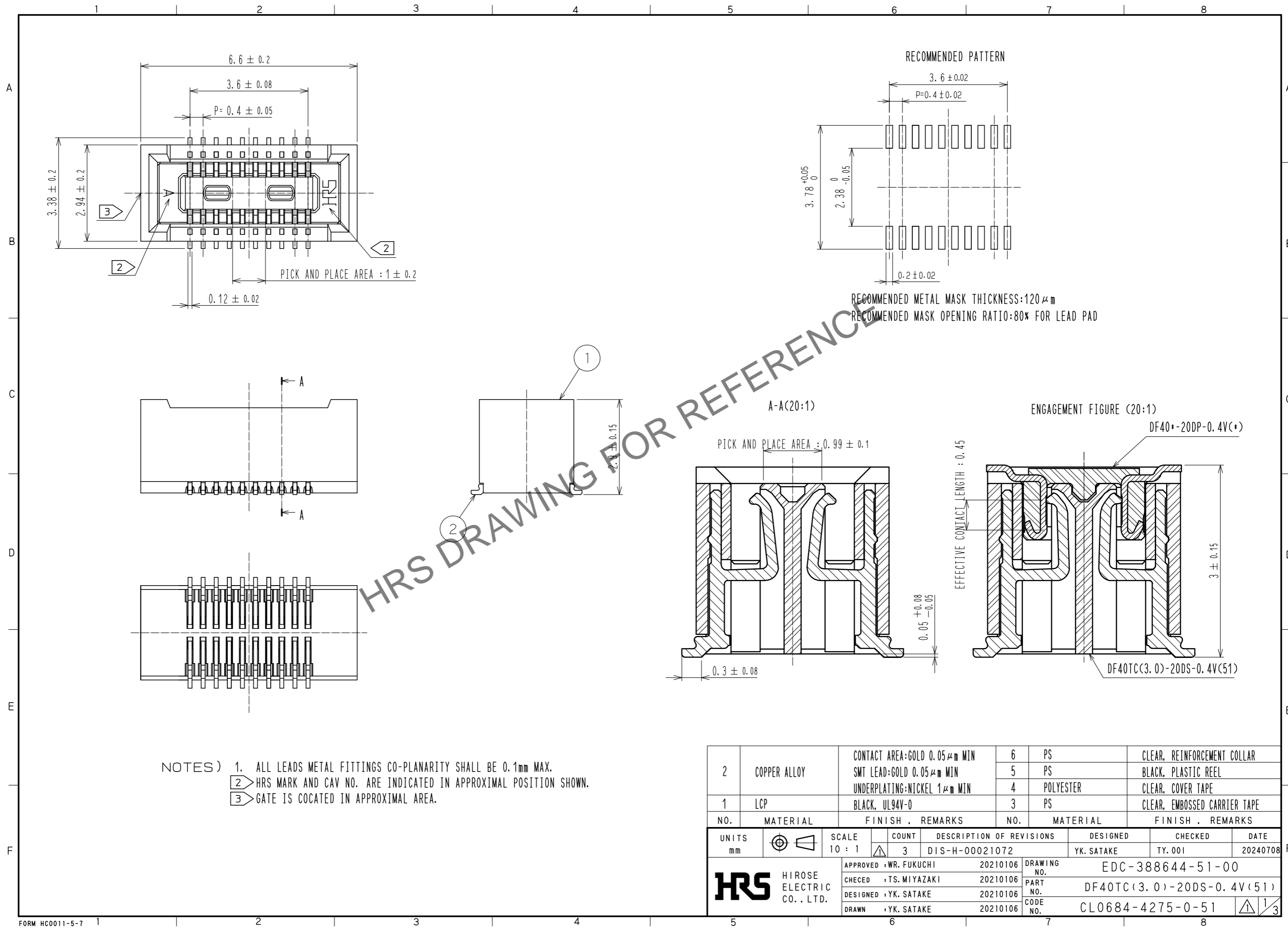


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NOTES) 1. ALL LEADS METAL FITTINGS CO-PLANARITY SHALL BE 0.1mm MAX.  
 2. HRS MARK AND CAV NO. ARE INDICATED IN APPROXIMAL POSITION SHOWN.  
 3. GATE IS COATED IN APPROXIMAL AREA.

