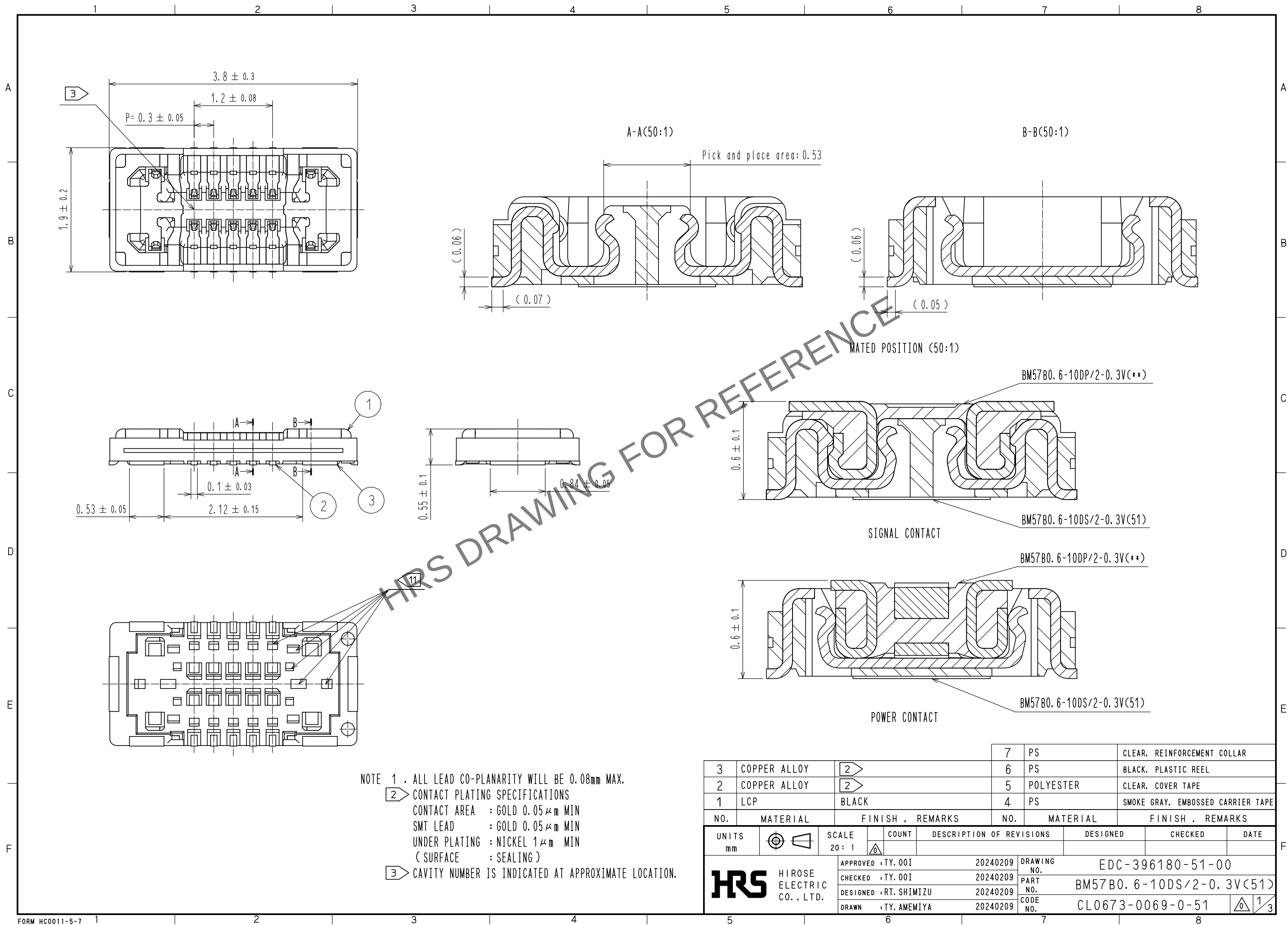
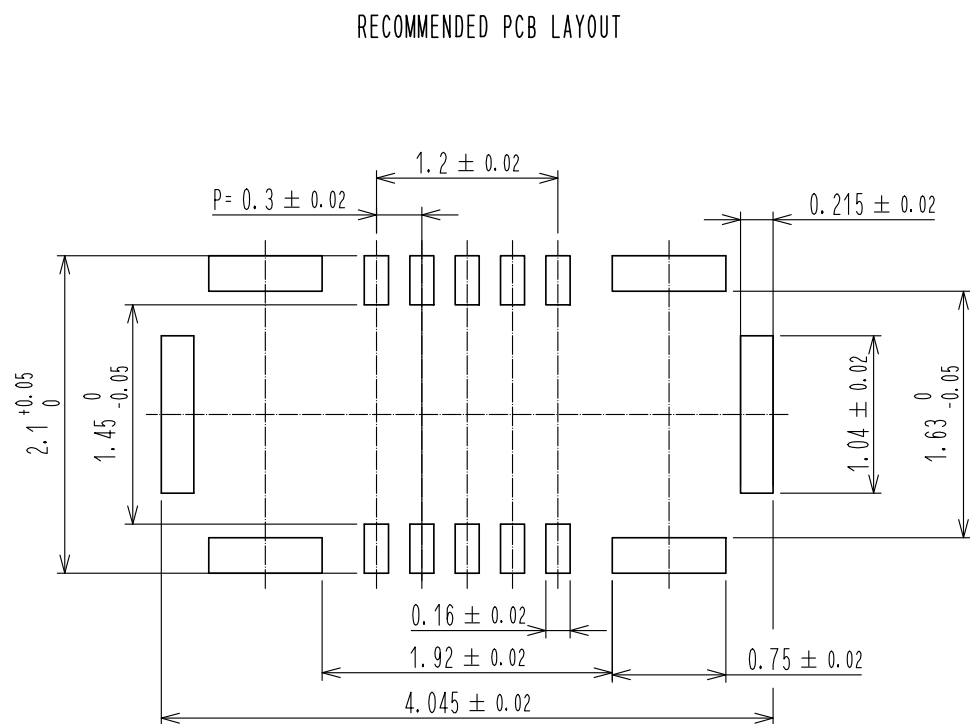
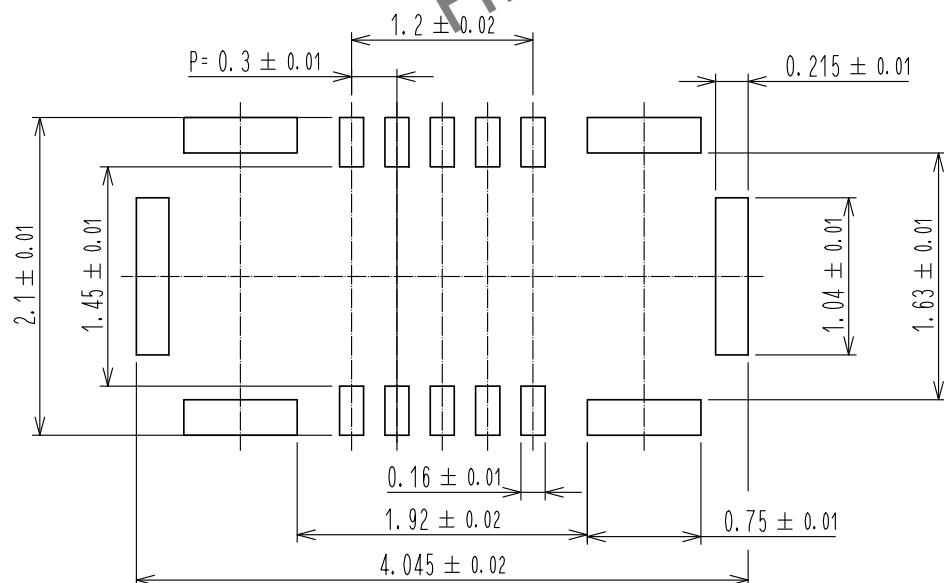


