

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	250 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	3 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	
CONSTRUCTION				QT	AT
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	
MARKING		CONFIRMED VISUALLY.		x	x
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		100 mA (DC or 1000 Hz).		15 mΩ MAX.	x
INSULATION RESISTANCE		500 V DC.		1000 MΩ MIN.	x
VOLTAGE PROOF		1000 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 15 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			x
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 15 mΩ MAX. ② INSULATION RESISTANCE:1000 MΩ MIN.	x
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55 → +85 °C TIME 30 → 30 min. UNDER 5 CYCLES. (RELOCATION TIME TO CHAMBER:WITHIN 2~3 MIN)		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 15 mΩ MAX. ② NO HEAVY CORROSION.	x
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h.			x
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s MAX.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 2 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0					
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HT. YAMAGUCHI	18.06.25
			CHECKED	HT. YAMAGUCHI	18.06.25
			DESIGNED	HR. NAGAYASU	18.06.25
Unless otherwise specified, refer to MIL-STD-202.			DRAWN	TS. HORI	18.06.25
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-383734-00-00
HRS		SPECIFICATION SHEET	PART NO.	HIF3H-**P-2. 54W	
		HIROSE ELECTRIC CO., LTD.	CODE NO.		0 1/1