

APPLICABLE STANDARD							
RATING	OPERATING TEMPERATURE RANGE	-30 °C TO 105 °C (NOTE1)		STORAGE TEMPERATURE RANGE	-40 °C TO 105 °C		
	VOLTAGE	30 V AC		CURRENT	1 A		
SPECIFICATIONS							
ITEM		TEST METHOD		REQUIREMENTS		QT	AT
CONSTRUCTION							
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		x	x
MARKING		CONFIRMED VISUALLY.				x	x
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE		1A DC.		SIGNAL : 30 mΩ MAX, SHIELD : 60 mΩ MAX .		x	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV AC MAX, 0.1 mA(DC OR 1000Hz)		SIGNAL : 30 mΩ MAX, SHIELD : 60 mΩ MAX .		x	—
INSULATION RESISTANCE		500 V DC		100 MΩ MIN.		x	—
VOLTAGE PROOF		500 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		x	—
MECHANICAL CHARACTERISTICS							
CONTACT INSERTION AND EXTRACTION FORCES		— BY STEEL GAUGE.		INSERTION FORCE — N MAX. EXTRACTION FORCE — N .		—	—
MECHANICAL OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
VIBRATION		FREQUENCY 20 TO 200 Hz, 43.1 m/s ² AT 3 h FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
SHOCK		ACCELERATION 980m/s ² ,6ms AT 3 TIMES FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
LOCK STRENGTH		APPLYING A PULL FORCE THE MATING AXIALLY AT 98N MAX.		① DURING APPLYING,MATING COMPLETELY. ② AFTER APPLYING,NO DEFECT OF MATING PARTS.		x	—
ENVIRONMENTAL CHARACTERISTICS							
DAMP HEAT (STEADY STATE)		EXPOSED AT 60 °C, 90 ~ 95 %, 500 h.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② INSULATION RESISTANCE : 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-40→5 TO 35→ 85→5 TO 35°C TIME 30 → 5 → 30 → 5 min UNDER 1000 CYCLES.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② INSULATION RESISTANCE : 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
DRY HEAT		EXPOSED AT 105°C, 1000 h.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
COLD		EXPOSED AT -40°C, 1000 h.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		x	—
RESISTANCE TO SO ₂ GAS		EXPOSED IN 500 PPM FOR 8 h.		① CONTACT RESISTANCE : SIGNAL : 60 mΩ MAX, SHIELD : 120 mΩ MAX . ② NO HEAVY CORROSION.		x	—
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, 260 °C FOR IMMERSION, DURATION, 10 s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		—	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245 °C FOR IMMERSION DURATION, 3 s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.		—	—
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED		CHECKED	DATE
							
REMARK (NOTE1) INCLUDE THE TEMPERATURE RISING BY CURRENT.				APPROVED	NH. NAKATA	13. 05. 09	
				CHECKED	TS. KUBOTA	13. 05. 09	
				DESIGNED	MH. SHOUJI	13. 05. 07	
				DRAWN	MH. SHOUJI	13. 05. 07	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				DRAWING NO.		ELC4-168830-00	
	SPECIFICATION SHEET			PART NO.		GT32-19DS-HU	
	HIROSE ELECTRIC CO., LTD.			CODE NO.		CL782-0013-0-00  1/1	