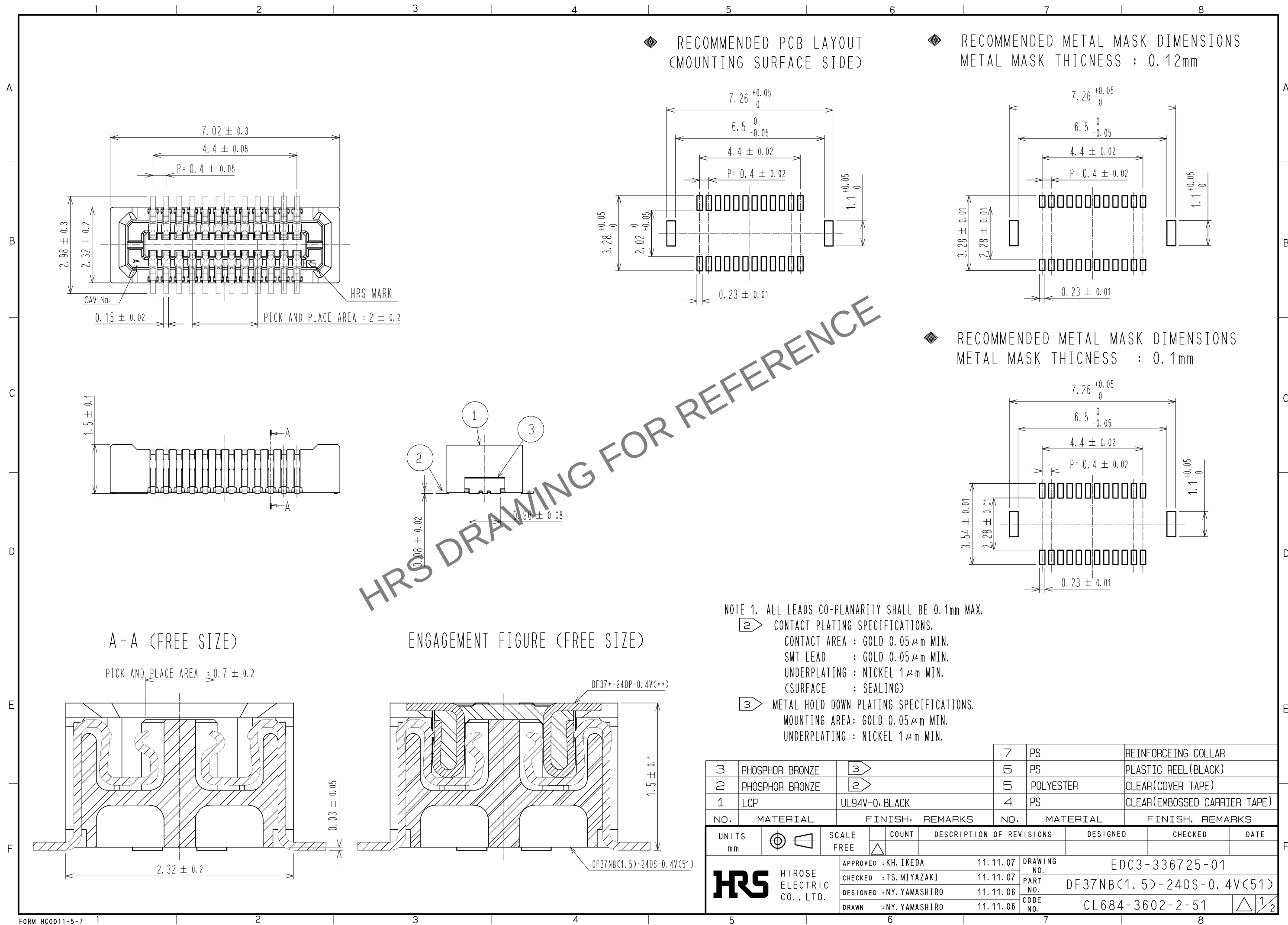
