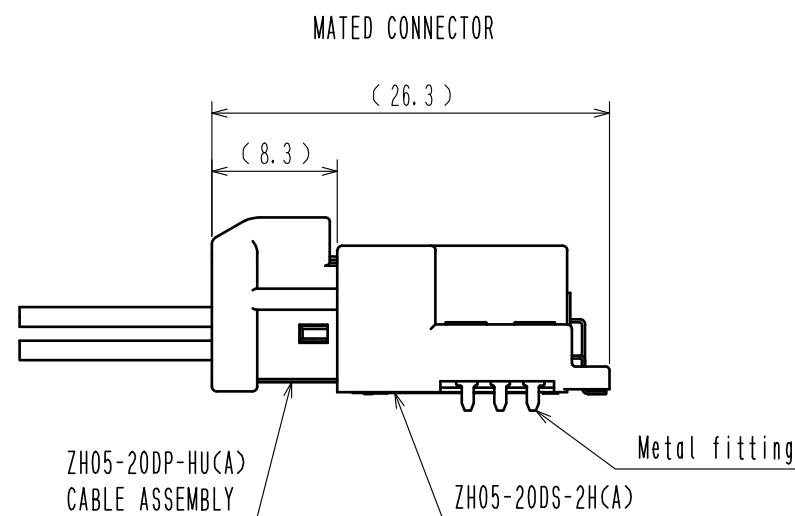
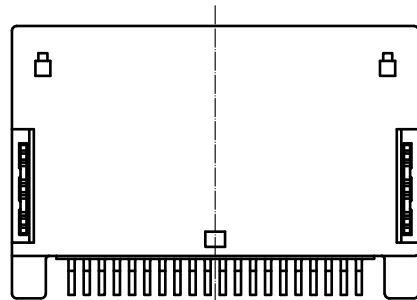
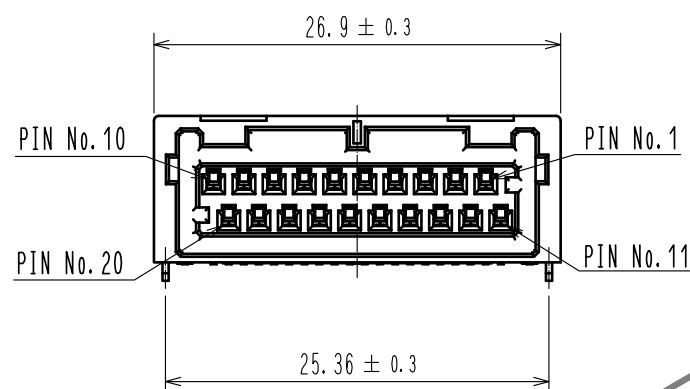
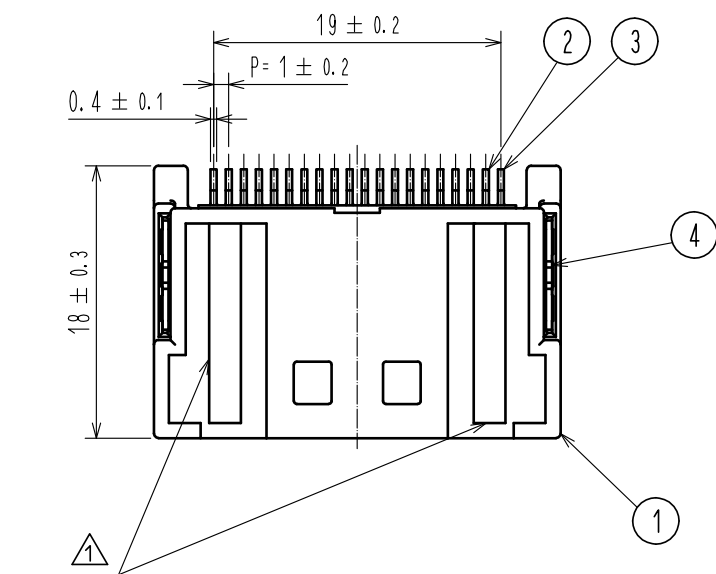


