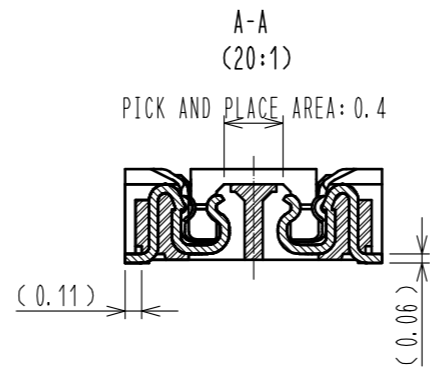
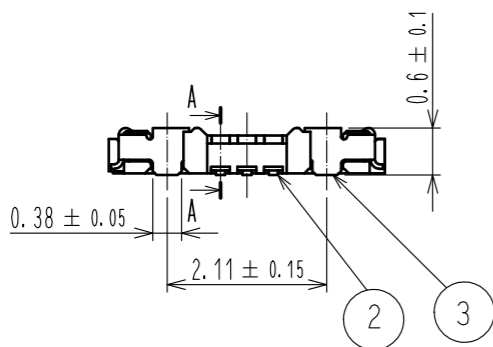
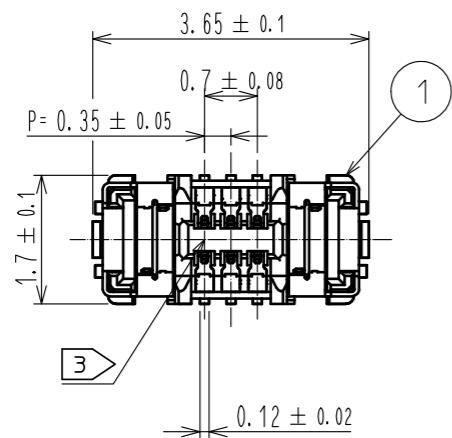


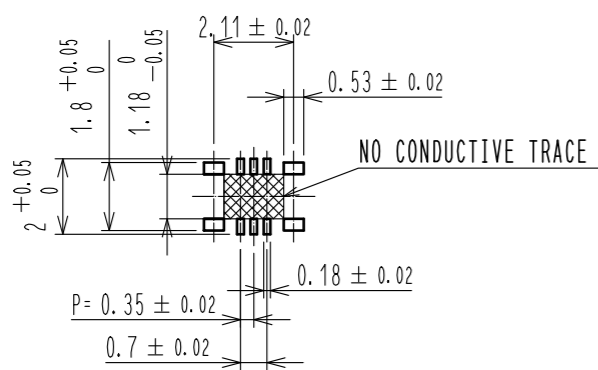
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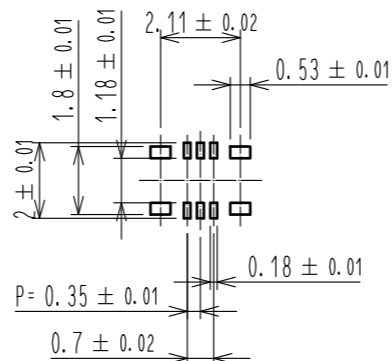
HRS DRAWING FOR REFERENCE

- NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.  
 2 CONTACT PLATING SPECIFICATIONS  
 CONTACT AREA : GOLD 0.05 μm MIN  
 SMT LEAD : GOLD 0.05 μm MIN  
 UNDER PLATING : NICKEL 1 μm MIN  
 ( SURFACE : SEALING )  
 3 CAVITY NUMBER EXISTS IN THE INDICATED POSITION.

