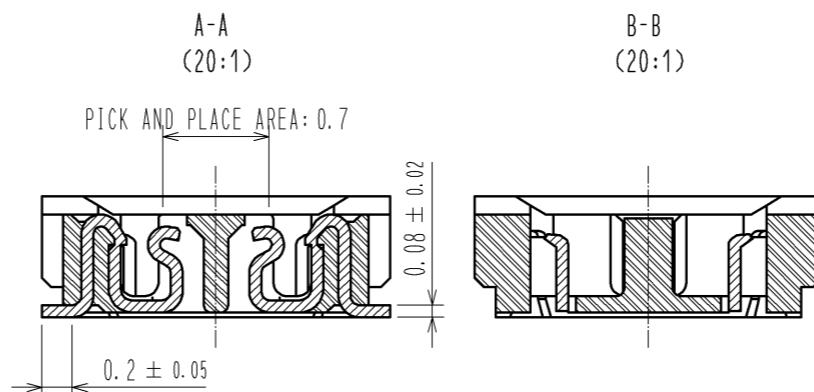
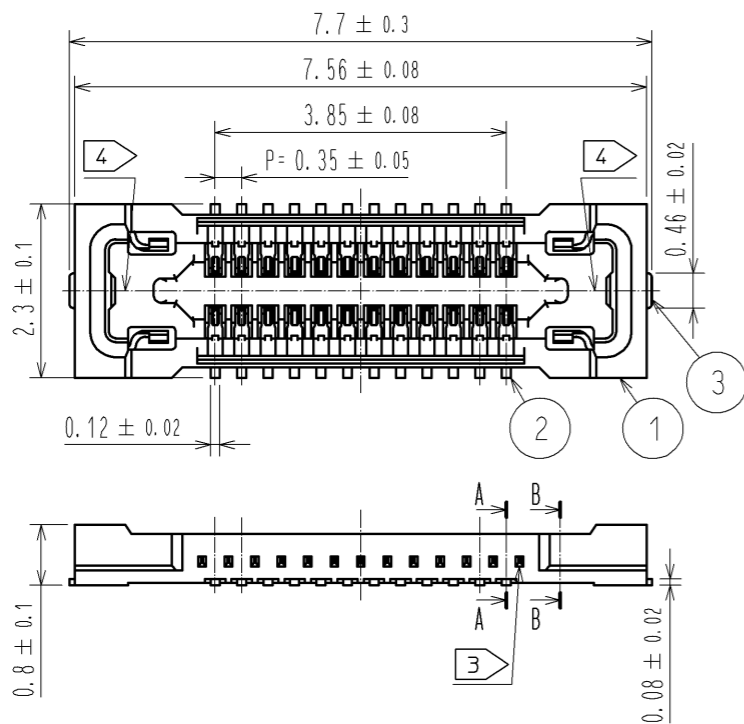
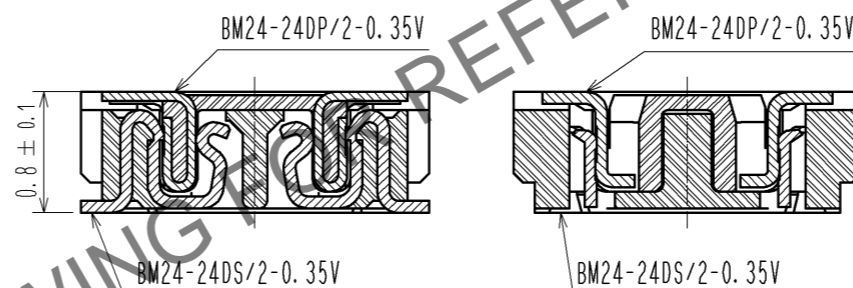


