APPLIC	ABLE STAND	DARD								
	OPERATING		FF 00 TO .0F 00(1)		TORAGE	DANOE		-40 °C TO +6	so. ∘C ⁽²⁾	
	TEMPERATURE RANGE OPERATING		S		TEMPERATURE RANGE STORAGE					
	HUMIDITY RANG	GE	85 % MAX ⁽³⁾		HUMIDITY RANGE			5 % TO 85 % ⁽²⁾		
	VOLTA	GE	200 V AC APP		PPLICABI	PLICABLE CABLE		_		
CUF		NT	1 A		INSULATION _					
			SPEC	IFICATIO	NS					
II	ΓEM		TEST METHOD			F	REQUI	REMENTS	QT	AT
CONSTRUCT										
		VISUALLY AND BY MEASURING INSTRUMENT. CONFIRMED VISUALLY.			ACCORDING TO DRAWING.				×	×
MARKING	OUADAOTEDIO		ED VISUALLY.						×	×
ELECTRIC CHARACTERISTI		100 mA (DC OR 1000 Hz).				15 mΩ MAX . ×				
INSULATION RESISTANCE		500 V DC.				1000 MΩ MIN.				+=
VOLTAGE PROOF		650 V AC FOR 1 min.			NO FLA	ASHOVER (OR BRE	AKDOWN.	×	_
MECHANIC/	AL CHARACT	ERISTI	CS							
CONTACT INSERTION AND						INSERTION FORCE : 2.45 N MAX.				T —
EXTRACTION FORCES MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.				EXTRACTION FORCE: 0.24 N MIN. 1) CONTACT RESISTANCE: 20 mΩ MAX.				-
MICHIANITOAL OF LIVATION		TOU TIMES INSENTIONS AND EXTRACTIONS.			2) NO [OF]	2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE : 0.75 mm, 2 h IN 3 DIRECTIONS.			2) NO [1) NO ELECTRICAL DISCONTINUITY OF 1 µs. 2) NO DAMAGE, CRACK AND LOOSENESS OF				_
SHOCK		490 m/s², DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.			PAR	PARTS.				-
ENV I RONME	ENTAL CHAR									
			EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			1) CONTACT RESISTANCE: 20 mΩ MAX.				T -
(STEADY STATE) RAPID CHANGE OF		TEMPERATURE				2) INSULATION RESISTANCE:1000 MΩ MIN. 3) NO DAMAGE. CRACK AND LOOSENESS OF				+-
TEMPERATURE		$-55 \rightarrow +5 \text{ TO } +35 \rightarrow +85 \rightarrow +5 \text{ TO } +35 \text{ °C}$ TIME 30 → 10 TO 15 → 30 → 10 TO 15 min. UNDER 5 CYCLES.			PAR	TS.				
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				1) CONTACT RESISTANCE: 20 m\(\Omega\) MAX. 2) NO HEAVY CORROSION. NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.				_
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA 39)			2) NO 1					-
RESISTANCE TO SOLDERING HEAT		REFLOW SOLDERING :250 °C MAX, 220 °C MIN, FOR 60 s MAX								-
OOLDEDADY 177		SOLDERING IRONS : 360°C FOR 5 s MAX.								_
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245 \pm 3 °C FOR IMMERSION DURATION, 3 s.			SHALL	A NEW UNIFORM COATING OF SOLDER X = SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				
							-		•	•
COUNT	· 1	DESCRIPTI	ON OF REVISIONS	DF:	SIGNED			CHECKED	D	ATE
	· !	DESCRIPTI	ON OF REVISIONS	DE	SIGNED			CHECKED	Di	ATE
<u>∕Ô</u> REMARK				DE	SIGNED	APPROV	/ED	CHECKED HS. OKAWA		
REMARK (1) TEMPER	RATURE RISE INC	LUDED WHEN		DE:	SIGNED	APPROV CHECK			15. (ATE 07. 16 07. 16
REMARK (1) TEMPEF (2) THIS S FOR TH	RATURE RISE INCI STORAGE INDICATI HE UNUSED PRODUC	LUDED WHEN	I ENERGIZED.	DE	SIGNED		ED	HS. OKAWA	15. (15. (07. 16
REMARK (1) TEMPEF (2) THIS S FOR TH (3) NO COP	RATURE RISE INC STORAGE INDICATI	LUDED WHEN ES A LONG- CT BEFORE	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED.	DE	SIGNED	CHECK	ED NED	HS. OKAWA HT. YAMAGUCHI	15. (15. (15. (07. 10 07. 10 07. 10
REMARK (1) TEMPER (2) THIS S FOR TH (3) NO CON	RATURE RISE INC STORAGE INDICATI HE UNUSED PRODU NDENSATION.	LUDED WHEN ES A LONG- CT BEFORE refer to	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED. IEC-60512.	DE:	SIGNED DRAWING	CHECK DESIGN DRAW	ED NED	HS. OKAWA HT. YAMAGUCHI MT. ITANO	15. (15. (15. (07. 16 07. 16 07. 16
REMARK (1) TEMPER (2) THIS S FOR TH (3) NO CON Unless otherw Note QT:QL	RATURE RISE INCI STORAGE INDICATI HE UNUSED PRODU NDENSATION. vise specified, ualification	LUDED WHEN ES A LONG- CT BEFORE refer to Test A	I ENERGIZED. TERM STORAGE STATE THE BOARD MOUNTED. IEC-60512.	licable		CHECK DESIGN DRAW	ED NED	HS. OKAWA HT. YAMAGUCHI MT. ITANO MT. ITANO	15. (15. (15. (15. (71-2	07. 16 07. 16 07. 16