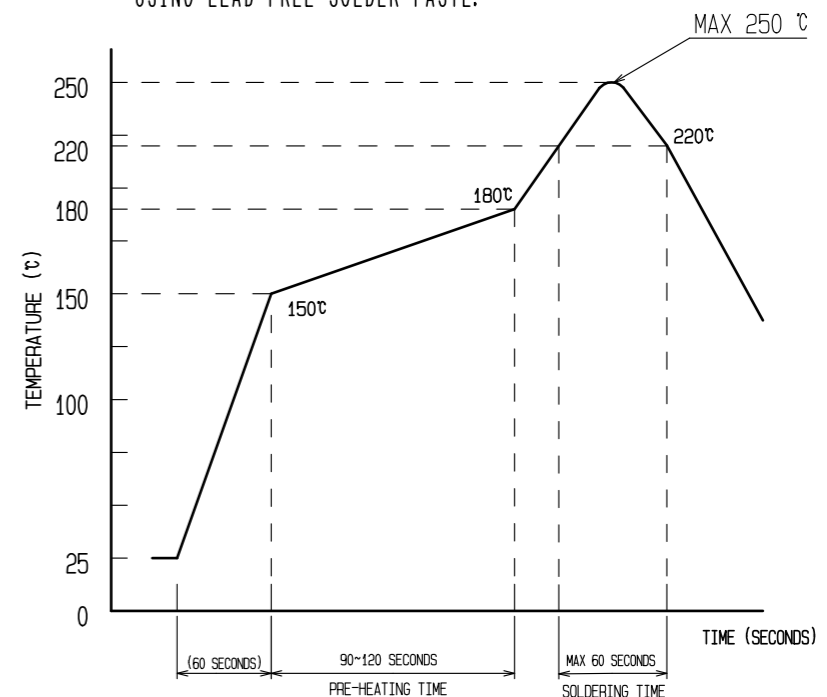
◆RECOMMENDED PCB LAYOUT



◆RECOMMENDED METAL MASK DIMENSIONS  
 METAL MASK THICKNESS : 80 μm

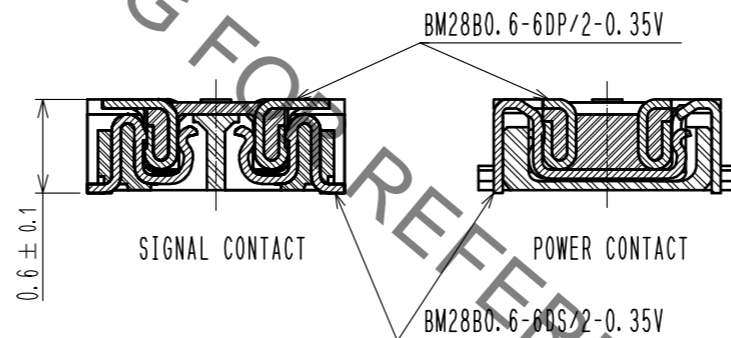


4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- REFLOW METHOD:IR REFLOW  
 NUMBER OF REFLOW CYCLES:2 CYCLES MAX.  
 1)REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE:250°C MAX)  
 2)PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN):150°C  
 PRE-HEAT TEMPERATURE(MAX):180°C  
 PRE-HEAT TIME:90-120 SEC.

- 4 . TEMPERATURE IN THIS PROFILE IS MEASURED AT CONTACT LEAD. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. CHECKING PROPER MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION.  
 5 . PLEASE CONTACT US IN CASE YOU MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.  
 6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.  
 7. THIS PRODUCT COMPLY WITH RoHS.



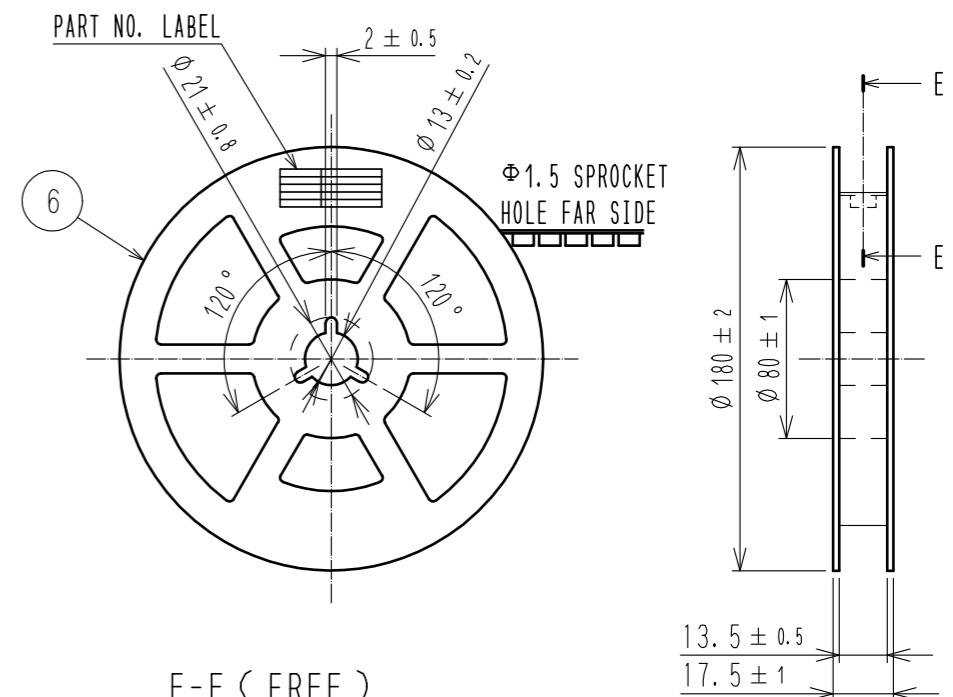
4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 10 : 1	COUNT	DESCRIPTION OF REVISIONS	
APPROVED : WR. FUKUCHI		17.11.21	DESIGNED		
CHECED : TS. MIYAZAKI		17.11.21	CHECKED		
DESIGNED : RT. SHIMIZU		17.11.21	DATE		
DRAWN : RN. IIDA		17.11.21			
<b>HRS</b> HIROSE ELECTRIC CO., LTD.		DRAWING NO.		EDC-365883-53-01	
		PART NO.		BM28B0.6-6DS/2-0.35V(53)	
		CODE NO.		CL673-5048-0-53	
				1/2	