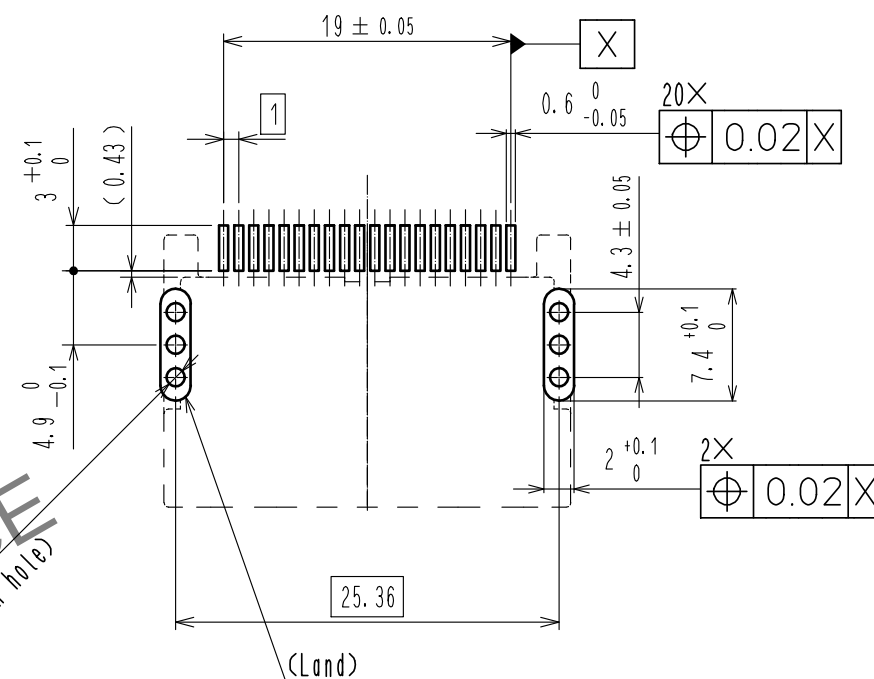
Apr.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

ELV, RoHS COMPLIANT



HRS DRAWING FOR REFERENCE

RECOMMENDED PCB PATTERN (FREE)
(PCB THICKNESS: t=1.6mm. METAL MASK THICKNESS: t=0.1mm)



NOTE 1. RECOMMENDED TEMPERATURE PROFILE FOR REFLOW
(REFER TO RIGHT FIG.)
USED REFLOW SYSTEM

NO. OF CYCLES : 2 MAX
PEAK : 250°C
OVER 230°C : 20~40s
PREHEAT : 150~180°C
90~120s

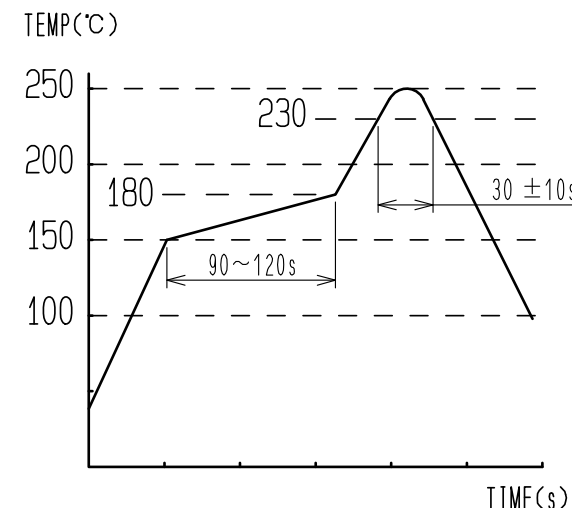
2. TEMPERATURE FOR SOLDERING IRON
: 280~300°C WITHIN 2s

3. CO-PLANARITY SHALL BE 0.1mm MAX.

4. RECOMMENDED PCB THICKNESS IS 1.6mm.

5. RECOMMENDED SOLDER THICKNESS IS 0.10mm.

6. ACCORDING TO THE SOLDERING CONDITIONS, THERE ARE EVENTS WHERE SOLDER DOESN' T GET MOLTEN
DUE TO LOW TEMPERATURE OF SOLDERING AREA.
IN SUCH EVENTS, IF REFLOW TEMPERATURE IS RAISED INTENTIONALLY TO GET THE SOLDER MOLTEN,
IT MAY CAUSE EXCESSIVE HEAT OF UP TO 250°C ON THE OUTER (TOP) SURFACE OF CONNECTOR
THAT CAN LEAD TO THE OCCURRENCE OF BLISTER.
PLEASE ENSURE THAT TEMPERATURE OF OUTER (TOP) SURFACE OF CONNECTOR SHALL NOT EXCEED 250°C WHILE SOLDERING.

