

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	200 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	1 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
SPECIFICATIONS					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	x	x	
MARKING	CONFIRMED VISUALLY.		x	x	
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	100 mA (DC or 1000 Hz).	15 mΩ MAX.	x	-	
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	x	-	
VOLTAGE PROOF	650 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	x	-	
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		x	-	
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② INSULATION RESISTANCE: 1000 MΩ MIN.	x	-	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → +85 °C TIME 30 → 30 min. UNDER 5 CYCLES. (RELOCATION TIME TO CHAMBER: WITHIN 2~3 MIN)	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	-	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO HEAVY CORROSION.	x	-	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 120 h.		x	-	
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	-	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE 245±3°C FOR IMMERSION DURATION, 2s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	x	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HS. OKAWA	15. 07. 29
			CHECKED	HT. YAMAGUCHI	15. 07. 29
			DESIGNED	TH. SANO	15. 07. 28
Unless otherwise specified, refer to MIL-STD-202.			DRAWN	HR. NAGAYASU	15. 07. 28
Note QT: Qualification Test AT: Assurance Test X: Applicable Test		DRAWING NO.		ELC-016860-71-00	
	SPECIFICATION SHEET		PART NO.	HIF3F-40PA-2. 54DSA (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL615-0067-0-71	1/1