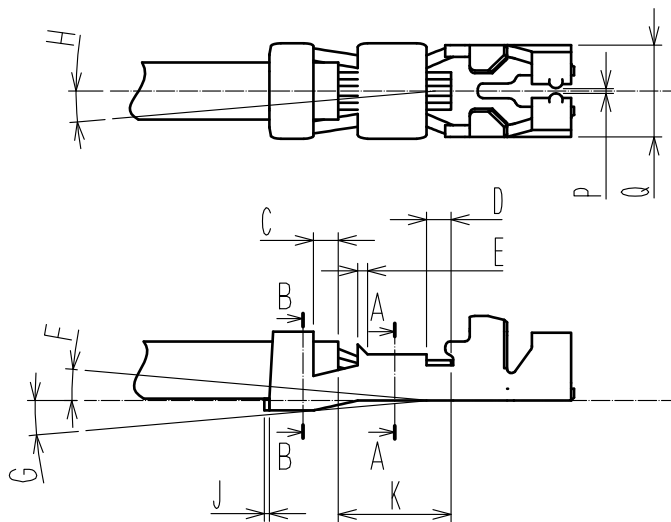
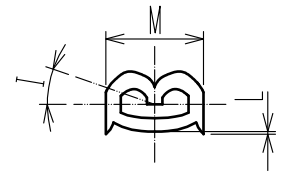
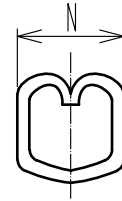




A-A (Wire barrel
cross-section image)



B-B (Insulation barrel
cross-section image)



Check point		Measure (mm)
Cover location.	C	0.1 to 0.4
Location of tip of the core.	D	0.1 to 0.4
Bell-mouth.	E	
Bent-up.	F	3°MAX
Bent-down.	G	2°MAX
Twist.	H	± 3°MAX
Rolling.	I	± 4°MAX
Cut-off tab.	J	0.05MAX
Strip length prior to crimping. K		 1.0 to 1.4
Height of metal cut-out teeth. L		0.05MAX
Width.	Wire barrel. M	0.97MAX
	Insulation barrel. N	
Gap dimension P		0.02 to 0.09
Wide of contact Q		0.97MAX

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

2 DF57-2628SCF(A)(##) . . . 0.1 to 0.3
DF57-2830/3234SCF(A)(##) . . . 0.1 to 0.2

3 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF57-****SCF(A)(##) Crimping Quality Standard			APPROVED	HS. OKAWA
			CHECKED	SZ. ONO
			CHARGED	HT. SATO
			WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION			ETAD-H0404-00	1/1