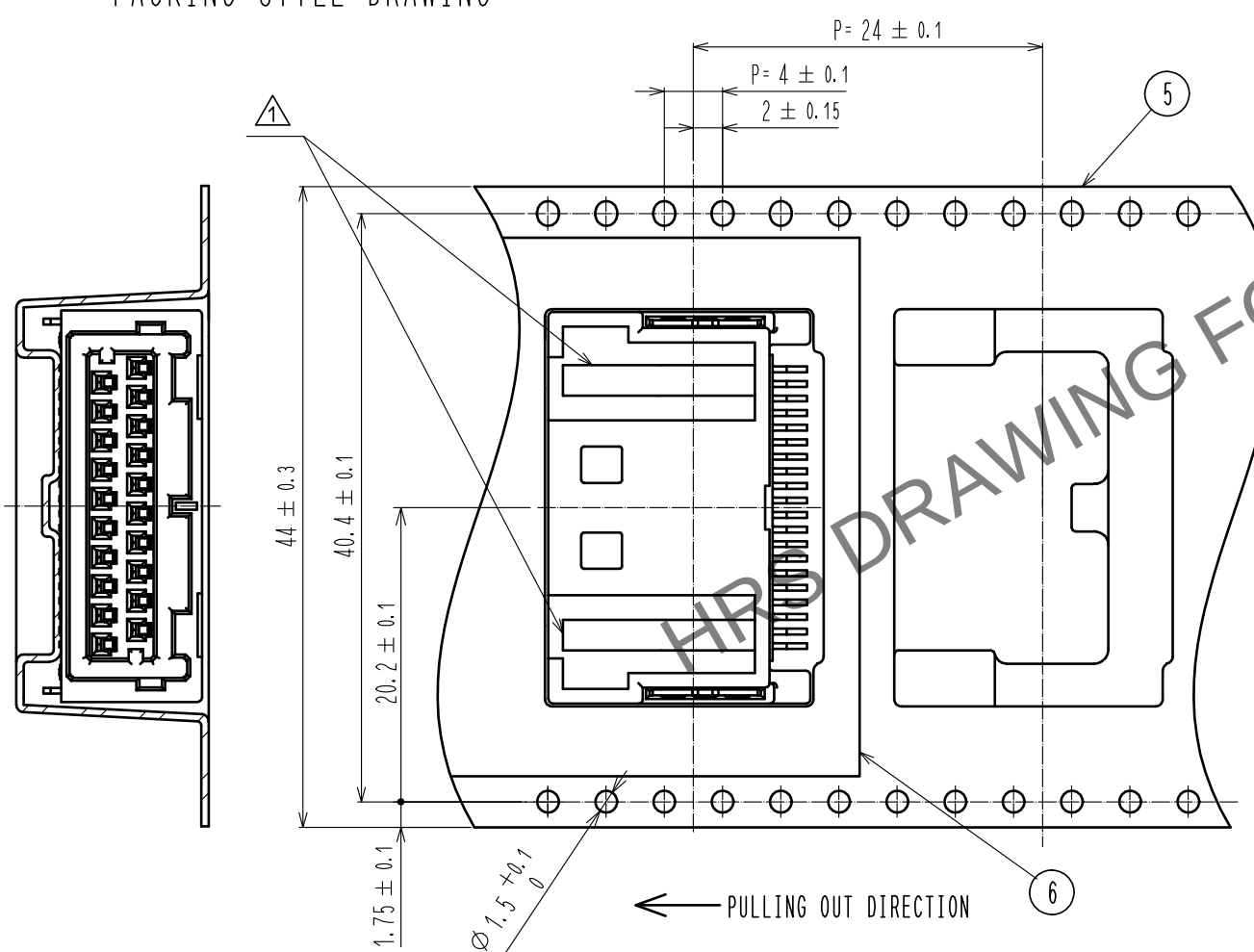


3	COPPER ALLOY	SURFACE : TIN PLATING 1μm min UNDER : NICKEL PLATING 1μm min	6	POLYESTER	
2	COPPER ALLOY	SURFACE : TIN PLATING 1μm min UNDER : NICKEL PLATING 1μm min	5	POLYSTYRENE	
1	PA	BLACK, UL94V-0	4	BRASS	SURFACE : TIN PLATING 1μm min UNDER : NICKEL PLATING 1μm min
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 2 : 1	COUNT 2	DESCRIPTION OF REVISIONS DIS-T-00020522	DESIGNED YANG CHUAN XING
		APPROVED : MH. SHOUJI	20221207	DRAWING NO. EDC-388384-80-00	
		CHECKED : MH. SHOUJI	20221207	PART NO. ZH05-20DS-2H(A)	
		DESIGNED : YANG CHUAN XING	20221207	CODE NO. CL0756-2102-0-80	
		DRAWN : YANG CHUAN XING	20221207		
				DATE 20240325	