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
2	COPPER ALLOY	CONTACT AREA:GOLD $0.05 \mu\text{m}$ MIN SMT LEAD:GOLD $0.05 \mu\text{m}$ MIN UNDERPLATING:NICKEL $1 \mu\text{m}$ MIN	6	PS	CLEAR, REINFORCEMENT COLLAR
			5	PS	BLACK, PLASTIC REEL
			4	POLYESTER	CLEAR, COVER TAPE
1	LCP	BLACK, UL94V-0	3	PS	CLEAR, EMBOSSED CARRIER TAPE

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	10 : 1	3	DIS-H-00021072	YK. SATAKE	TY.001	20240708

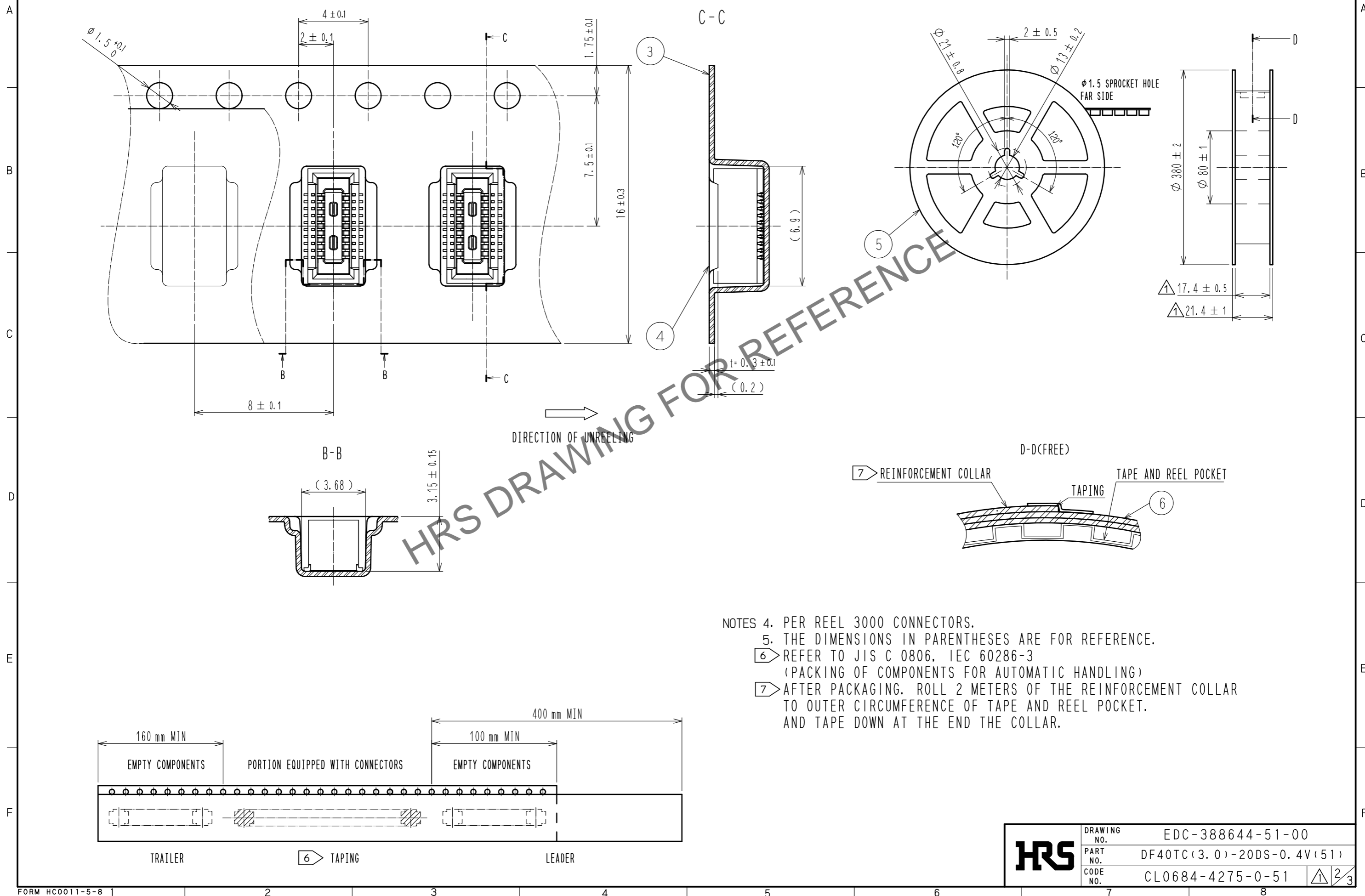
  

APPROVED	CHECKED	DESIGNED	DRAWN	DRAWING NO.	PART NO.	CODE NO.
WR. FUKUCHI	TS. MIYAZAKI	YK. SATAKE	YK. SATAKE	EDC-388644-51-00	DF40TC(3.0)-20DS-0.4V(51)	CL0684-4275-0-51
20210106	20210106	20210106	20210106			

