

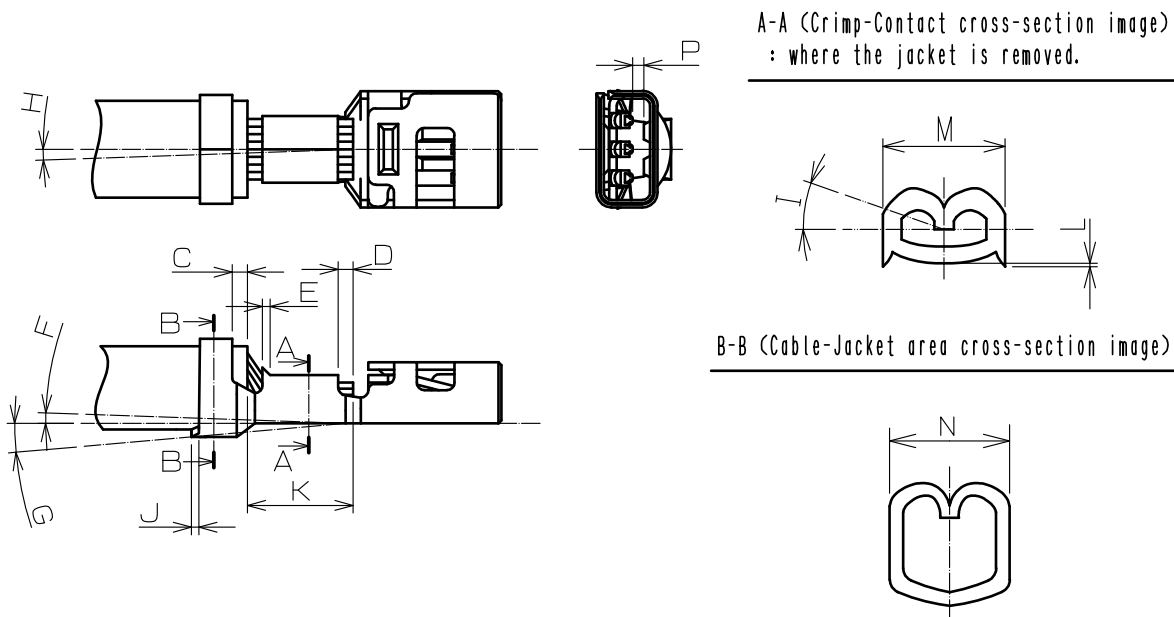
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

DF60-1012SC(F)A

CODE NO.

680-****-*-00



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	1. 5MAX	
LOCATION OF TIP OF THE CORE.	D	0. 5 - 1. 5	
BELL-MOUTH.	E	0. 2 - 0. 9	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	5°MAX	
TWIST.	H	± 2°MAX	
ROLLING.	I	± 3°MAX	
CUT-OFF TAB.	J	0. 5MAX	
STRIP LENGTH.	K	6. 5 - 7. 5	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0. 1MAX	
WIDE.	WIRE BARREL.	M	4. 3MAX
	INSULATION BARREL.	N	6. 3MAX
GAP DIMENSION.		P	0. 55 - 0. 65

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0				
TITLE DF60-1012SC(F)A Crimp Quality Standard		HS HIROSE ELECTRIC CO., LTD.		
		APPROVED	HS. OKAWA	18. 08. 02
		CHECKED	SZ. ONO	18. 08. 02
		CHARGED	TS. MIYAKI	18. 08. 02
		WRITTEN	TS. MIYAKI	18. 08. 02
TECHNICAL SPECIFICATION		ETAD-H0647-00		△0 1 / 1