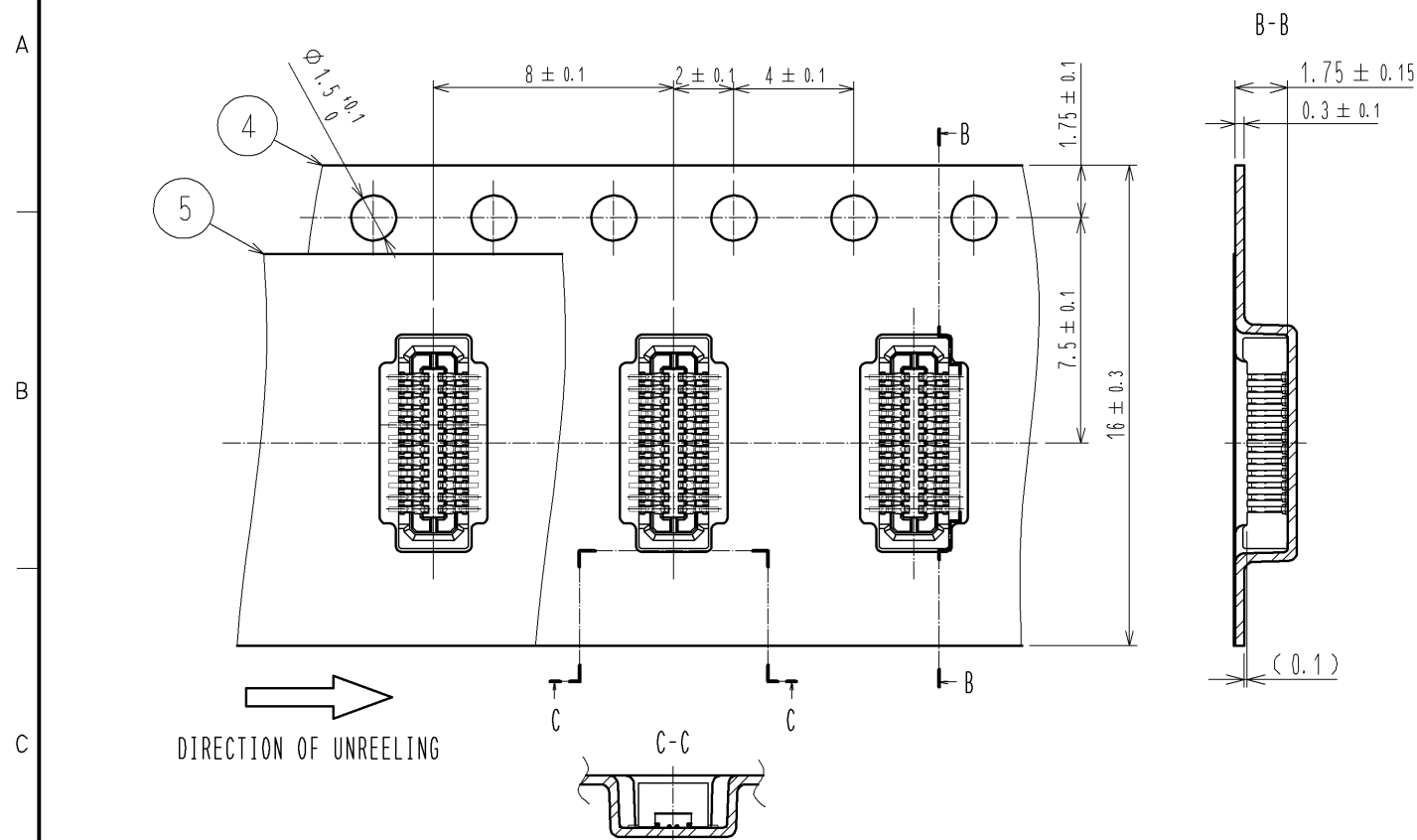


