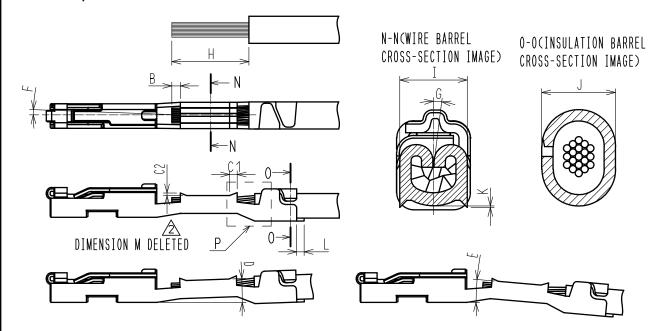
## 1. Scope

This technical specification prescribes crimp condition of ZEO64-2022SCF (CL753-2001-0)

## 2. Applicable wire

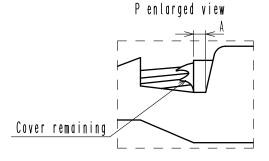
- Applicable wire size :  $0.3 \sim 0.5$ SQ
- Applicable insulation size :  $\phi$  1. 4  $\sim$   $\phi$  1. 7

## 3. Quality standard



CHECK POINT			MEASURE (mm)		
COVER	LOCATION	Α	0.3~0.8		
LOCATION OF TIP OF THE CORE		В	0.1~0.6		
BELL-MOUTH		C1	0.1~0.5		
		C 2	0.5 max		
BEND-UP		D	2° max		
BEND-DOWN		Е	3° max		
TWIST		F	±2° max		
ROLLING		G	±5° max		
STRIP LENGTH		Н	4.0~4.3		
WIDTH	WIRE BARREL	Ι	1.5 max		
	INSULATION BARREL	J	1.8 max		
HEIGHT OF METAL CUT-OUT TEETH		K	0.12 max		
CUT-OFF TAB		Ĺ	0.1 max		

△ DIMENSION M DELETED



Note1. Refer to a crimp condition list for the crimp height. Note2. There is a possibility that a terminal is involved in covering and crowded by the crimping, but it's no problem on the product function.

Note3. Please confirm that the terminal which did crimp enters a housing.

COUNT	DESCRIPTION OF REVISIONS DESIGNED			CHECKED			DATE	
<b>2</b> 2	DIS-T-00012424	TY. MOGI		HH. TSUKUMO		20	20211217	
TITLE			ч	<b>.</b>				
ZE064-2022SCF CRIMP QUALITY STANDARD			HIROSE ELECTRIC COLTD.					
			APPR	OVED	HK. UMEHARA		20181210	
			CHEC	KED	HH. TSUKUMO		20181207	
			CHAR	GED	YONGMUN LEE		20181207	
				TEN	YONGMUN LEE	•	20181207	
TECHNICAL SPECIFICATION			ETAD-T0667-00 🛕			2	1/1	