

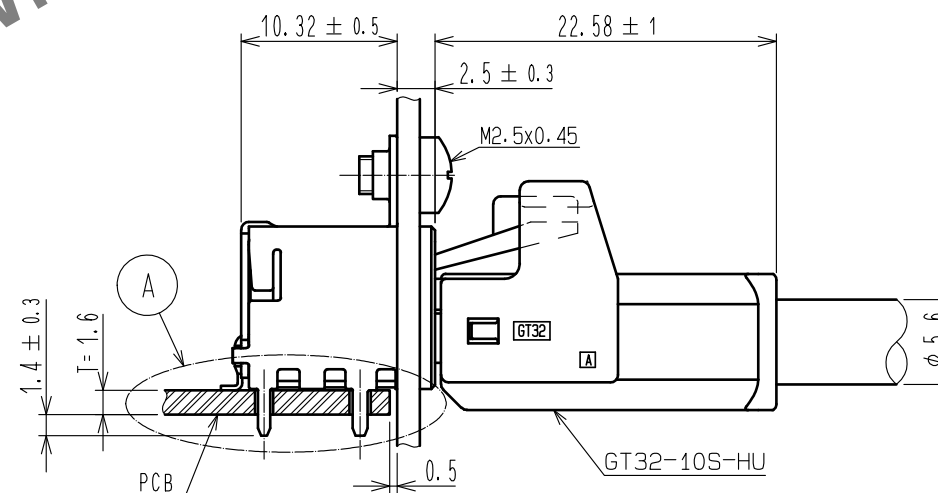
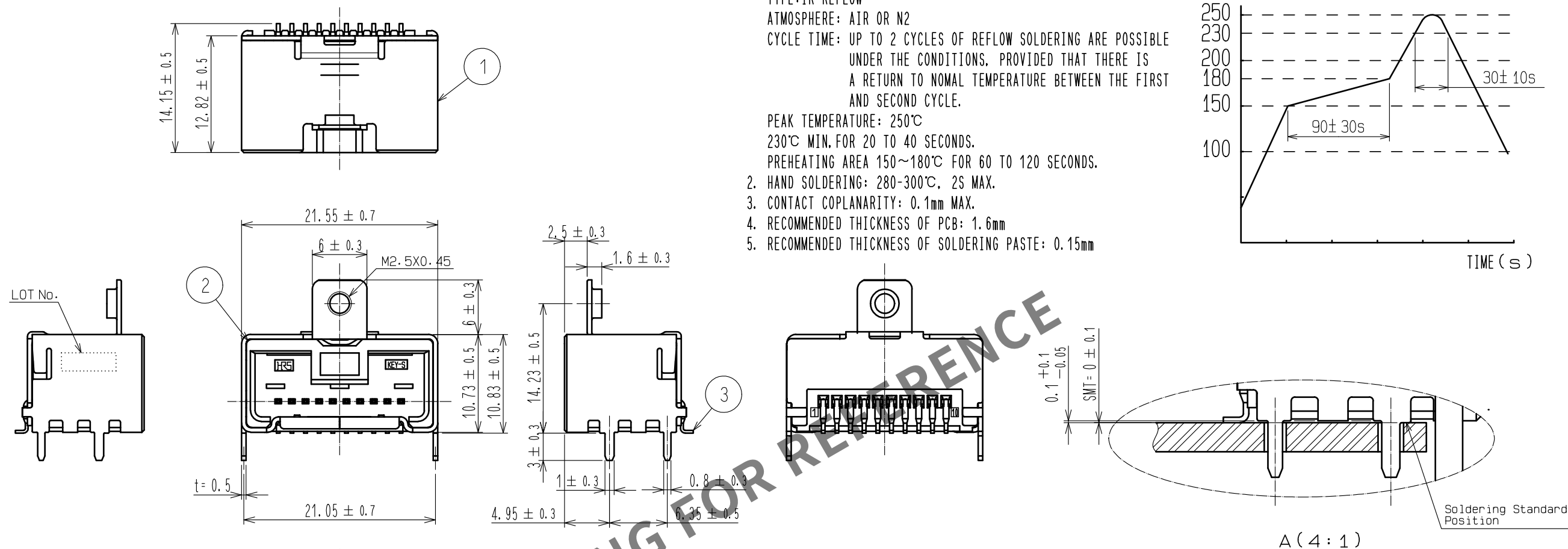
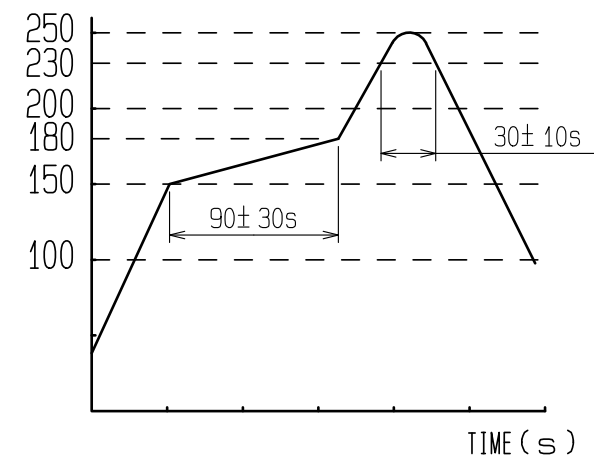
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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