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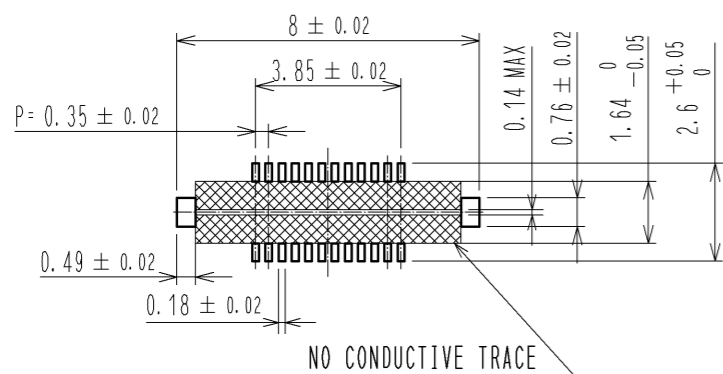
ENGAGEMENT FIGURE (20:1)



NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.

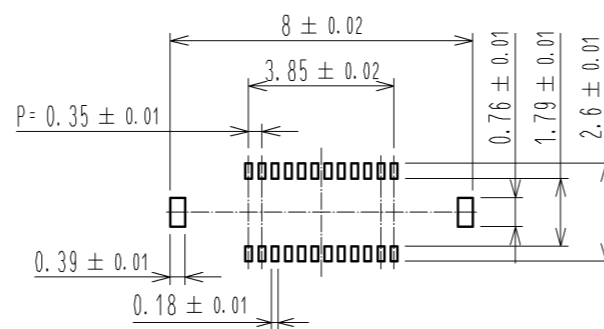
- 2 CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05 μm MIN
SMT LEAD : GOLD 0.05 μm MIN
UNDER PLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)
- 3 A PART OF THE WALL COULD BE NOTCHED.
- 4 HRS MARK AND CAV No. ARE INDICATED IN APPROX. POSITION SHOWN.

