| APPLICAE   | BLE STAND   | DARD  |  |          |       |  |   |  |                   |          |     |
|--|-------------|---|--|----------|-------|--|---|--|-------------------|----------|-----|
|  | OPERATING   |   | l  |          |       | FORAGE   |   |  | -10 °C TO 60 °C Ø |          |     |
| RATING   | VOLTAGE     |   | 200 V AC   |          |       | RATING   | HUMIDIT                                 |  | 40 % TO 80 %.     |          |     |
|  | CURRENT     |   | 1 A  |          | sто   | STORAGE HUMIDIT  |   | Y  | 40 °C TO 70 °C ②  |          |     |
|  | 15511112111 | SPECIFICATIONS  |  |          |       |  |   |  |                   |          |     |
| IT   | <u> </u>    |   | TEST METHOD  |          |       | REQUIREMENTS   |   |  |                   | Тот      | TAT |
| ITEM CONSTRUCTION  |             |   | TEST METHOD  |          |       | REQUIREMENTS   |   |  |                   | G        | 141 |
|  |             | MISHALL   | Y AND BY MEASURING IN:   | STRUME   | NT I  | ΔΟΟΟΙ  | ZDING T                                 | O DRAW                                       | ING               | T ×      | T×  |
|  |             |   | MED VISUALLY.  |          |       | ACCORDING TO BRAWING.  |   |  |                   |          | 1 × |
| ELECTRIC   | CHARAC      | reristi   |  |          |       |  |   |  |                   |          |     |
| CONTACT RESISTANCE   |             | 100 mA (DC OR 1000 Hz).   |  |          |       | 15 mΩ MAX.   |   |  |                   | ×        |     |
| INSULATION   |             | 500 V DC  |  |          |       | 1000 MΩ MIN.   |   |  |                   | ×        |     |
| RESISTANCE   |             | 250,440,500,4   |  |          |       |  |   |  |                   | ×        |     |
|  |             | 650 V AC FOR 1 min.   |  |          |       | NO FLASHOVER OR BREAKDOWN.   |   |  |                   |          |     |
|  | CAL CHAR    |   |  | _        |       | IN IOED  | TION 50                                 |  | 0.45 1114 214     | T ×      |     |
| CONTACT INSERTION<br>AND EXTRACTION<br>FORCE   |             | $\square$ 0.5 $\pm$ 0.002mm BY STEEL GAUGE.   |  |          |       | INSERTION FORCE: 2.45 N MAX. EXTRACTION FORCE: 0.25 N MIN.   |   |  |                   |          |     |
| MECHANICAL<br>OPERATION  |             | 100 TIMES INSERTIONS AND EXTRACTIONS.   |  |          |       | ①CONTACT RESISTANCE: 20 mΩ MAX.<br>②NO DAMAGE, CRACK AND LOOSENESS<br>OF PARTS.                    |   |  |                   | ×        |     |
| VIBRATION F  |             | FREQUENCY 10 TO 55 Hz.  |  |          |       | ①NO ELECTRICAL DISCONTINUITY OF  |   |  |                   |          |     |
|  |             | AMPLITUDE: 1.5 mm,  |  |          |       | 1 μs.  |   |  |                   |          |     |
|  |             |   | h IN 3 DIRECTIONS.   |          |       |  | ○ DAMAGE, CRACK AND LOOSENESS OF PARTS. |  |                   |          |     |
|  |             |   | 490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms<br>FOR 3 TIMES IN 3 DIRECTIONS.           |          |       |  |   |  |                   |          |     |
|  | MENTAL      |   |  | IONS.    |       |  |   |  |                   |          |     |
|  | MENTAL C    |   |  | 25.07.00 | 1     | <b>3001</b>  | T40T D                                  | FOIOTAN                                      | 105.00 0.114.     | 1        | _   |
