



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	A	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE.	B	0.1 TO 0.5	
BELL-MOUTH.	C	0.05 TO 0.2 $\triangle$	
BENT-UP.	D	3° MAX	
BENT-DOWN.	E	3° MAX	
TWIST.	F	2° MAX	
ROLLING.	G	3° MAX	
HEIGHT OF RANCE.	H	0.75 TO 0.85	
CUT-OFF TAB.	I	0.1 MAX	
STRIP LENGTH.	J	1.2 TO 1.9	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH.	K	0.05 MAX	
WIDE.	WIRE BARREL.	0.73 MAX	
	INSULATION BARREL.		

NOTE 1. To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE												
$\triangle$ 1	DIS-H-00008851	SN. MIWA	SZ. ONO	20210420												
TITLE		<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;"> <p>DF19%-**SCFA(##)</p> <p>Crimp Quality Standard</p> </div> <div style="text-align: center;"> <p><b>HRS</b></p> <p>HIROSE ELECTRIC CO., LTD.</p> </div> </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>20180830</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>20180830</td> </tr> <tr> <td>CHARGED</td> <td>TS. KUMAZAWA</td> <td>20180830</td> </tr> <tr> <td>WRITTEN</td> <td>SN. MIWA</td> <td>20180830</td> </tr> </table>			APPROVED	HS. OKAWA	20180830	CHECKED	SZ. ONO	20180830	CHARGED	TS. KUMAZAWA	20180830	WRITTEN	SN. MIWA	20180830
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WRITTEN	SN. MIWA	20180830														
TECHNICAL SPECIFICATION		ETAD-H0945-00	$\triangle$	1/1												