

APPLICABLE STANDARD						
RATING	Operating temperature range	-55 °C to 85 °C	Storage temperature range	-10°C TO 50°C(Packed condition)		
	Voltage	30V AC / DC	Operating or storage humidity range	Relative humidity 90 % MAX(Not dewed)		
	Current	0.2 A	Applicable cable	t=0.2±0.02mm, Gold plating		
SPECIFICATIONS						
ITEM		TEST METHOD		REQUIREMENTS	QT AT	
CONSTRUCTION						
General examination		Visually and by measuring instrument.		According to drawing. (note 1)	×	×
Marking		Confirmed visually.			×	×
ELECTRICAL CHARACTERISTICS						
Voltage proof		90 V AC for 1 min.		No breakdown.	×	—
Insulation resistance		100 V DC.		50 MΩ MIN.	×	—
Contact resistance		AC 20 mV MAX , 1 mA .		150 mΩ MAX. Including FPC bulk resistance (L=8mm)	×	—
MECHANICAL CHARACTERISTICS						
Vibration		Frequency 10 to 55 Hz, half amplitude 0.75 mm, for 10 cycles in 3 axial directions.		① No electrical discontinuity of 1 μs. ② Contact resistance: 150 mΩ MAX.	×	—
Shock		981 m/s <sup>2</sup> , duration of pulse 6 ms at 3 times in 3 both axial directions.		③ No damage, crack and looseness of parts.	×	—
Mechanical operation		10 times insertions and extractions.		① Contact resistance: 150 mΩ MAX. ② No damage, crack and looseness of parts.	×	—
FPC insertion force		Measured by applicable FPC (Thickness of FPC shall be t=0.20mm at initial condition.)		Insertion force : Direction of insertion 4.3 N MAX (note 2)	×	—
FPC retention force		Measured by applicable FPC (Thickness of FPC shall be t=0.20mm at initial condition.)		Retention force : Direction of extraction 5.2 N MIN (note3)	×	—
ENVIRONMENTAL CHARACTERISTICS						
Rapid change of temperature		Temperature-55→+15To+35→+85→+15To+35°C Time 30→ 2 to 3 → 30 → 2 to 3 min Under 5 cycles.		① Contact resistance: 150 mΩ MAX. ② Insulation resistance: 50 MΩ MIN. ③ No damage, crack and looseness of parts.	×	—
Damp heat (steady state)		Exposed at 40±2 °C, Relative humidity 90 to 95 %, 96 h.			×	—
Damp heat,cyclic		Exposed at -10 to +65 °C, Relative humidity 90 to 96 %, 10 cycles, TOTAL 240 h.		① Contact resistance: 150 mΩ MAX. ② Insulation resistance: 1 MΩ MIN. (At high humidity) ③ Insulation resistance: 50 MΩ MIN. (At dry) ④ No damage, crack and looseness of parts	×	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
△						
REMARK				APPROVED	KN. SHIBUYA	20221107
				CHECKED	HH. MURAKAMI	20221107
				DESIGNED	SI. MIZUSAWA	20221107
Unless otherwise specified, refer to IEC 60512.				DRAWN	SI. MIZUSAWA	20221107
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-394201-00-00	
HRS	SPECIFICATION SHEET		PART NO.	FH82-14S-0. 25SHW		
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL0580-5501-0-00		△ 1/2

## SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
Dry heat	Exposed at 85±2°C, 96 h.	① Contact resistance: 150 mΩ MAX.	×	—
Cold	Exposed at -55±3°C, 96 h.	② No damage, crack and looseness of parts	×	—
Sulphur dioxide [JIS C 60068-2-42]	Exposed at 40±2 °C, Relative humidity 80±5% 25±5 ppm for 96 h.	① Contact resistance: 150 mΩ MAX.	×	—
Solderability	Soldered at solder temperature, 245±3°C for immersion duration, 3±0.3 sec.	A new uniform coating of solder shall cover a minimum of 95 % of the surface being immersed.	×	—
Resistance to soldering heat	1) Reflow soldering : Peak TMP. 250 °C MAX . Reflow TMP. over 220 °C 60 to 90 sec. Number of reflow : 2 times 2) Soldering irons : TMP. 350±10 °C for 5±1 sec .	No deformation of case of excessive looseness of the terminals. ( <i>note 4</i> )	×	—

**(note 1)**

This product features top-contact point.

"One Action Lock" completes FPC lock just by inserting the FPC.

Do not operate the locking-lever when inserting the FPC.

**(note 2)**


Do not insert the FPC to this product at an angle.

**(note 3)**

Stabilize the FPC to PCB or something fixed, if pull-up or pull-down force is expected to be applied to the FPC.

**(note 4)**

Blisters which may be generated on the housing do not affect product performance

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