Test X:Applicable Test		DRAWING NO.	ELC4-159714-04		
	SPECIFICATION SHEET		PART NO.	FH34SRJ-*S-0. 5SH (50)	
	HIROSE ELECTRIC CO., LTD.		CODE NO	CL580	 2/2