




APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C <sup>(1)</sup>	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C <sup>(2)</sup>	
	VOLTAGE	200 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	1 A	STORAGE HUMIDITY RANGE	40 % TO 70 % <sup>(2)</sup>	
SPECIFICATIONS					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
<b>CONSTRUCTION</b>					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	x	x	
MARKING	CONFIRMED VISUALLY.		x	x	
<b>ELECTRIC CHARACTERISTICS</b>					
CONTACT RESISTANCE	100 mA (DC or 1000 Hz).	15 mΩ MAX.	x	-	
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	x	-	
VOLTAGE PROOF	650 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	x	-	
<b>MECHANICAL CHARACTERISTICS</b>					
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
SHOCK	490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		x	-	
<b>ENVIRONMENTAL CHARACTERISTICS</b>					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② INSULATION RESISTANCE: 1000 MΩ MIN.	x	-	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → +85 °C TIME 30 → 30 min. UNDER 5 CYCLES. (RELOCATION TIME TO CHAMBER: WITHIN 2~3 MIN)	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO HEAVY CORROSION.	x	-	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 120 h.		x	-	
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	-	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 2 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	x	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
					
REMARK <sup>(1)</sup> TEMPERATURE RISE INCLUDED WHEN ENERGIZED. <sup>(2)</sup> THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HT. YAMAGUCHI	18.06.25
			CHECKED	HT. YAMAGUCHI	18.06.25
			DESIGNED	HR. NAGAYASU	18.06.25
Unless otherwise specified, refer to MIL-STD-202.			DRAWN	TS. HORI	18.06.25
Note QT: Qualification Test AT: Assurance Test X: Applicable Test			DRAWING NO.		ELC-383726-00-00
	SPECIFICATION SHEET		PART NO.	HIF3E-**PA-2. 54DSA (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.		1/1