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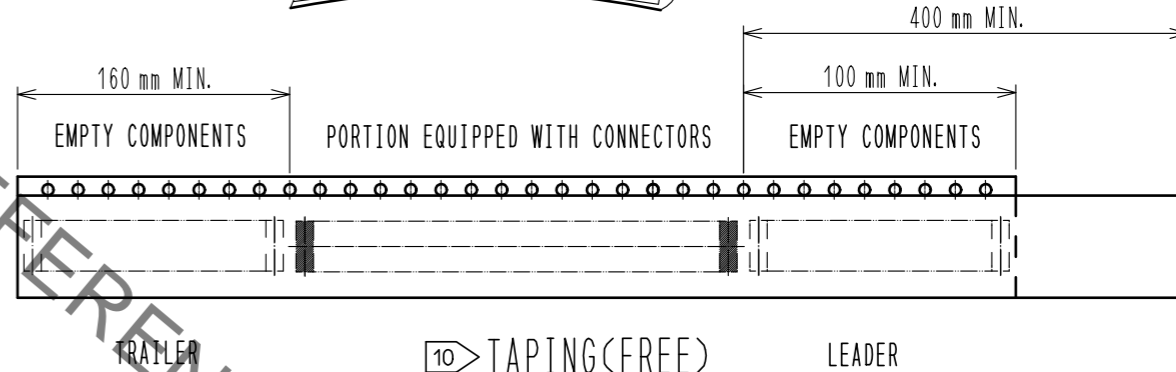
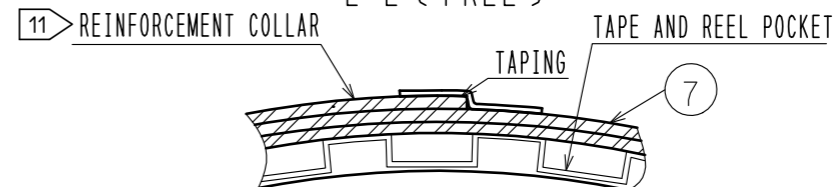
### EMBOSSED CARRIER TAPE PACKAGING (5:1)

### STYLE AND DIMENSION OF REEL (FREE)

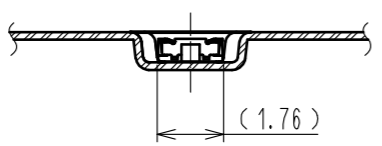
C-C (5:1)



E-E (FREE)

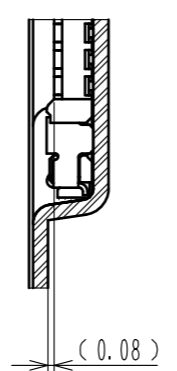


B-B (5:1)



DIRECTION OF UNREELING →

D (10:1)



#### DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0673-****-**
製品名	BM28B0.6-**
数量	1,000
納入者	ヒロセ電機(株)

DATA OF MANUFACTURED  
CODE NO.  
PART NO.  
QUANTITY  
SUPPLIER

- 8 . PER REEL 1,000 CONNECTORS.
- 9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 10 . REFER TO JIS C 0806, IEC-60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 11 . AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC-365883-53-01
	PART NO.	BM28B0.6-6DS/2-0.35V(53)
	CODE NO.	CL673-5048-0-53
		2/2