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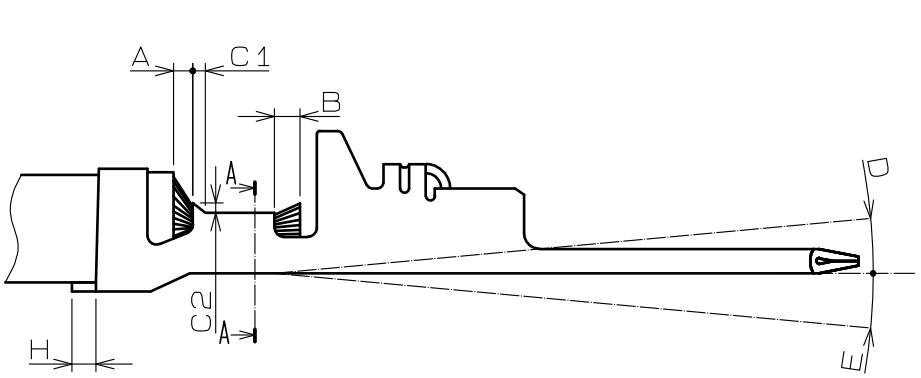
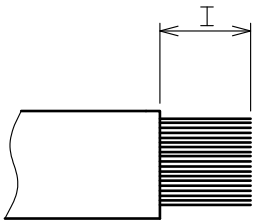
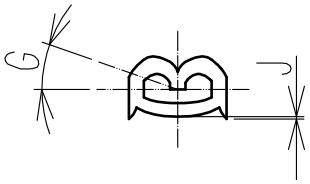
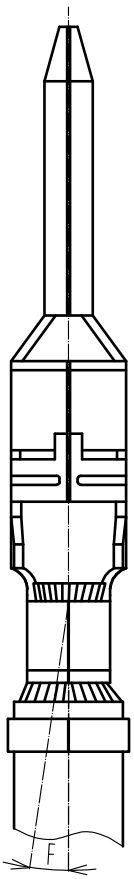




A-A (Crimp-Contact cross-section image)
: where the jacket is removed.





Check point		Measure(mm)
Cover location.	A	0.3 to 1.3
Location of tip of the core.	B	0.2 to 1.3
Bell-mouth.	C1	0.2 to 0.6
	C2	0.1 to 0.5
Bent-up.	D	3°MAX
Bent-down.	E	3°MAX
Twist.	F	±3°MAX
Rolling.	G	±3°MAX
Cut-off tab.	H	0.2MAX
Strip length prior to crimping.	I	〈2〉 3.5 to 4.5
Height of metal cut-out teeth.	J	0.1MAX

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.
〈2〉 This dimension is for reference. please adjust it to meet specified dimensions after the crimping.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0					

TITLE

DF22#-1416PCF(A)

Crimp Quality Standard

HRS HIROSE ELECTRIC CO., LTD.

APPROVED	HS. OKAWA	20181023
CHECKED	SZ. ONO	20181023
CHARGED	TO. KUROMATSU	20181023
WRITTEN	SK. CHIBA	20181023

TECHNICAL SPECIFICATION

ETAD-H0952-00 △0 1/1

FORM 213-1