APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C (1)	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C (2)
	VOLTAGE	200 V AC	OPERATING HUMIDITY RANGE	RELATIVE HUMIDITY 85% MAX (NOT DEWED)
	CURRENT	1 A	STORAGE HUMIDITY RANGE	

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC or 1000 Hz).	15 mΩ MAX.	×	—
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	×	—
VOLTAGE PROOF	650 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	—
MECHANICAL CHARACTERISTICS				
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
VIBRATION	FREQUENCY 10 TO 55 TO 10Hz, APPROX 5min SINGLE AMPLITUDE : 0.75 mm, 10 CYCLES FOR 3 AXIAL DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
SHOCK	490 m/s², DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 BOTH AXIAL DIRECTIONS.		×	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ～ 95 %, 96 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② INSULATION RESISTANCE:1000 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → +125 °C TIME 30 → 30 min UNDER 5 CYCLES. (RELOCATION TIME TO CHANBER:WITHIN2～3MIN)		×	—
DRY HEAT	EXPOSED AT 85℃, 96h	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
COLD	EXPOSED AT -55℃, 96h		×	—
HYDROGEN SULPHIDE	EXPOSED AT 25±2℃, 75±5%RH, 25PPM FOR 96 h. (TEST STANDARD :JIS C 60068)	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO HEAVY CORROSION.	×	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION	×	—
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH:SOLDER TEMPERATURE, 260±5℃ FOR IMMERSION,DURATION,10±1s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
	2) SOLDERING IRONS : 360℃ FOR 5 s MAX.		×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 2 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	—

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0					

REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.
(2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.

Unless otherwise specified, refer to JIS-C-5402.

APPROVED	HT. YAMAGUCHI	20181210
CHECKED	HT. YAMAGUCHI	20181210
DESIGNED	HR. NAGAYASU	20181207
DRAWN	TS. HORI	20181207

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC-386226-00-00

HRS	SPECIFICATION SHEET	PART NO.	HIF3M*W-*PA-2.54DSA(63)
	HIROSE ELECTRIC CO., LTD.	CODE NO.	△0 1/1

FORM HD0011-2-1