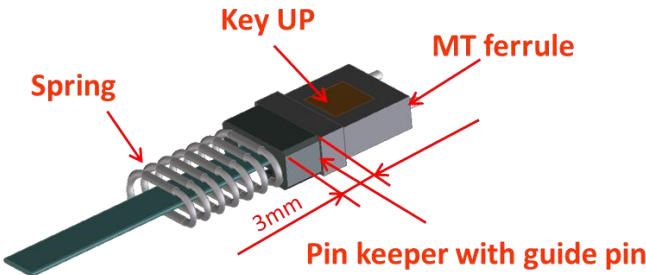
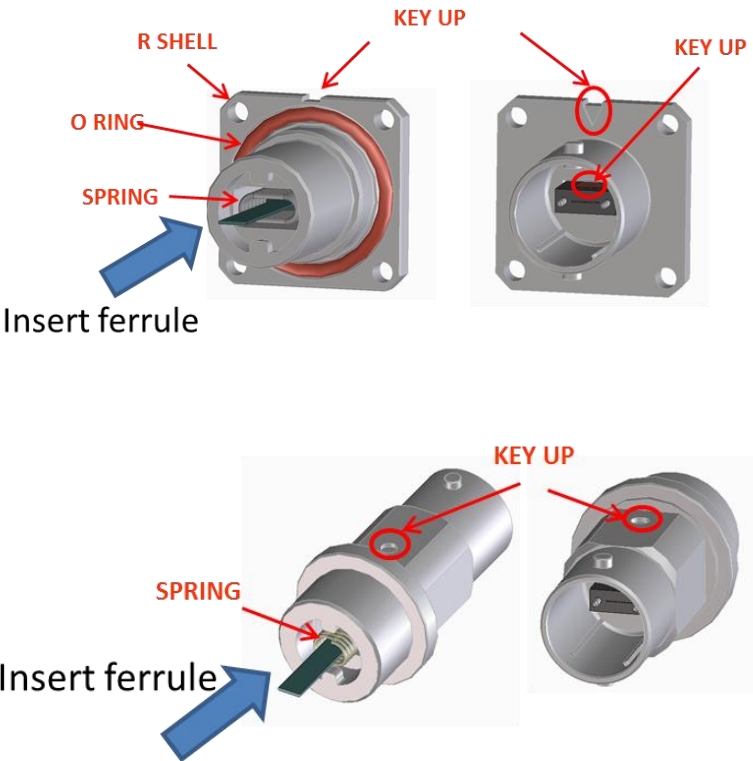


1. Scope
- This technical specification states termination procedures of MF11BMT-WR*
2. Termination procedures
- 2-1 Cutting optical fiber cord
- 2-2 Insert Spring
- Insert spring before attaching the ferrule.
- 2-3 Attach the ferrule (flat PC polishing),Attach the pin keeper



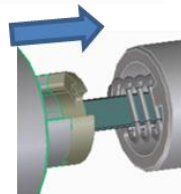
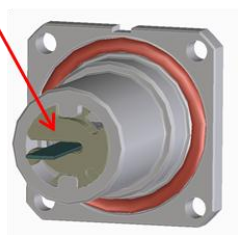
2-4 Insert ferrule to R-shell.



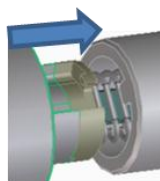
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△	1	DIS-K-00001226	TY. SATO	FS. YOSHIDA	17. 10. 10
TITLE MF11BMT-WR* assembly procedure			HRS HIROSE ELECTRIC CO., LTD.		
			APPROVED	MT. SHIBUTANI	16. 10. 13
			CHECKED	YY. HIYAMA	16. 10. 13
			DESIGNED	TY. SATO	16. 10. 13
			WRITTEN	TY. SATO	16. 10. 13
TECHICAL SPECIFICATION			ETAD-K0725-00		△ 1 / 2

2-5. Attach the stopper. For details, please check the manual of the jig.(MF11BMT-W01/CV-MD)
(Low-priced jig: MF11BMT-W01/CV-MD2) ⚠

Stopper



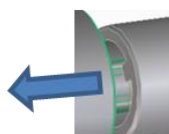
Set of Stopper



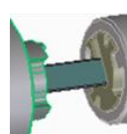
Push



Rotation



Release



Completion