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

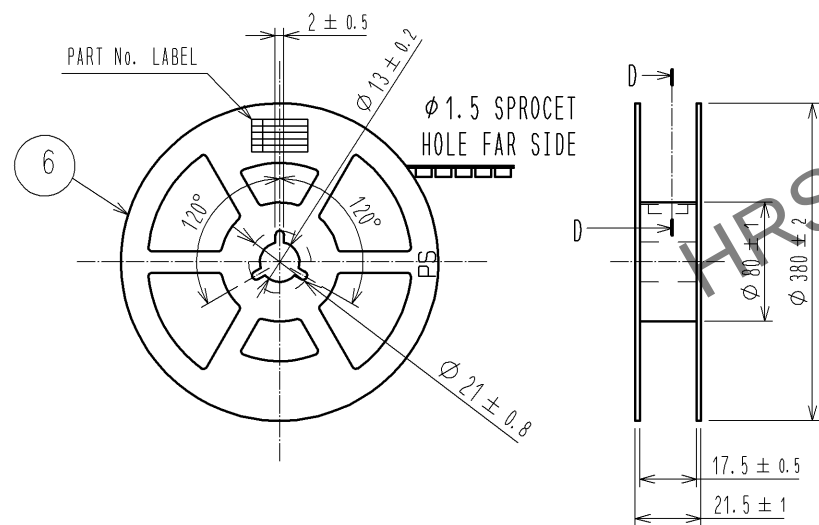


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EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



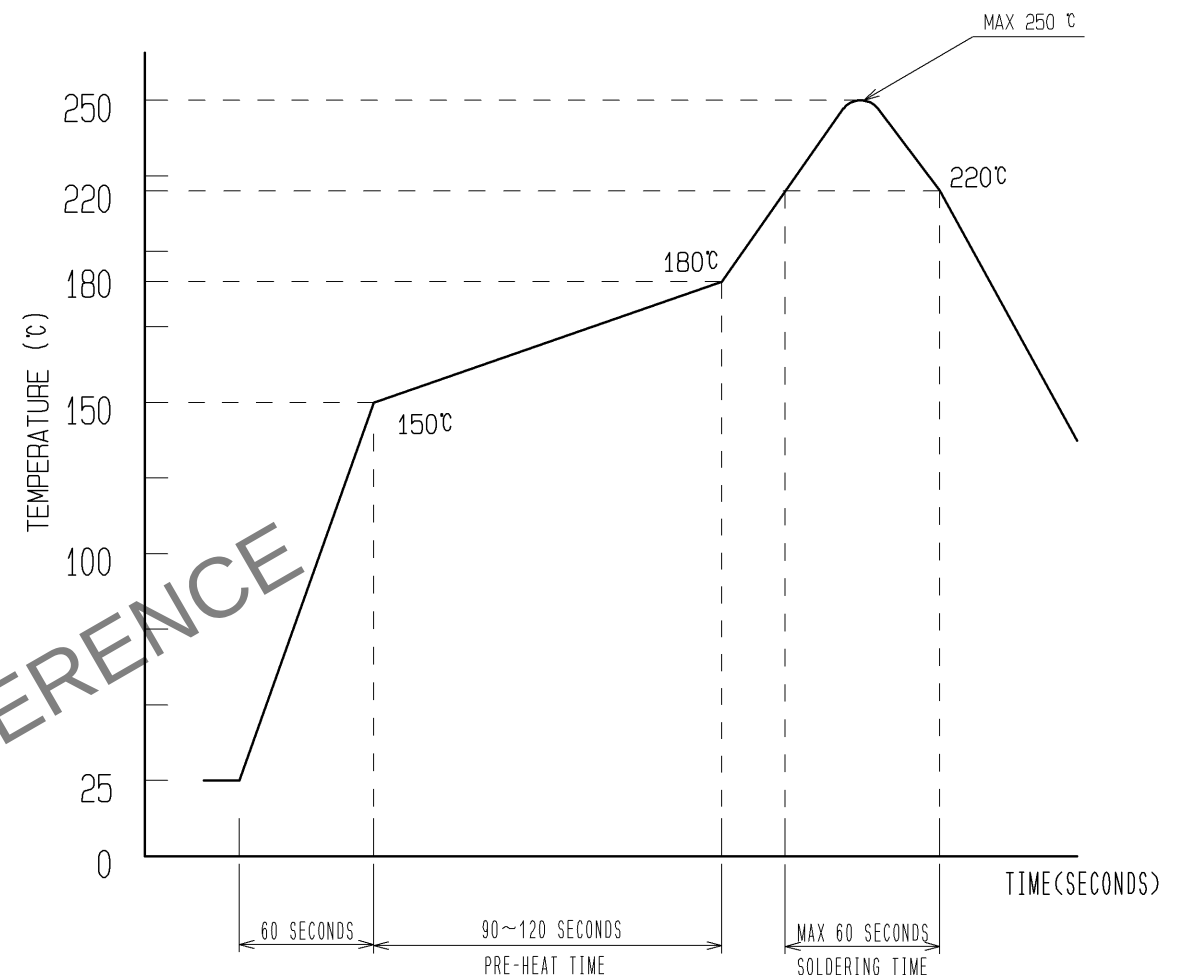
STYLE AND DIMENSION OF REEL (FREE SIZE)