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EMBOSSED CARRIER TAPE PACKAGING (5:1)

STYLE AND DIMENSION OF REEL(FREE)



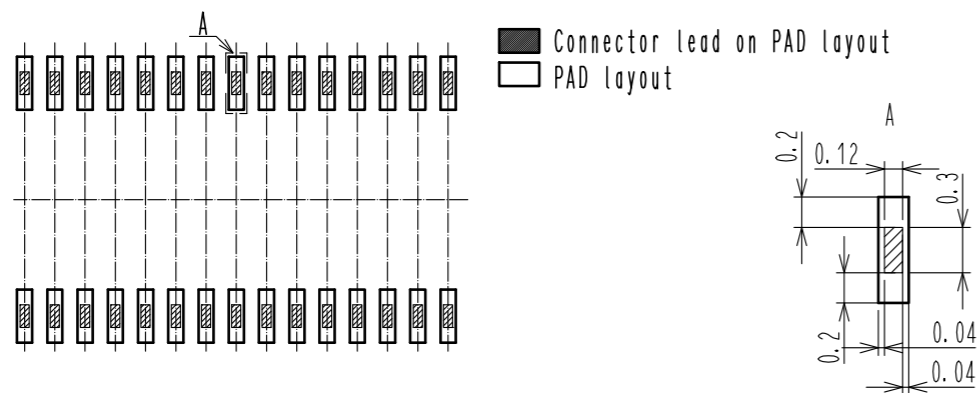
HRS DRAWING FOR REFERENCE

- NOTES
4. PER REEL 3000 CONNECTORS.
  5. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
  6. REFER TO JIS C 0806, IEC 60286-3 (PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
  7. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC-388644-51-00
	PART NO.	DF40TC(3.0)-20DS-0.4V(51)
	CODE NO.	CL0684-4275-0-51
		2/3

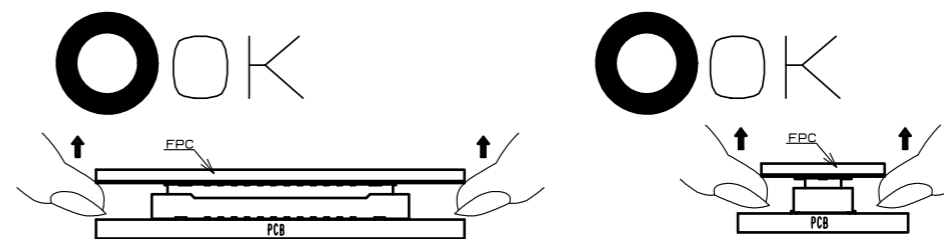
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

△ 8. PLEASE REFER TO THE PRODUCT GUIDELINE ETAD-H1015 FOR DETAIL OF CONNECTOR HANDLING.  
THE POSITION BETWEEN THE CONNECTOR AND PAD

