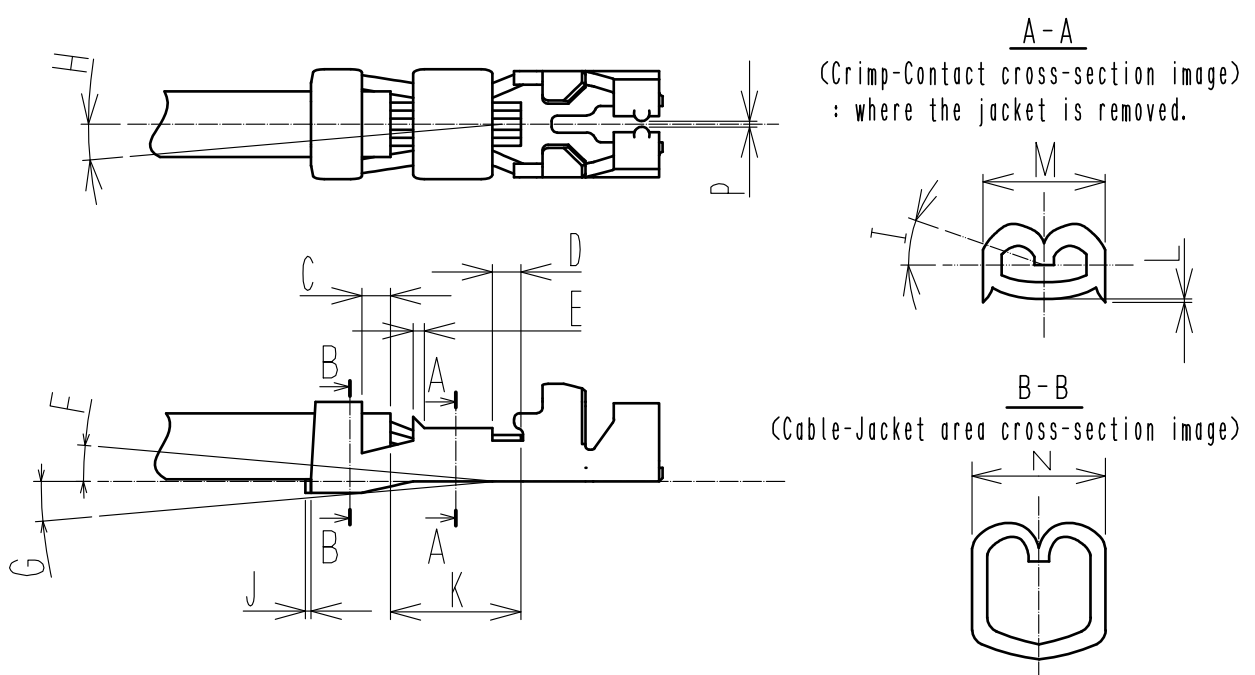


CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.	DF65-2428SCF(A)(##)	CODE NO.	666-****-**-**
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CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.1 to 0.5	
LOCATION OF TIP OF THE CORE. D	0.1 to 0.4	
BELL-MOUTH. E	0.05 to 0.2	
BENT-UP. F	2° MAX	
BENT-DOWN. G	2° MAX	
TWIST. H	± 2° MAX	
ROLLING. I	± 3° MAX	
CUT-OFF TAB. J	0.05 MAX	
STRIP LENGTH. K	1.4 to 1.8	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH. L	0.05 MAX	
WIDE. WIRE BARREL. M	1.4 MAX	
INSULATION BARREL. N		
GAP DEMENSION P	0.02 to 0.08	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				

TITLE DF65-**SCF(A)(##) Crimp Quality Standard	HRS HIROSE ELECTRIC CO., LTD.			
	APPROVED	HS. OKAWA	18.08.21	
	CHECKED	HS. OKAWA	18.08.21	
	CHARGED	TS. MIYAKI	18.08.21	
	WRITTEN	SN. MIWA	18.08.21	
TECHNICAL SPECIFICATION		ETAD-H0733-00	△	0/0

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