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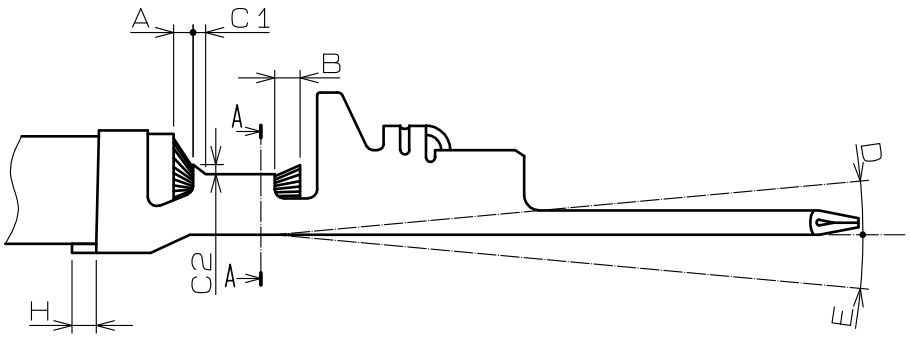
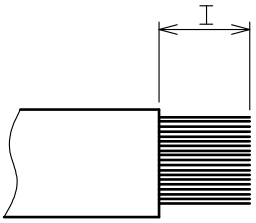
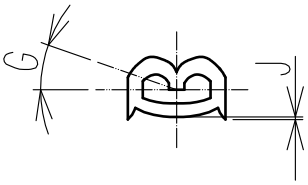
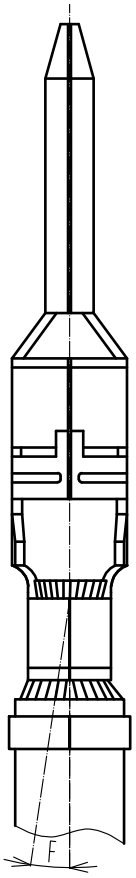




A－A(圧着部断面)
A-A (Crimp-Contact cross-section image)
: where the jacket is removed.





項　目 Check point			寸　法(mm) Measure(mm)
被覆位置	Cover location.	A	0.3 to 1.3
芯線先端位置	Location of tip of the core.	B	0.2 to 1.3
ベルマウス	Bell-mouth.	C1	0.2 to 0.6
		C2	0.1 to 0.5
ベントアップ	Bent-up.	D	3°MAX
ベントダウン	Bent-down.	E	3°MAX
ツイスト	Twist.	F	±3°MAX
ローリング	Rolling.	G	±3°MAX
カットオフタブ	Cut-off tab.	H	0.2MAX
ストリップ長	Strip length.	I	〈2〉 3.5 to 4.5
圧着バリ高さ	Height of metal cut-out teeth.	J	0.1MAX

注　1　アプリケーター調整の際は、必ずケーブルを使用して圧着形状を確認して下さい。
NOTE 1　To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.
注〈2〉参考値になります。圧着後の各寸法が規格値を満足するように調整して下さい。
〈2〉This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0					

名　称　TITLE

DF22#-1416PCF(A) 圧着品質基準書

DF22#-1416PCF(A) Crimp Quality Standard

ヒロセ電機株式会社
HIROSE ELECTRIC CO., LTD.

APPROVED	HS. OKAWA	20181023
CHECKED	SZ. ONO	20181023
CHARGED	TO. KUROMATSU	20181023
WRITTEN	SK. CHIBA	20181023

技　術　指　定　書　TECHNICAL SPECIFICATION

ATAD-H0952-00　△0　1/1

FORM 213-1