








APPLICABLE STANDARD							
RATING	OPERATING TEMPERATURE RANGE	 -55 °C TO +85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	 -40 °C TO +60 °C ⁽²⁾			
	OPERATING HUMIDITY RANGE	85 % MAX ⁽³⁾	STORAGE HUMIDITY RANGE	 5 % TO 85 % ⁽²⁾			
	VOLTAGE	250 V AC	APPLICABLE CABLE	—			
	CURRENT	3 A	INSULATION	—			
SPECIFICATIONS							
ITEM		TEST METHOD		REQUIREMENTS		QT	AT
CONSTRUCTION							
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		×	×
MARKING		CONFIRMED VISUALLY.				×	×
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		30 mΩ MAX .		×	—
INSULATION RESISTANCE		500 V DC.		1000 MΩ MIN.		×	—
VOLTAGE PROOF		650 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		×	—
MECHANICAL CHARACTERISTICS							
CONTACT INSERTION AND EXTRACTION FORCES		□0.635 ± 0.002 mm BY STEEL GAUGE.		INSERTION FORCE : 4.4 N MAX. EXTRACTION FORCE: 0.4 N MIN.		×	—
MECHANICAL OPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.		1) CONTACT RESISTANCE: 30 mΩ MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE : 0.75 mm, 2 h IN 3 DIRECTIONS.		1) NO ELECTRICAL DISCONTINUITY OF 1 μs. 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.				×	—
ENVIRONMENTAL CHARACTERISTICS							
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.		1) CONTACT RESISTANCE: 30 mΩ MAX. 2) INSULATION RESISTANCE: 500 MΩ MIN. 3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55 → +15 TO +35 → +85 → +15 TO +35 °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min. UNDER 5 CYCLES.		1) CONTACT RESISTANCE: 30 mΩ MAX. 2) INSULATION RESISTANCE: 1000 MΩ MIN. 3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
RESISTANCE TO SOLDERING HEAT		SOLDER BATH: SOLDER TEMPERATURE, 260 ± 5 °C FOR IMMERSION, DURATION, 10 ± 1 s. SOLDERING IRONS : 360°C FOR 5 s MAX.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		×	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245 ± 5 °C, FOR IMMERSION DURATION, 5 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.		×	—
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE	
	4	DIS-F-00000458		MT. ITANO	HT. YAMAGUCHI	15.07.14	
REMARK				APPROVED	HS. OKAWA	12.12.25	
(1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.				CHECKED	HT. YAMAGUCHI	12.12.25	
(2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				DESIGNED	KJ. NISHIWAKI	12.12.25	
 (3) NO CONDENSATION.				DRAWN	CR. TAKESHIMA	12.12.25	
Unless otherwise specified, refer to IEC-60512.							
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				DRAWING NO.		ELC4-342847-00	
	SPECIFICATION SHEET			PART NO.	MA49-19S-2. 54DSA		
	HIROSE ELECTRIC CO., LTD.			CODE NO.	CL588-0500-3-00		1/1