APPLICAI	BLE STAND	ARD								
	OPERATING TEMPERATURE	E RANGE	-30 °C TO +105 °C	(NOTE1)		RAGE PERATUF	RE RANGE	-40 °C TO +10	5 °C	
RATING	VOLTAGE		125 V AC		CUR	IRRENT		1 A		
			SPECIF	FICAT	IONS	<u> </u>				
	TEM		TEST METHOD				REQU	IREMENTS	QT	TA
CONSTRUCTION		·							1	
GENERAL EXAMINATION		VISUAL	VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	>
MARKING		CONFIR	CONFIRMED VISUALLY.						×	>
ELECTRIC	CHARACT	ERISTICS								
CONTACT RESISTANCE		1A DC.	1A DC.			30 mΩ MAX.			×	-
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		I	20 mV AC MAX, 0.1 mA(OR 1kHz)			30 mΩ MAX.			×	-
INSULATION RESISTANCE		DC 500	DC 500 V			100 MΩ MIN.			×	Ϊ-
VOLTAGE PROOF		AC 375	AC 375 V FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	<u> </u>
MECHANI	CAL CHARA	CTERIST	ICS							
CENTER CONTACT INSERTION AND EXTRACTION FORCES			0.5 × 1.2 BY STEEL GAUGE.			INSERTION FORCE 2.2 N MAX. EXTRACTION FORCE 0.6 N MIN.			×	-
MECHANICAL OPERATION		30 TIME	30 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 60 mΩ MAX ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	-
VIBRATION		I	FREQUENCY 20 TO 400 Hz, 43.1m/s ² , AT 3h FOR 3 DIRECTIONS.			NO ELECTRICAL DISCONTINUITY OF 10 μs. CONTACT RESISTANCE:60 mΩ MAX NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	-
SHOCK		FREQUE	FREQUENCY 20 TO 50 Hz,66.6m/ s ² AT 1 h.			1 NO ELECTRICAL DISCONTINUITY OF 10 μs. 2 CONTACT RESISTANCE:60 mΩ MAX 3 NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	-
LOCK STREI	NGTH		APPLYING A PULL FORCE THE MATING AXIALLY AT 49N MAX.			DURING APPLYING,MATING OMPLETELY. AFTER APPLYING,NO DEFECT OF MATING PARTS.			×	-
ENVIRON	MENTAL CH	HARACTER	RISTICS		'					
DAMP HEAT (STEADY STATE)		EXPOSE	EXPOSED AT 60°C, 90 TO 95%, 96h.			① CONTACT RESISTANCE: 60 mΩ MAX. ② INSULATION RESISTANCE:100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.			×	_
RAPID CHAN TEMPERATUI		TIME: 30	TEMPERATURE:-40 \rightarrow 5 TO 35 \rightarrow 85 \rightarrow 5 TO 35°C TIME: 30 \rightarrow 5 \rightarrow 30 \rightarrow 5 MIN UNDER 1000 CYCLES.			 ① CONTACT RESISTANCE: 60 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS. 			×	-
DRY HEAT		EXPOSE	EXPOSED AT 105°C, 300h.			① CONTACT RESISTANCE: 60 mΩ MAX.			×	† <u>-</u>
COLD		EXPOSE	DSED AT −40°C, 120h.			②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS. ① CONTACT RESISTANCE: 60 mΩ MAX. ②NO DAMAGE CRACK AND LOOSENESS OF PARTS			×	
RESISTANCE TO HSO ₃ GAS		EXPOSE	EXPOSED IN 500 PPM FOR 8h.			② NO HEAVY CORROSION.			×	<u> </u>
RESISTANCE TO SOLDERING HEAT			SOLDER TEMPERATURE, 260 °C FOR IMMERSION, DURATION, 10 s.			NO DEFORMATION IN CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			×	
SOLDERABI	LITY	SOLDE	SOLDERED AT SOLDER TEMPERATURE, 230 °C FOR IMMERSION DURATION, 3 s.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.			×	
COUN	Т	DESCRIPTION	N OF REVISIONS		DESIG		CHECKED		DA	TE
<u></u>										
REMARK	IIDE THE TEMP		TURE RISING BY CURRENT. : OF OUTER CONDUCTOR AFTER ENVIRONMENTA L BE 120 m Ω .			APPROVED		AR, SHIRAI	09. 04. 21	
NOTE2) CONT	TACT RESISTAI	NCE OF OU				DESIGNED MH. YAMAGUCHI			09. 04. 2	
DUR	ABILITY TEST SH	HALL BE 120 m								
Note OT:Qualification Test AT:Assurance Test V:Assiliable Test						DRAWN		·	09.04.2	
					RAWING NO.		ELC4-166853-00 GT19SA-1P-V			
M(5			ESTRIC CO. LTD			T NO.				
	HIF	ROSE ELE	ECTRIC CO., LTD.		CODE	NO.	CL769	9-0022-1-00	<u></u>	1/