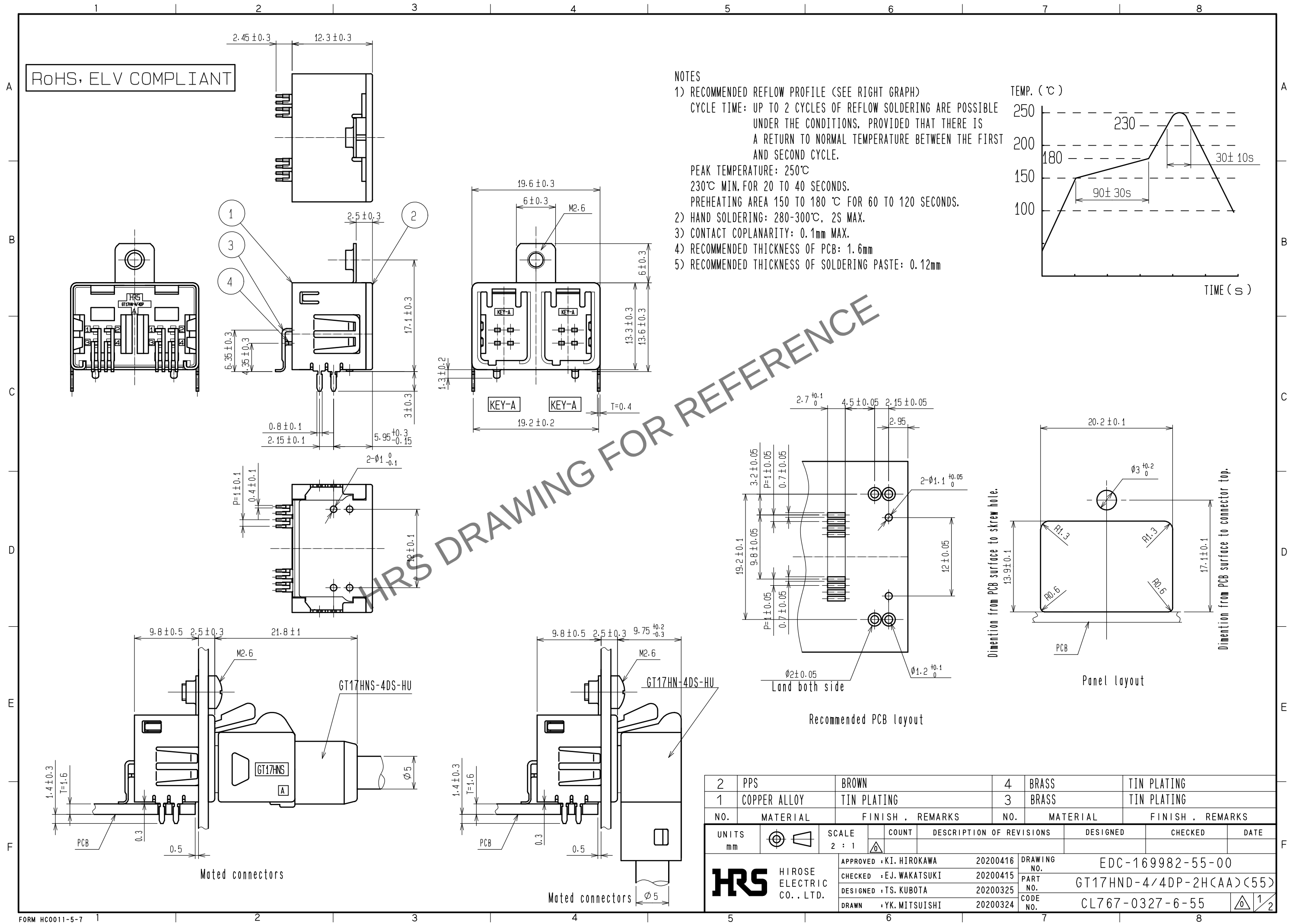
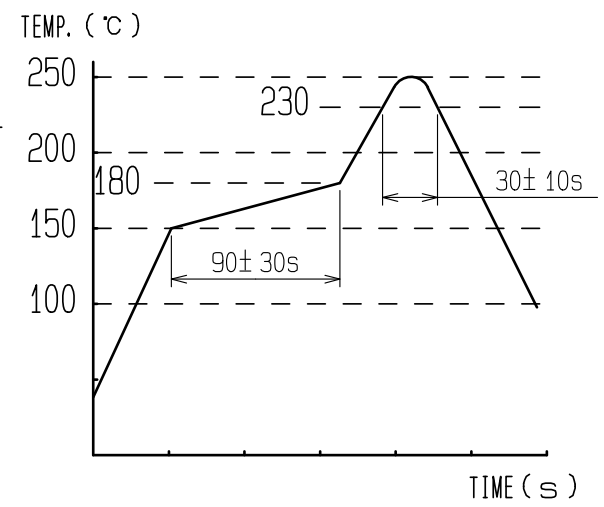


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NOTES
1) RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPH)
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE UNDER THE CONDITIONS, PROVIDED THAT THERE IS A RETURN TO NORMAL TEMPERATURE BETWEEN THE FIRST AND SECOND CYCLE.
PEAK TEMPERATURE: 250℃
230℃ MIN. FOR 20 TO 40 SECONDS.
PREHEATING AREA 150 TO 180 ℃ FOR 60 TO 120 SECONDS.
2) HAND SOLDERING: 280-300℃, 2S MAX.
3) CONTACT COPLANARITY: 0.1mm MAX.
4) RECOMMENDED THICKNESS OF PCB: 1.6mm
5) RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.12mm



HRS DRAWING FOR REFERENCE

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