ELV, RoHS COMPLIANT

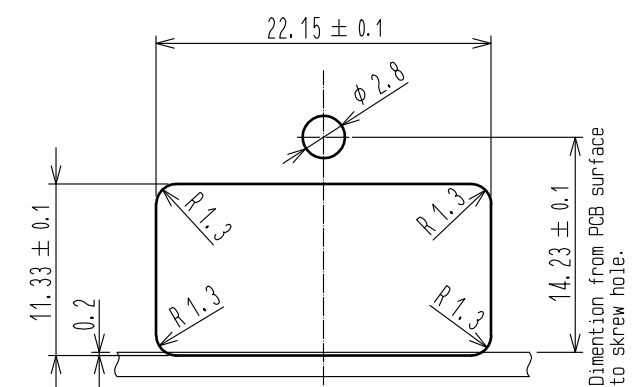
NOTES

1. RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPF)
TYPE:IR REFLOW
ATMOSPHERE: AIR OR N₂
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE
UNDER THE CONDITIONS, PROVIDED THAT THERE IS
A RETURN TO NOMAL TEMPERATURE BETWEEN THE FIRST
AND SECOND CYCLE.
PEAK TEMPERATURE: 250°C
230°C MIN. FOR 20 TO 40 SECONDS.
PREHEATING AREA 150~180°C FOR 60 TO 120 SECONDS.
2. HAND SOLDERING: 280-300°C, 2S MAX.
3. CONTACT COPLANARITY: 0.1mm MAX.
4. RECOMMENDED THICKNESS OF PCB: 1.6mm
5. RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.15mm

TEMP. (°C)



MATED CONECTERS



RECOMMENDED PANNEL LAYOUT

2	PPS	LIGHT GRAY					
1	COPPER ALLOY	TIN PLATED		3	BRASS	TIN PLATED	
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS		
UNITS mm		SCALE 2 : 1	COUNT 1	DESCRIPTION OF REVISIONS DIS-T-00001389	DESIGNED MH. SHOUJI	CHECKED KI. HIROKAWA	DATE 16. 08. 24
		APPROVED : AR. SHIRAI		11. 03. 25	DRAWING NO. EDC3-168176-00		
		CHECKED : NH. NAKATA		11. 03. 24	PART NO. GT32-10P-1.5H		
		DESIGNED : TS. KUBOTA		11. 03. 18	CODE NO. CL782-0001-1-00		
		DRAWN : TS. KUBOTA		11. 03. 18			

△ PACKAGE SPECIFICATIONS

- ①. Place the connectors into the tray. (Cf. Figure of tray shape)
QTY per tray: 77pcs
- ②. Put the tray for six steps in turn and wind up a PP band.
Top(the sixth step) is an empty tray.
- ③. Put it in a cardboard box (W=270 H=150 D=360)
QTY per cardboard: 385 pcs

