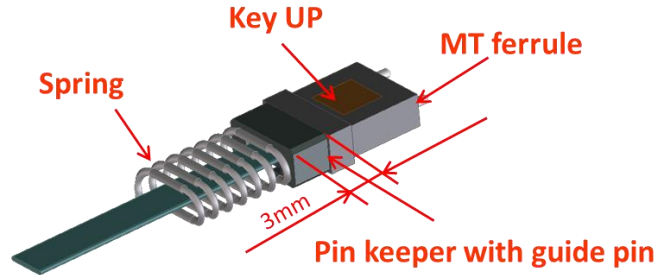
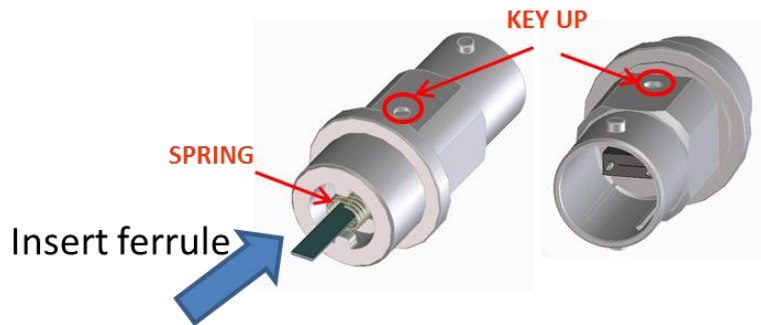
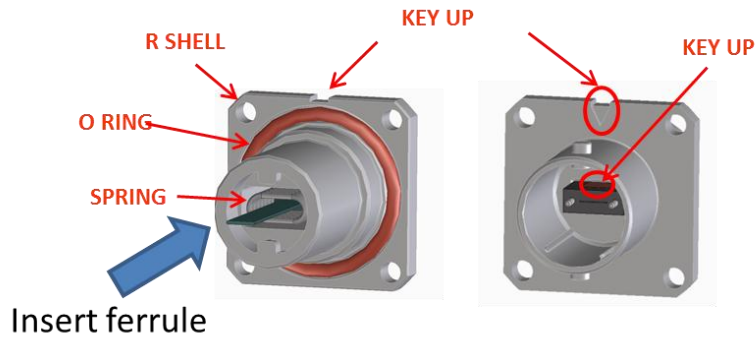




1. Scope  
This technical specification states termination procedures of MF11BMT-WR\*
2. Termination procedures
  - 2-1 Cutting optical fiber cord
  - 2-2 Insert Spring
  - 2-3 Attach the ferrule (flat PC polishing), Attach the pin keeper



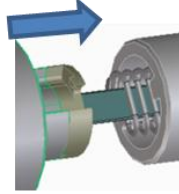
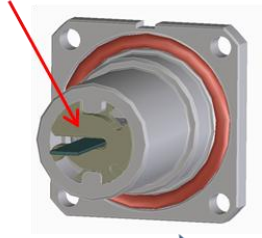
2-4 Insert ferrule to R-shell.



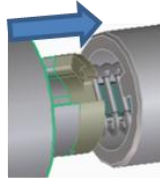
COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
1	DIS-K-00001226	TY. SATO	FS. YOSHIDA	17. 10. 10
TITLE		 HIROSE ELECTRIC CO., LTD.		
MF11BMT-WR* assembly procedure		APPROVED	MT. SHIBUTANI	16. 10. 13
		CHECKED	YY. HIYAMA	16. 10. 13
		DESIGNED	TY. SATO	16. 10. 13
		WRITTEN	TY. SATO	16. 10. 13
TECHICAL SPECIFICATION		ETAD-K0725-00		 1 / 2

2-5. Attach the stopper. For details, please check the manual of the jig.(MF11BMT-W01/CV-MD)  
(Low-priced jig: MF11BMT-W01/CV-MD2) ⚠

**Stopper**



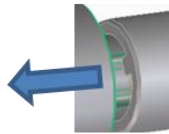
Set of Stopper



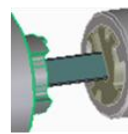
Push



Rotation



Release



Completion