| DAMP HEAT<br>(STEADY STATE)  |             | EXPOSED AT $40\pm2^{\circ}\text{C}$ , $90\sim95\%$ , $96$ h.                                |  |          |       | ①CONTACT RESISTANCE: 20 mΩ MAX.<br>②INSULATION RESISTANCE:1000 MΩ MIN.                             |   |  |                   | ×        |     |
| ` '  |             | TEMPER  | EMPERATURE-65→+15∼+35→+125→+15∼+35°C   |          |       |  |   |  | AND LOOSENESS     | -        | -   |
| TEMPERATURE  |             | TIME $30 \rightarrow 10 \sim 15 \rightarrow 30 \rightarrow 10 \sim 15$ min. UNDER 5 CYCLES. |  |          |       | OF PARTS.  |   |  |                   |          |     |
| CORROSION SALT MIST  |             | EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.   |  |          |       | ①CONTACT RESISTANCE: 20 mΩ MAX.<br>②NO HEAVY CORROSION.  |   |  |                   | ×        |     |
| SULPHUR DIOXIDE  |             | EXPOSED IN 10 PPM FOR 96 h.   |  |          |       | 91101  | 12/10/10                                |  | O11.              | ×        |     |
| RESISTANCE TO 1) SOL<br>SOLDERING HEAT   |             |   | ST STANDARD: JEIDA - 39) DLDER TEMPERATURA : 260 ± 5 °C, FOR                             |          |       |  | NO DEFORMATION OF CASE OF               |  |                   |          |     |
|  |             | IMMERSION, DURATION: 10±1s.   |  |          |       | EXCESSIVE LOOSENESS OF THE   |   |  |                   | ×        |     |
|  |             | 2) SOLDERING IRONS : 350 °C, FOR 3 s MAX  |  |          |       | TERMINALS.   |   |  |                   |          |     |
| SOLDERABILITY  |             | SOLDERED AT SOLDER TEMPERATURE, 245°C,  |  |          |       | A NEW UNIFORM COATING OF SOLDER<br>SHALL COVER A MINIMUM OF 95 % OF<br>THE SURFACE BEING IMMERSED. |   |  |                   | ×        |     |
|  |             | FOR IMMERSION DURATION, 2 s.  |  |          |       |  |   |  |                   |          | -   |
|  |             |   |  |          |       |  |   |  |                   |          |     |
|  |             |   |  |          |       |  |   |  |                   |          |     |
|  |             |   |  |          |       |  |   |  |                   |          |     |
|  |             |   |  |          |       |  |   |  |                   |          |     |
| COUNT DES  |             | SCRIPTION OF REVISIONS DESIG  |  |          | DESIG | NED  |   |  | CHECKED           |          | ATE |
| REMARK (1) TEMPERATURE RISE INC  |             |   | CLUDED WHEN ENERGIZED.<br>ES A LONG-TERM STORAGE STATE<br>DUCT BEFORE THE BOARD MOUNTED. |          |       |  | APPRO                                   | VED  | HS.OKAWA          | 05.09.03 |     |
|  |             |   |  |          |       | CHECKE   |   |  | HS.OZAWA          | 05.09.00 |     |
|  |             |   |  |          |       |  |   |  | TH.NODA           |          |     |
| Linioco et   | honvice ese | oified re   | efer to MII -STD-1344  |          |       |  |   |  |                   |          |     |
| Unless otherwise specified, refer to MIL-STD-1344.  Note QT:Qualification Test AT:Assurance Test X:Applicable Test |             |   |  |          | DE    | DRAWN TH. NODA  RAWING NO. ELC4-071015   |   |  |                   | υ9.UZ    |     |
|  |             |   | CATION SHEET   | PART     |       | A3D-44DA-2DSE (71)   |   |  |                   |          |     |
| HS   |             |   | ECTRIC CO., LTD.   |          |       |  |   |  | 1/1               |          |     |
| FORM HD0011-2-1  |             |   |  |          |       |  |   | <u>/                                    </u> | ' ' '             |          |     |