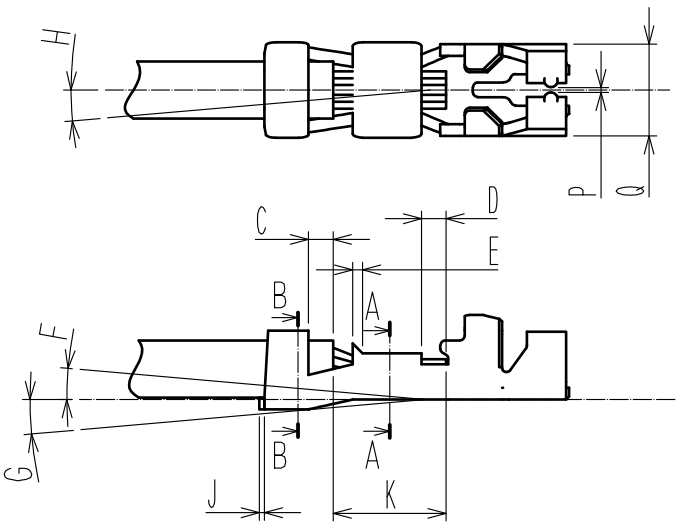
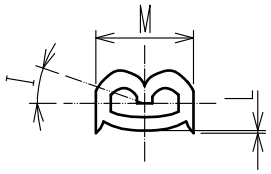
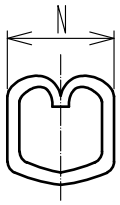


A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



Check point		Measure (mm)
Cover location.	C	0.1 to 0.4
Location of tip of the core.	D	0.1 to 0.4
Bell-mouth.	E	〈2〉
Bent-up.	F	3°MAX
Bent-down.	G	2°MAX
Twist.	H	±3°MAX
Rolling.	I	±4°MAX
Cut-off tab.	J	0.05MAX
Strip length prior to crimping.	K	〈3〉1.0 to 1.4
Height of metal cut-out teeth.	L	0.05MAX
Width. Wire barrel.	M	0.97MAX
Width. Insulation barrel.	N	
Gap dimension	P	0.02 to 0.09
Wide of contact	Q	0.97MAX

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

〈2〉 DF57-2628SCF(A)(##) ・・・0.1 to 0.3
DF57-2830/3234SCF(A)(##)・・・0.1 to 0.2

〈3〉 This dimension is for reference.please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0					

TITLE

DF57-****SCF(A)(##)
Crimping Quality Standard

HRS HIROSE ELECTRIC CO., LTD.

APPROVED	HS. OKAWA	20181010
CHECKED	SZ. ONO	20181010
CHARGED	HT. SATO	20181010
WRITTEN	SK. CHIBA	20181010

TECHNICAL SPECIFICATION | ETAD-H0404-00 | △0 | 1/1

FORM 213-1

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