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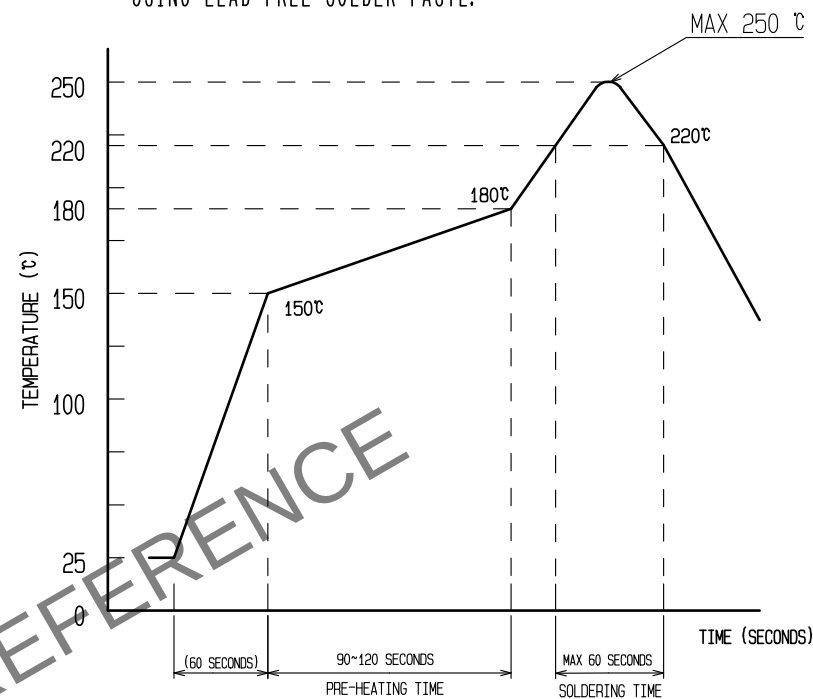




RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : $80 \mu\text{m}$



4 RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD:IR REFLOW
NUMBER OF REFLOW CYCLES:2 CYCLES MAX.
1)REFLOW TIME
DURATION ABOVE 220 $^{\circ}\text{C}$. 60 SEC MAX.
(PEAK TEMPERATURE:250 $^{\circ}\text{C}$ MAX)
2)PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN):150 $^{\circ}\text{C}$
PRE-HEAT TEMPERATURE(MAX):180 $^{\circ}\text{C}$
PRE-HEAT TIME:90-120 SEC.

