

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-30 °C TO 105 °C (NOTE1)	STORAGE TEMPERATURE RANGE	-40 °C TO 105 °C	
	VOLTAGE	250 V AC	CURRENT	1A	
SPECIFICATIONS					
ITEM		TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING		CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		1A DC.	30 mΩ MAX.	X	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV AC MAX, 0.1 mA(DC OR 1000Hz)	30 mΩ MAX.	X	—
INSULATION RESISTANCE		— V DC	100 MΩ MIN.	—	—
VOLTAGE PROOF		— V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	—	—
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND EXTRACTION FORCE		MEASURING BY STEEL PIN GAUGE.	INSERTION FORCE: N MAX EXTRACTION FORCE: N MAX	—	—
MECHANICAL OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
VIBRATION		FREQUENCY 20 TO 200 Hz, 43.1 m/s ² AT 3 h FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② CONTACT RESISTANCE: 60 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
SHOCK		FREQUENCY 20 TO 50 Hz, 66.6 m/s ² AT 1 h.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② CONTACT RESISTANCE: 60 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
LOCK STRENGTH		APPLYING A PULL FORCE THE MATING AXIALLY AT —N MAX.	① DURING APPLYING, MATING COMPLETELY. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	—	—
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 60 °C, 90 ~ 95 %, 500 h.	① CONTACT RESISTANCE: 60 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
THERMAL SHOCK		TEMPERATURE -40→5 TO 35→85→5 TO 35°C TIME 30 → 5 → 30 → 5 min UNDER 1000 CYCLES.	① CONTACT RESISTANCE: 60 mΩ MAX. (NOTE2) ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
DRY HEAT		EXPOSED AT 105°C, 300 h.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD		EXPOSED AT -55°C, 120 h.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
SALT WATER SPRAY		EXPOSED TO SALT WATER WITH CONCENTRATION OF 5% FOR 96 HOURS.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO HEAVY CORROSION.	X	—
RESISTANCE TO SO ₂ GAS		EXPOSED IN 500 PPM FOR 8h.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO HEAVY CORROSION.	X	—
RESISTANCE TO SOLDERING HEAT		IMMERSED IN SOLDER WITH TEMPERATURE 260°C, FOR 10 SEC.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	—	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE 230°C FOR IMMERSION DURATION 3SEC.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	—	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK			APPROVED	AR. SHIRAI	12.08.28
(NOTE1) INCLUDE THE TEMPERATURE RISING BY CURRENT.			CHECKED	TK. SHISHIKURA	12.08.28
(NOTE2) 120mΩ MAX, WHEN OVER 500 CYCLES.			DESIGNED	Chinaik. Ng	12.08.24
			DRAWN	Chinaik. Ng	12.08.24
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-166303-01
HRS	SPECIFICATION SHEET		PART NO.	GT25-2024SCF	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL775-0002-6-00	△ 1/1