◆RECOMMENDED PCB LAYOUT

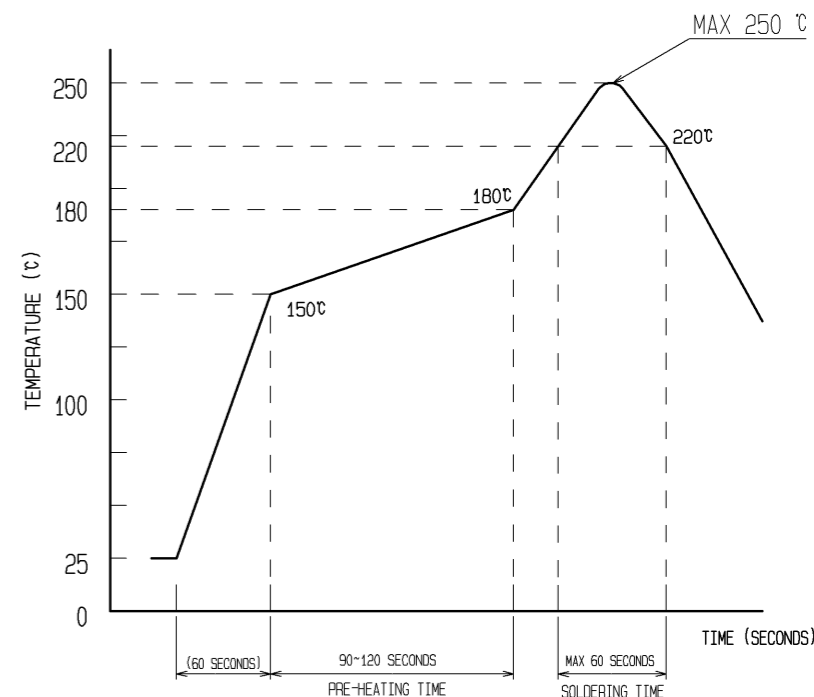


◆RECOMMENDED METAL MASK DIMENSIONS

METAL MASK THICKNESS : 100 μm



5 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



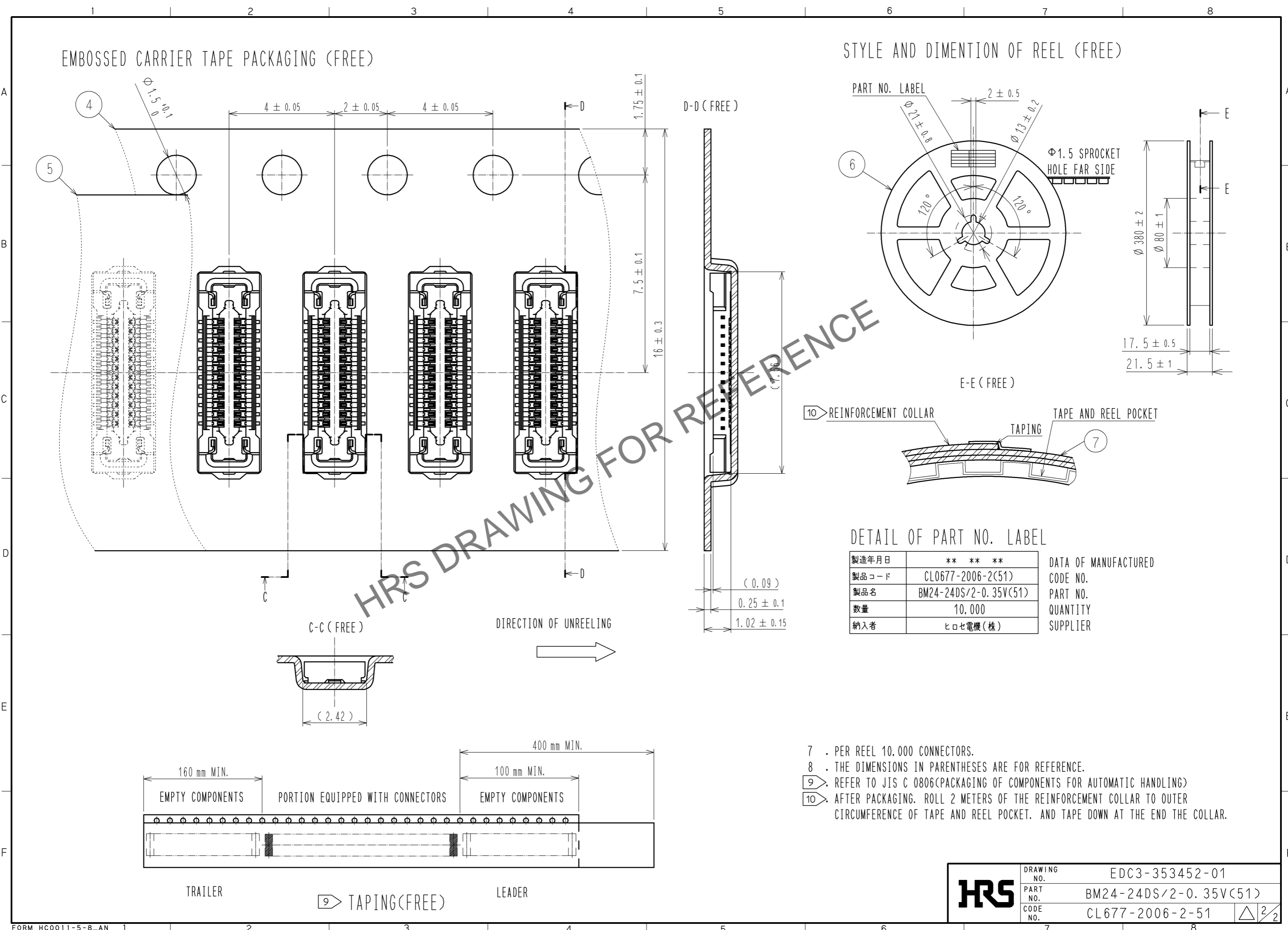
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.