- 4 THIS TEMPERATURE PROFILE IS BASED ON THE SUGGESTED METAL MASK AND FOOTPRINT.
PLEASE CONTACT US IF USING DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
5. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS
900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm
MAXIMUM TOTAL OF CHLORINE AND BROMINE.
6. THIS PRODUCT COMPLIES WITH RoHS.

HRS

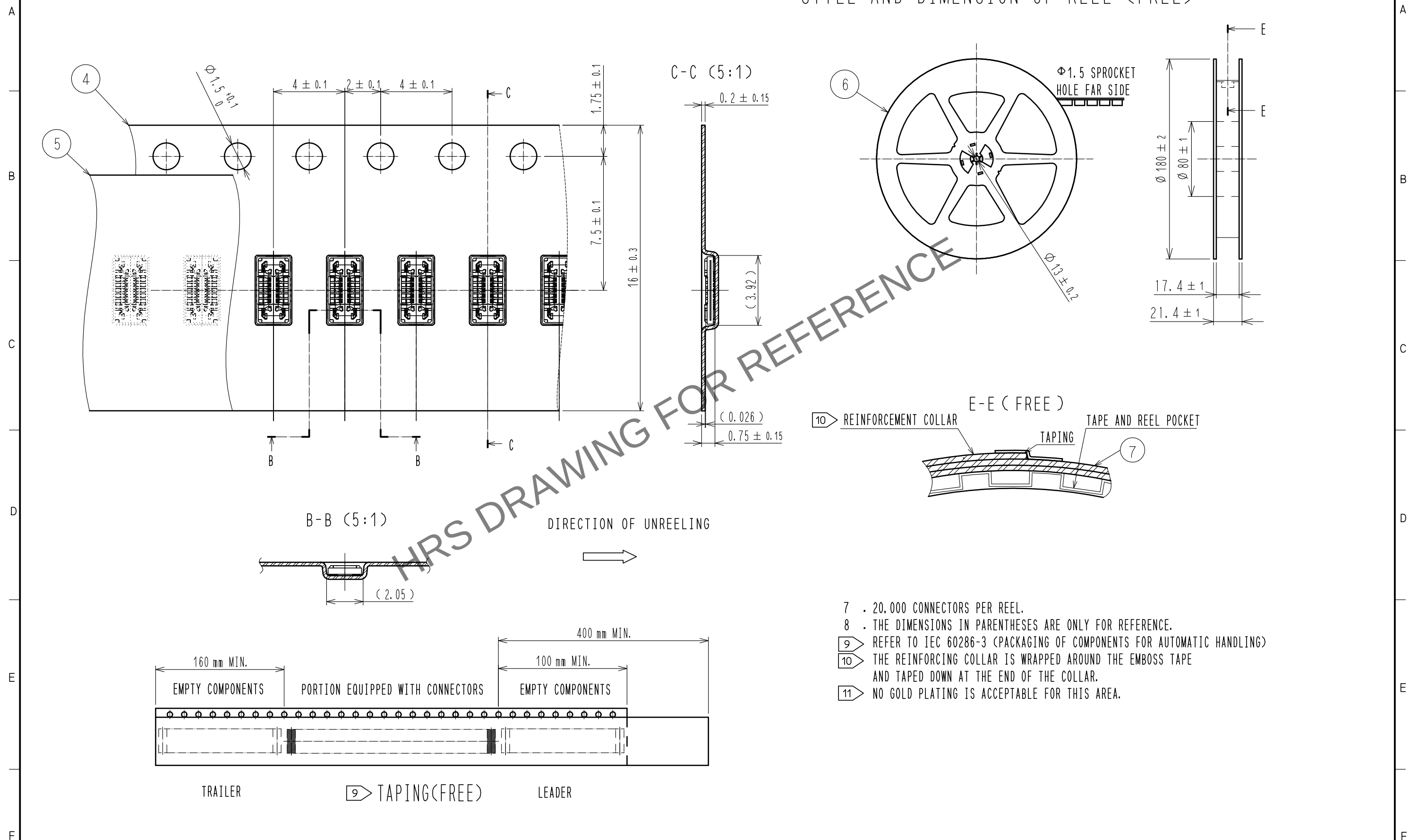
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PART NO.	BM57B0. 6-10DS/2-0.3V(51)
CODE NO.	CL0673-0069-0-51

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EMBOSSED CARRIER TAPE PACKAGING (5:1)

STYLE AND DIMENSION OF REEL (FREE)



HRS

DRAWING NO.	EDC-396180-51-00
PART NO.	BM57B0. 6-10DS/2-0.3V(51)
CODE NO.	CL0673-0069-0-51

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