DETAIL OF PART NO. LABEL

SUPPLIER	HIROSE ELECTRIC CO., LTD.
QUANTITY	5000
PART NO.	DF37NB(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3602-2-51
DATE OF MANUFACTURE	2024.04.01
製造年月日	年 月 日
製品コード	CL684-3602-2-51
製品名	DF37NB(1.5)-24DS-0.4V(51)
数量	5000個
納入者	ヒロセ電機(株)

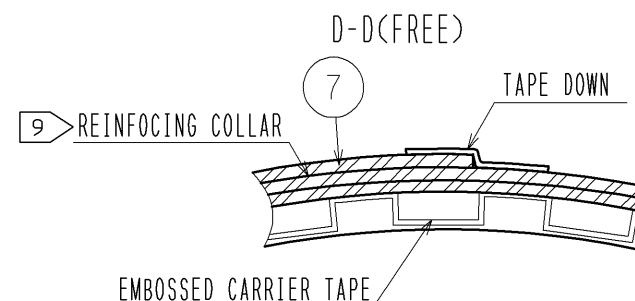
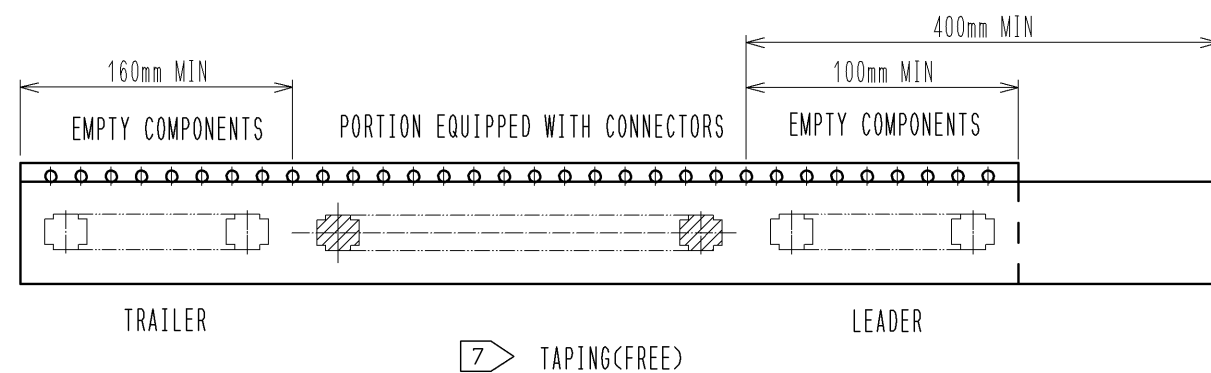
4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C: 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN) :150 °C
PRE-HEAT TEMPERATURE(MAX) :180 °C
PRE-HEAT TIME : 90~120 sec.

NOTES 4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

5. PER REEL 5000 CONNECTORS.
6. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
7 REFER TO JIS C 0806(PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
8 DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
9 AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.



HRS

DRAWING NO.	EDC3-336725-01
PART NO.	DF37NB(1.5)-24DS-0.4V(51)
CODE NO.	CL684-3602-2-51