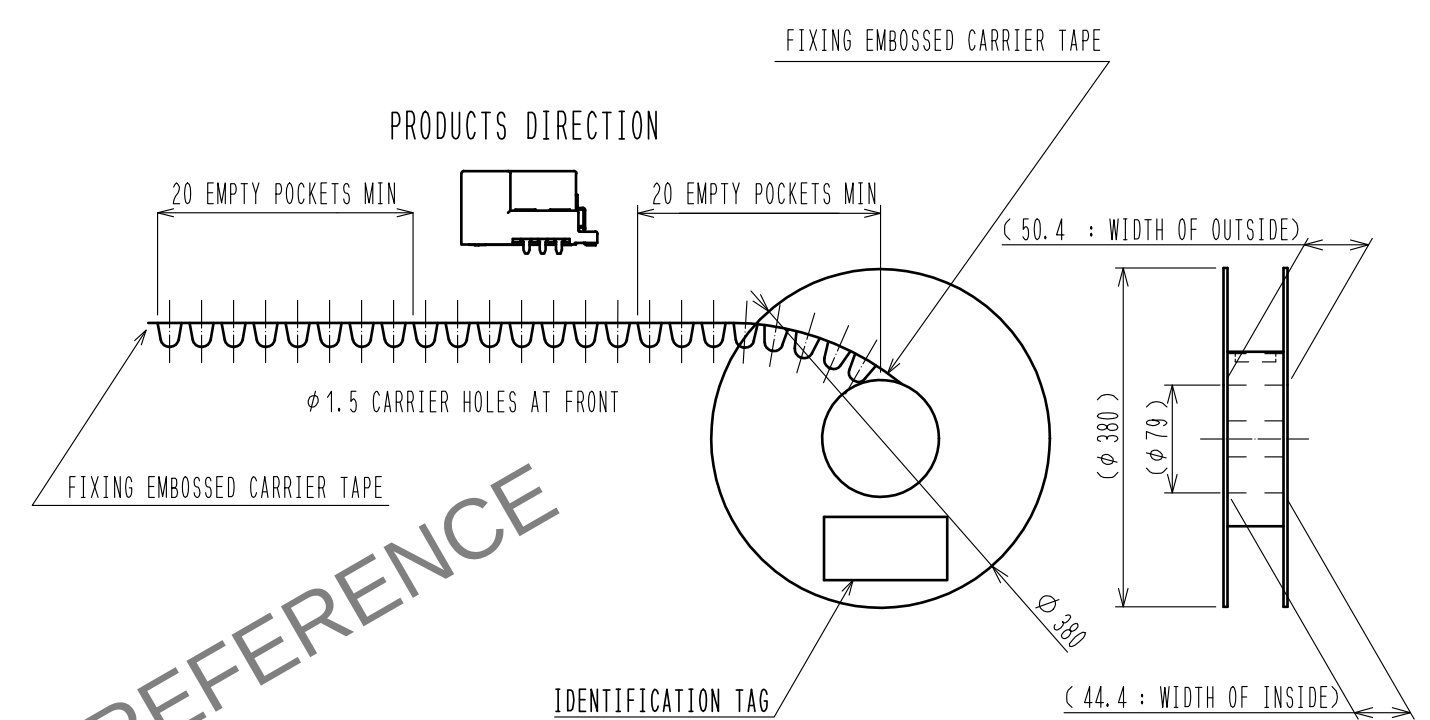
Apr.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

PACKING STYLE

PACKING STYLE DRAWING

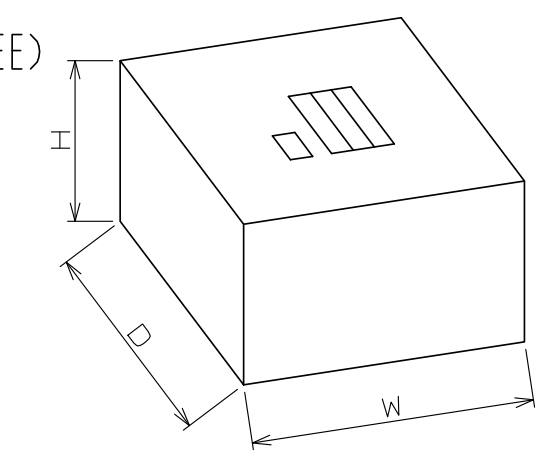


REEL DIMENSION (FREE)



CARDBOARD DIMENSION (FREE)

W=(405) (mm)
D=(405) (mm)
H=(350) (mm)



DRAWING NO.	EDC-388384-80-00
PART NO.	ZH05-20DS-2H(A)
CODE NO.	CL0756-2102-0-80