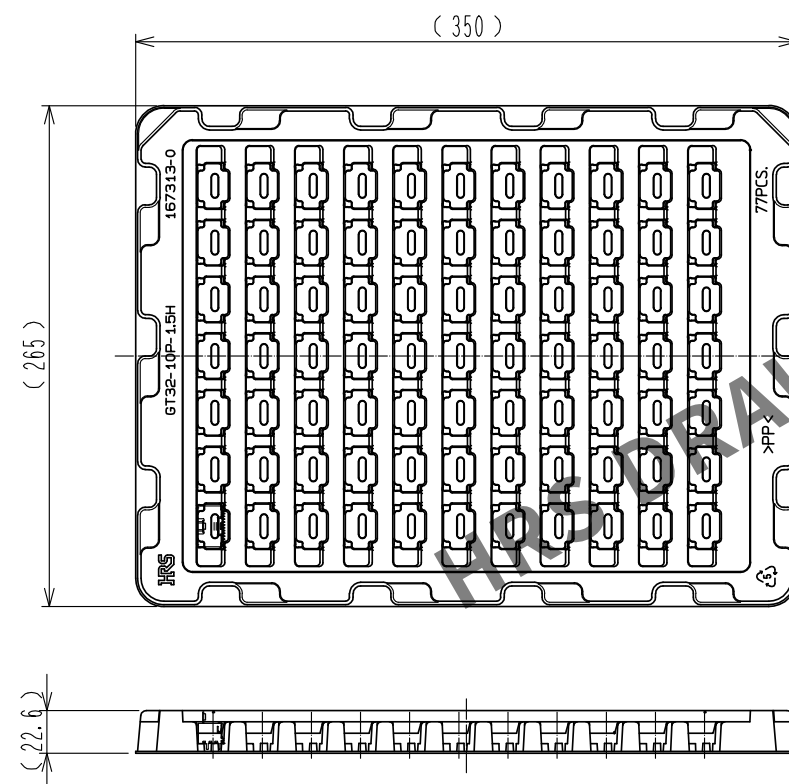


Figure of tray shape (1:4)

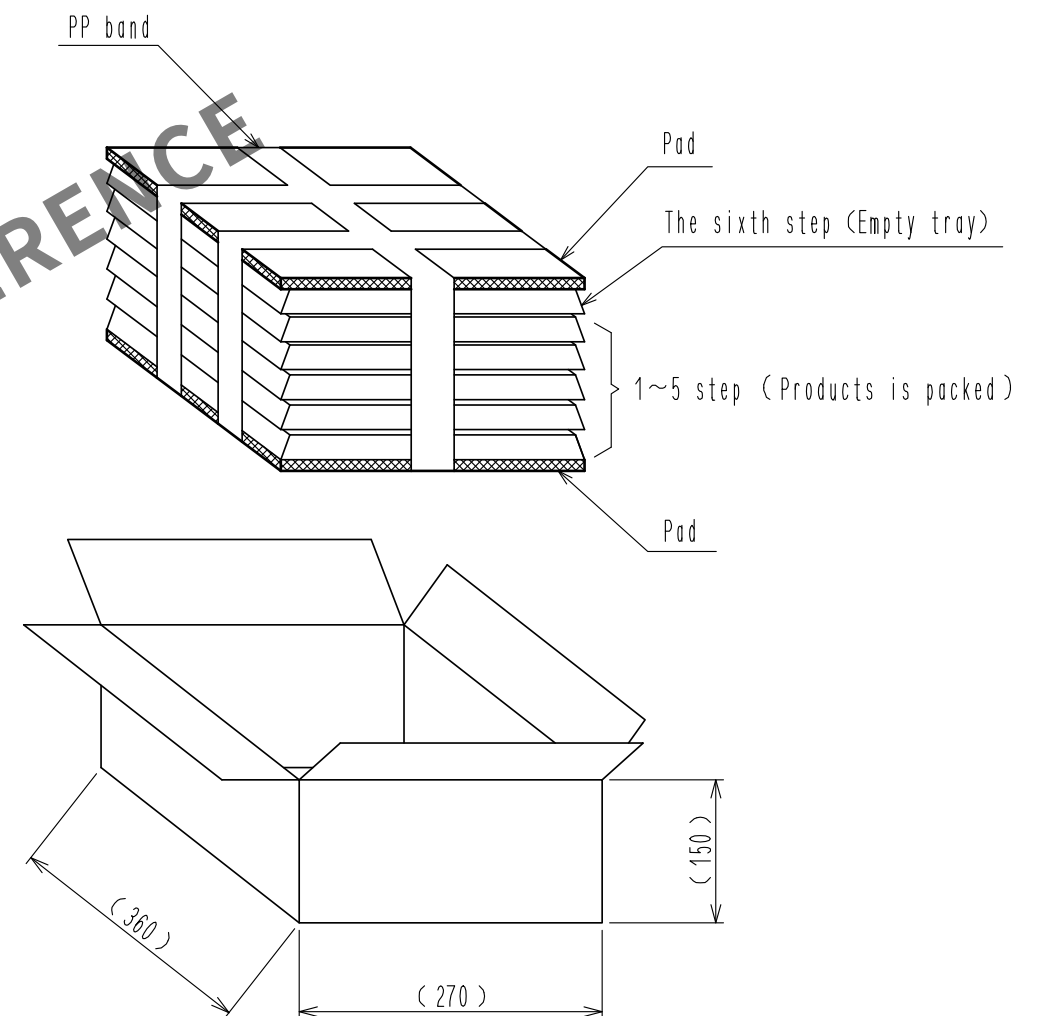


Figure of packing

HRS

図番: EDC3-168176-00
製品名: GT32-10P-1.5H
製品コード: CL782-0001-1-00

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