		DARD								
	OPERATING TEMPERATURE RANGE VOLTAGE CURRENT		-40 °C TO 105 °C TEMP 50 V AC / DC OPER/HUMD			PERATURE RANGE		-10 °C TO 50 °C (PACKED COND RELATIVE HUMIDITY 90 % MAX (NOT D		TION)
RATING					OPERATING OR STORAGE HUMIDITY RANGE APPLICABLE CABLE		E			WED)
			0.5 A (note))	APPLI	ICABLE (JABLE	t=0.3±0.05mm, GOLD	PLATI	٧G
			SPEC	CIFICA	1OIT	NS				
	EM		TEST METHOD				REC	QUIREMENTS	QT	АТ
CONSTR		T				I				1
			VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	×
MARKING			IED VISUALLY.						×	×
	CAL CHAP					50 0	****		1	ı
CONTACT RESISTANCE		AC 20 mV MAX (1 KHz), 1 mA.			50 m Ω MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)			×	×	
INSULATION RESISTANC		100 V DC	100 V DC.			500 Ms	2 MIN.		×	×
VOLTAGE P		150 V AC	0 V AC FOR 1 min.			NO FL	ASHOVER (OR BREAKDOWN.	×	×
MECHAN	IICAL CHA	RACTE	RISTICS			1			1	1
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			×	_
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, — m/s ² FOR 10 CYCLES IN			JDE	① NO ELECTRICAL DISCONTINUITY OF 1 μs.			×	_
SHOCK		3 AXIAL DIRECTIONS. 981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			NS	② CONTACT RESISTANCE: 50 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	-
FPC RETENTION FORCE		MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm			DIRECTION OF INSERTION: 0.4N×n MIN. (n:NUMBER OF CONTACTS)			×	-	
FN\/IROt	MENTAL	L	L CONDITION.) CTERISTICS							
RAPID CHAN			ATURE-40→+15TO+35→+	-105→15 _{TO} -	+35°C	① COI	NTACT RES	SISTANCE: $50 \text{ m}\Omega$ MAX.	×	_
TEMPERATURE		TIME $30 \rightarrow 2 \text{ To } 3 \rightarrow 30 \rightarrow 2 \text{ To } 3 \text{ min}$ UNDER 5 CYCLES.			② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS					
DAMP HEAT (STEADY ST		EXPOSED AT 40±2°C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.			-	OF PARTS.			×	_
`	,	EXPOSE		5 %, 96 -65 °C,		① COI	NTACT RES	SISTANCE: 50 mΩ MAX.	×	_
DAMP HEAT, CYCLIC		RELATI	RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			 ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				
DRY HEAT			OSED AT 105±2 °C, 96 h.			① CONTACT RESISTANCE: 50 mΩ MAX.				_
COLD		EXPOSE	EXPOSED AT -40±3°C, 96 h.			② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-
CORROSION SALT MIST			POSED AT 35±2°C , 5 % SALT WATER SPRAY			CONTACT RESISTANCE: 50 mΩ MAX. NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.				_
SULPHUR DIOXIDE [JIS C 60068-2-42]		EXPOSE	OSED AT 40±2 °C , RELATIVE HUMIDITY 5% ,25±5 ppm FOR 96 h.							-
	C 60068-2-42]	100±5%,			/				×	-
[JIS HYDROGEN	SULPHIDE	EXPOSE	O AT 40±2 °C , RELATIVE 10 TO 15 ppm FOR 96		'					
[JIS HYDROGEN [JIS COUN	SULPHIDE C 60068-2-43	EXPOSEI 80±5%,			DESIG	NED		CHECKED	DA	TE
[JIS HYDROGEN [JIS COUN'	SULPHIDE C 60068-2-43	EXPOSEI 80±5%,	10 TO 15 ppm FOR 96			NED	1.55			
[JIS HYDROGEN [JIS COUN	SULPHIDE C 60068-2-43	EXPOSEI 80±5%,	10 TO 15 ppm FOR 96			NED	APPROVE	D NF. MIYAZAKI	15. 1	0. 17
[JIS HYDROGEN [JIS COUN'	SULPHIDE C 60068-2-43	EXPOSEI 80±5%,	10 TO 15 ppm FOR 96			NED	CHECKE	D NF. MIYAZAKI D HS. SAKAMOTO	15. 1 15. 1	0. 17 0. 17
[JIS HYDROGEN [JIS COUN' & REMARK	SULPHIDE C 60068-2-43	EXPOSEI 80±5%,	10 TO 15 ppm FOR 96			NED	CHECKE	D NF. MIYAZAKI D HS. SAKAMOTO D RT. IKEDA	15. 1 15. 1 15. 1	0. 17 0. 17 0. 17
[JIS HYDROGEN [JIS COUN & REMARK Unless oth	SULPHIDE C 60068-2-43 T DE	EXPOSEI 80±5%,	POR 15 ppm FOR 96 POR 96 POR 10 TO 15 ppm FOR 96 POR 10 PO	h.	DESIG		CHECKED DESIGNED DRAWN	D NF. MIYAZAKI D HS. SAKAMOTO D RT. IKEDA RN. IIDA	15. 1 15. 1 15. 1 15. 1	0. 17 0. 17 0. 17 0. 15
[JIS HYDROGEN [JIS COUN & REMARK Unless oth	SULPHIDE C 60068-2-43 T DE	EXPOSEI 80±5%, SCRIPTIC	10 TO 15 ppm FOR 96	h.	DESIG	RAWIN	CHECKEL DESIGNE DRAWN G NO.	D NF. MIYAZAKI D HS. SAKAMOTO D RT. IKEDA	15. 1 15. 1 15. 1 15. 1 5-05	0. 17 0. 17 0. 17 0. 15

	SPECIFICATIO	NS		
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (MAX 2 CYCLES) PEAK TMP. 250 °C MAX . REFLOW TMP. OVER 230 °C WITHIN 60 sec. PRE-HEAT 150 TO 200°C FOR 90 TO 120 sec. 2) SOLDERING IRONS : TMP. 350±10°C FOR 5±1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	-
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_

(note)

WHEN THE SAME VALUE OF CURRENT ARE APPLID TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:	Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC-156370-05-05				
HS	SPECIFICATION SHEET	SPECIFICATION SHEET PART NO.			FH28E-*S-0. 5SH (05)			
	HIROSE ELECTRIC CO., LTD.	CODE NO		CL586	Δ	2/2		