

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				

APPLICATION STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾
	VOLTAGE	200 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	1A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾

SPECIFICATIONS				
ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	15 mΩ MAX.	×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA (DC OR 1000Hz)	15 mΩ MAX.	×	
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	×	
VOLTAGE PROOF	650 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	
MECHANICAL CHARACTERISTICS				
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, FOR 2 h IN 3 DIRECTION.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.		×	
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② INSULATION RESISTANCE: 1000 MΩ MIN.	×	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55→+15→+35→+85→+15→+35°C TIME 30 → MAX 5 → 30 → MAX 5 min UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 15 mΩ MAX. ② NO HEAVY CORROSION.	×	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)		×	
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 350°C FOR 3 s.	NO MELTING OF REGIN WHICH AFFECT THE PERFORMANCE OF COMPONENT.	×	
SOLDRABILITY	SOLDERED AT SOLDER TEMPERATURE 245±3°C FOR IMMERSION DURATION, 2 s.	A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	×	
REMARKS 1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				
DRAWN T. NODA 04.11.05		DESIGNED K. Doi 04.11.05	CHECKED K. Ogawa 04.11.05	APPROVED H. Okawa 04.11.05
RELEASED				
Unless otherwise specified, refer to MIL-STD-1344.				
Note QT: Qualification Test AT: Assurance Test ×: Applicable Test				
HRS HIROSE ELECTRIC CO., LTD.		SPECIFICATION SHEET		PART NO. HIF3FC- ** PA-2.54DS (91)
CODE NO.(OLD) CL	DRAWING NO. ELC4 - 151846 - 22	CODE NO. CL 616	1/1	