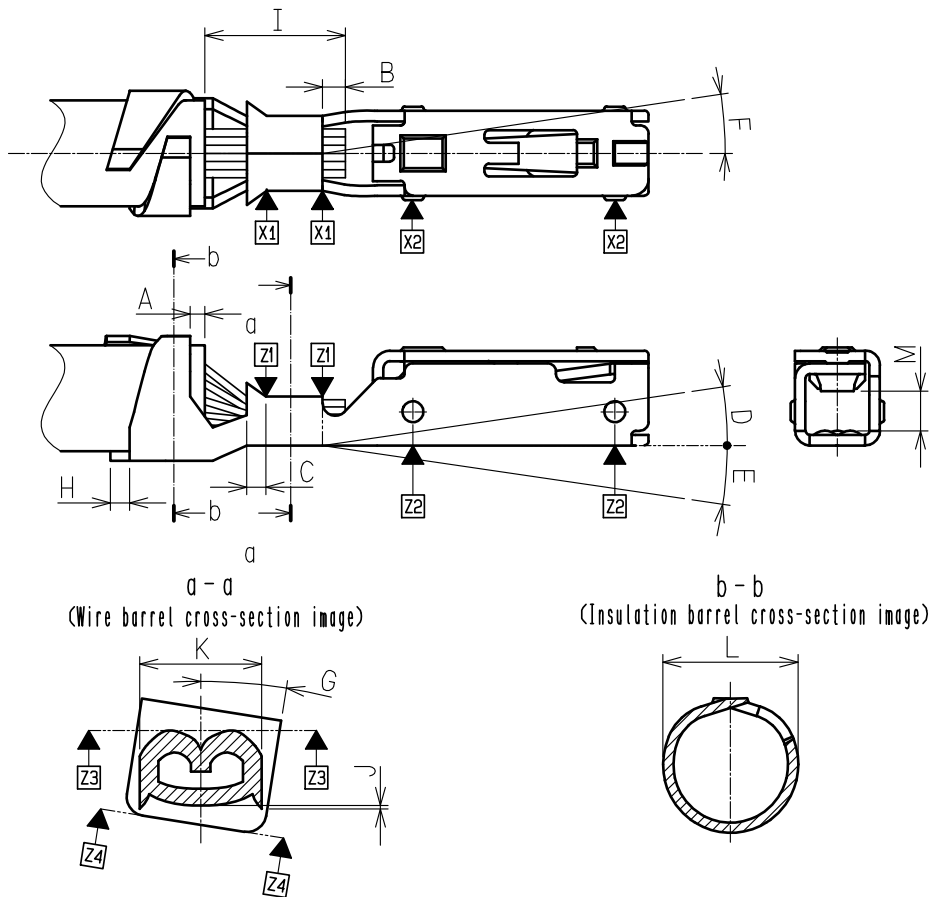




Check point		Measure(mm)	Remarks
Cover location.	A	0. 5~1. 2	
Location of tip of the core.	B	0. 2~1. 0	
Bell-mouth.	C	3	
Bent-up.	D	5° MAX	Z1 are datum planes for reference Z2.
Bent-down.	E	5° MAX	Z1 are datum planes for reference Z2.
Twist.	F	± 3° MAX	X1 are datum planes for reference X2.
Rolling.	G	± 3° MAX	Z3 are datum planes for reference Z4. 4° MAX : Only manual crimping tool
Cut-off tab.	H	0. 3 MAX	
Strip length.	I	2 2. 9~3. 6	
Height of metal cut-out teeth.	J	0. 1 MAX	
WIDTH.	Wire barrel.	K 2. 1 MAX	Bell-mouth shall apply to insulation barrel.
	Insulation barrel.	L 3. 3 MAX	
Gap dimention.		M 0. 88~0. 96	

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

2 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

3 DF63W-1618SC(F)(A) -- 0.3~0.7

DF63W-2022SC(F)(A) -- 0.2~0.7

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF63W-**SC** Crimp Quality Standard			APPROVED	HS. OKAWA 18.08.31
			CHECKED	SZ. ONO 18.08.31
			CHARGED	TS. KUMAZAWA 18.08.31
			WRITTEN	TS. KUMAZAWA 18.08.31
TECHNICAL SPECIFICATION			ETAD-H0811-00	0 1 1