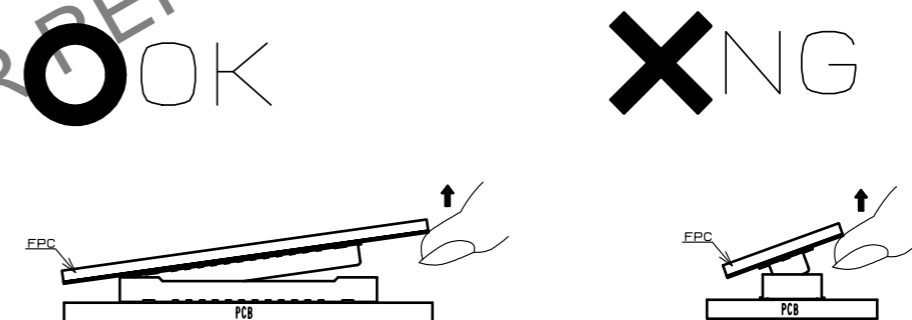


**UN-MATING METHOD**  
PLEASE UN-MATE THE CONNECTOR BY HAND

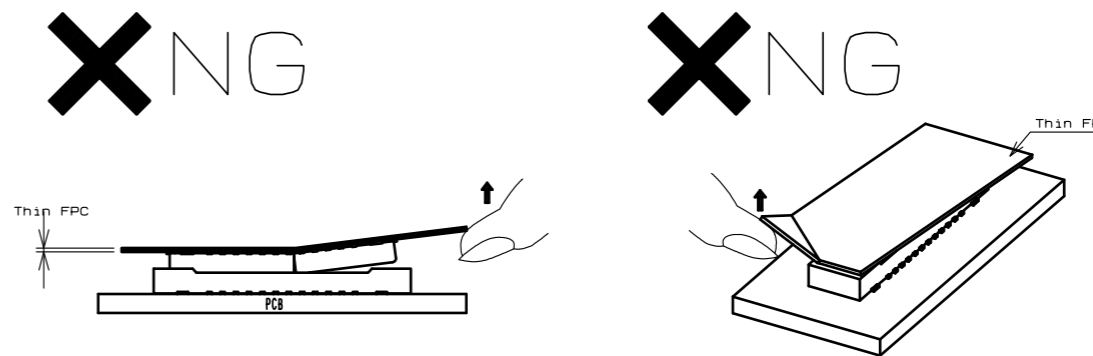
(1) UN-MATE THE CONNECTORS PARALLEL TO EACH OTHER. HOWEVER, IF THE CONNECTORS HAVE HIGH PIN COUNTS OR THINNER FPC AND STIFFENER, IT BECOMES MORE DIFFICULT TO DO SO.



(2) IF THE CONNECTOR CANNOT BE UN-MATED PARALLEL IT CAN BE REMOVED DIAGONALLY FROM THE PITCH DIRECTION. BE CAREFUL TO DO SO SINCE THIS ACTION APPLIES STRESS ON THE CONTACT.



(3) IF THE FPC IS NOT RIGID, THE CONNECTOR CAN BE BROKEN. PLEASE CHECK THE ACTION OF THE FPC TO BE USED REPEATEDLY AT THE TIME OF TRIAL PRODUCTION. BE CAREFUL TO UN-MATE THEM FROM THE PITCH DIRECTION, PULLING IT FROM THE CORNER CAN ALSO RISK TO PUTTING STRESS ON CONTACTS.

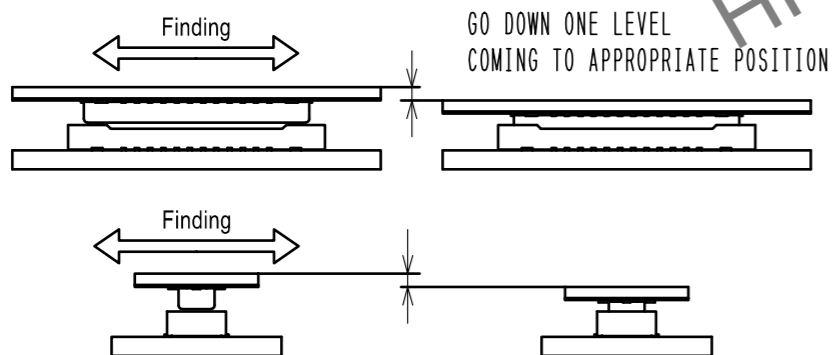


**MATING METHOD**

PLEASE MATE THE CONNECTOR BY HAND.

**MATING PROCEDURE**

(1) FIND THE ALIGNMENT AREA TO THE CONNECTOR IN THE APPROPRIATE MATING POSITION. THIS CONNECTOR HAS AN ALIGNMENT CHAMBER(GUIDANCE RIBS) ON RECEPTACLE SIDE AND 'R' ON PLUG SIDE, SO THAT THE CONNECTOR WILL BE SELF-ALIGNED. WHEN THE CONNECTOR COMES TO THE APPROPRIATE POSITION, THE CONNECTOR GOES INTO THE ALIGNED POSITION. WHEN ALIGNED, IT CAN BE FELT BY HAND.



(2) WHEN GUIDING, THE CONNECTORS ARE ALIGNED PARALLEL TO EACH OTHER, WITH LONGITUDINAL AND LATERAL MOVEMENTS RESTRICTED. MATE THEM PROPERLY BY APPLYING FORCE IN THIS CONDITION.



(3) MAKE SURE THE CONNECTORS ARE MATED CORRECTLY. IF ONE SIDE IS FLOATING OR THE CONNECTORS ARE MATED IN ONE DIRECTION, UN-MATE THEM ONCE, AND THEN MATE THEM AGAIN, FOLLOWING THE PROCEDURES ABOVE FROM THE BEGINNING.

HRS DRAWING FOR REFERENCE

<b>HRS</b>	図番:	EDC-388644-51-00	△ 3/3
	製品名:	DF40TC(3.0)-20DS-0.4V(51)	
	製品コード:	CL0684-4275-0-51	