APPLICAE	BLE STAND	DARD									
	OPERATING	F RANGE	-55 °C TO 85 °C (1)		- 1	STORAGE TEMPERATURE RANGE OPERATING HUMIDITY RANGE		3F	-10 °C TO 60 °	C (2)	
RATING	TEMPERATURE RANGE VOLTAGE		300 V AC		OPE				40 % TO 80 %		
	CURRENT		STC			RAGE HUMIDITY			40 % TO 70 % (40 % TO 70 % (2)	
	CORRENT	SPECIFICATIONS									
IT	 EM		TEST METHOD			REQUIREMENTS				Тот	TA
CONSTRU			1231 M211102				1 12		<u> </u>	1 🔍	1/,,,
GENERAL E	XAMINATION	VISUALL					ACCORDING TO DRAWING.				
MARKING			MED VISUALLY.							×	×
ELECTRIC CHARACT CONTACT RESISTANCE		100 mA (DC or 1000 Hz).				30 mΩ MAX.				T×	Τ_
INSULATION		500 V DC.				1000 MΩ MIN.				×	†-
RESISTANCE											
VOLTAGE PROOF		1000 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.					_
	CAL CHAR									Τ×	
CONTACT INSERTION AND EXTRACTION FORCES		□0.635±0.002 BY STEEL GAUGE.				INSERTION FORCE: 2.9 N MAX. EXTRACTION FORCE: 0.3 N MIN.					_
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 30 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				×	_
/		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm,				NO ELECTRICAL DISCONTINUITY OF 1 µs. NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	-
SHOCK		AT 2 h FOR 3 DIRECTION. 490 m/s ² , DURATION OF PULSE 11 ms								×	+-
			TIMES FOR 3 DIRECT								
			TERISTICS			I				T ×	
DAMP HEAT (STEADY STATE)		EXPOSED AT $40\pm2^{\circ}\text{C}$, $90\sim95^{\circ}\text{M}$, 96°h .				 ① CONTACT RESISTANCE: 30 mΩ MAX. ② INSULATION RESISTANCE:1000 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 					-
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-65 \rightarrow +15 \sim +35 \rightarrow +125 \rightarrow +15 \sim +35 $^{\circ}$ C TIME 30 \rightarrow 10 \sim 15 \rightarrow 30 \rightarrow 10 \sim 15 min UNDER 5 CYCLES.									-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				① CONTACT RESISTANCE: 30 mΩ MAX. ② NO HEAVY CORROSION.					-
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h.					IILAVI	CORR	001014.	×	 -
RESISTANCE TO		(TEST STANDARD: JEIDA-38) 1) SOLDER BATH:SOLDER TEMPERATURE,				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.					+-
SOLDERING HEAT		260±5°C FOR IMMERSION,DURATION,10±1s.									
		2) SOLDERING IRONS : 360° FOR 5 s MAX.									-
SOLDERABILITY			OLDERED AT SOLDER TEMPERATURE $45\pm3^{\circ}$ C FOR IMMERSION DURATION, 2s.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.					-
							, . OL	_ >= 114			
COUN	T DE	 ESCRIPTION	SCRIPTION OF REVISIONS DES		DESIG	J GNED			CHECKED		TE
<u>M</u>	1)	RE RISE INCLUDED WHEN ENERGIZED.						110 000100			
⁽²⁾ THIS STORAGE INDICATE			ICLUDED WHEN ENERGIZED. ES A LONG-TERM STORAGE STATE DUCT BEFORE THE BOARD MOUNTED.			APPROVEI CHECKED DESIGNED			HS.OKAWA HS.OZAWA	+	04.28 04.28
								+	KT.DOI	06.04.2	
Unless ot	herwise spe	ecified, re	efer to MIL-STD-1344.			DRAWN			KT.DOI	06.04.2	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test					DI	RAWIN	IG NO.	EL 0.4 0.4000E 0.4			
SPECIFICATION SHEET PAI					PART	NO. HIF3FB-16DA-2. 54DSA					
T/J	HIR	OSE EL	ECTRIC CO., LTD. COL			E NO. CL616-0203-2-71			-0203-2-71	\triangle	1/1
FORM HD0011-	·2-1										