- 1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

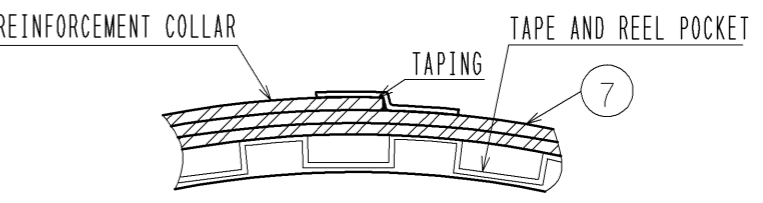
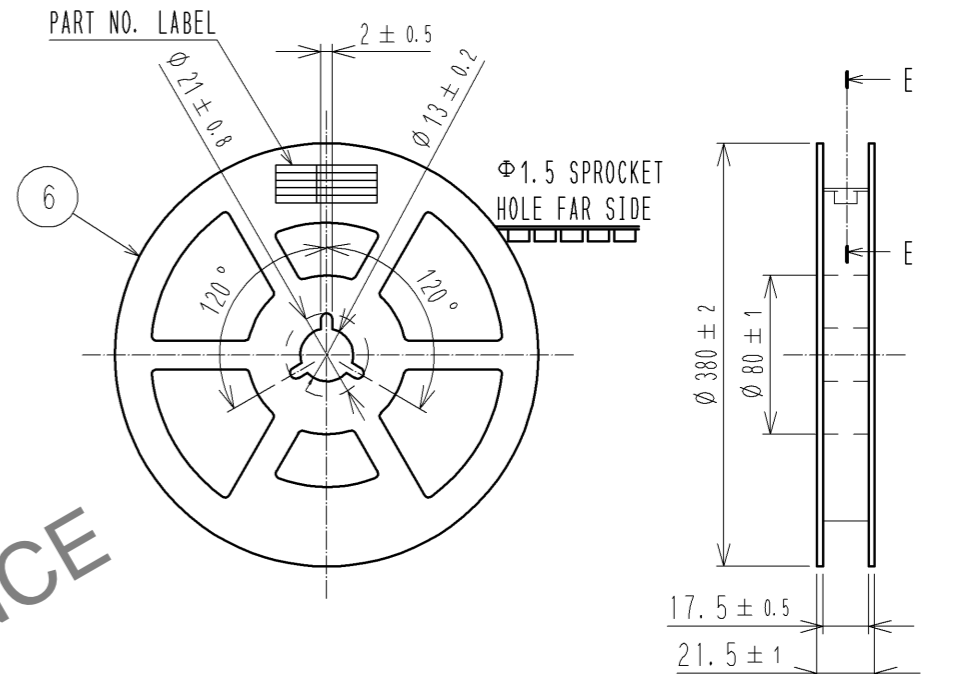
- 5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.
- 6. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY		7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY		6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0. BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 10 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED
HRS HIROSE ELECTRIC CO., LTD.		APPROVED : KH. IKEDA	14. 04. 04	DRAWING NO.	EDC3-353452-01
		CHECED : WR. FUKUCHI	14. 04. 04	PART NO.	BM24-24DS/2-0. 35V(51)
		DESIGNED : YH. HASEGAWA	14. 04. 04	CODE NO.	CL677-2006-2-51
		DRAWN : YH. HASEGAWA	14. 04. 04		

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STYLE AND DIMENTION OF REEL (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *	DATA OF MANUFACTURED
製品コード	CL0677-2006-2(51)	CODE NO.
製品名	BM24-24DS/2-0.35V(51)	PART NO.
数量	10,000	QUANTITY
納入者	ヒロセ電機(株)	SUPPLIER

- 7 . PER REEL 10,000 CONNECTORS.
- 8 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 9 . REFER TO JIS C 0806(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 . AFTER PACKAGING. ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

HRS	DRAWING NO.	EDC3-353452-01	
	PART NO.	BM24-24DS/2-0.35V(51)	
	CODE NO.	CL677-2006-2-51	△ 2/2