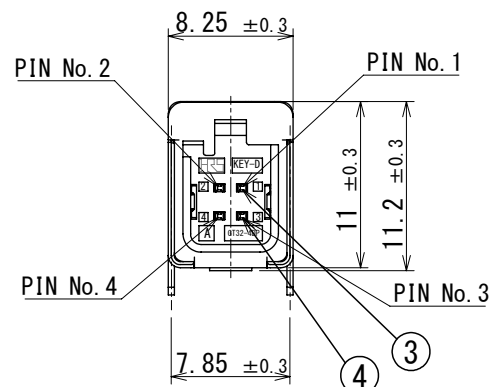
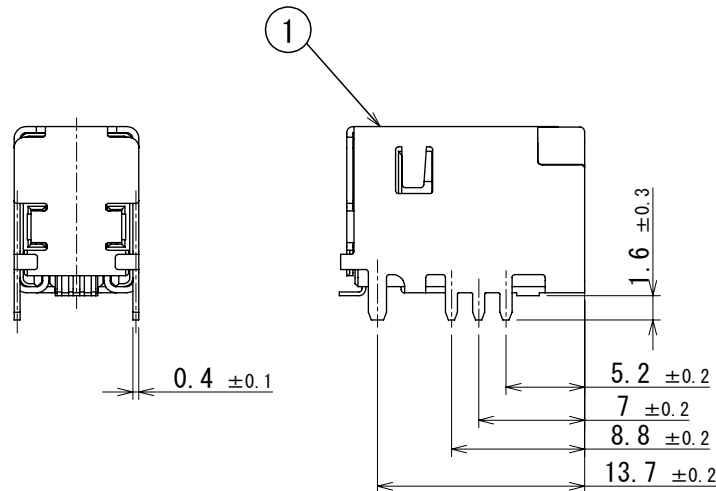
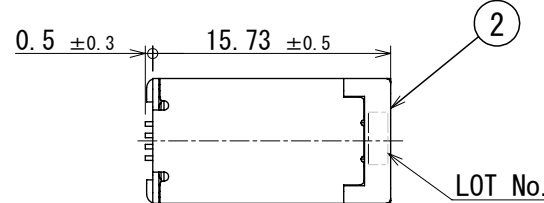
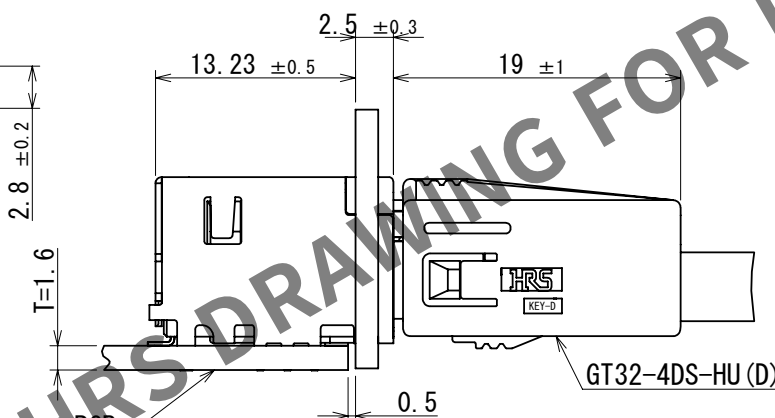
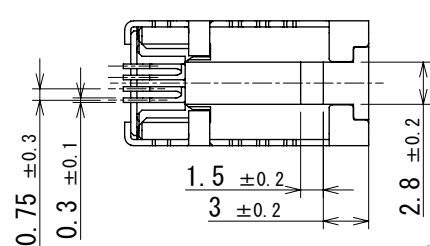


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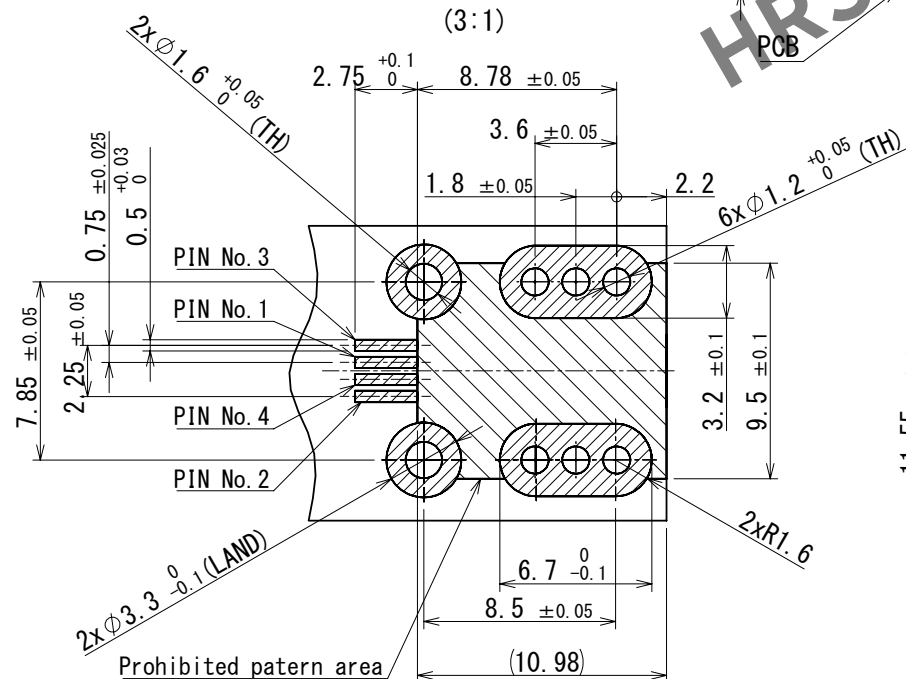
RoHS, ELV COMPLIANT



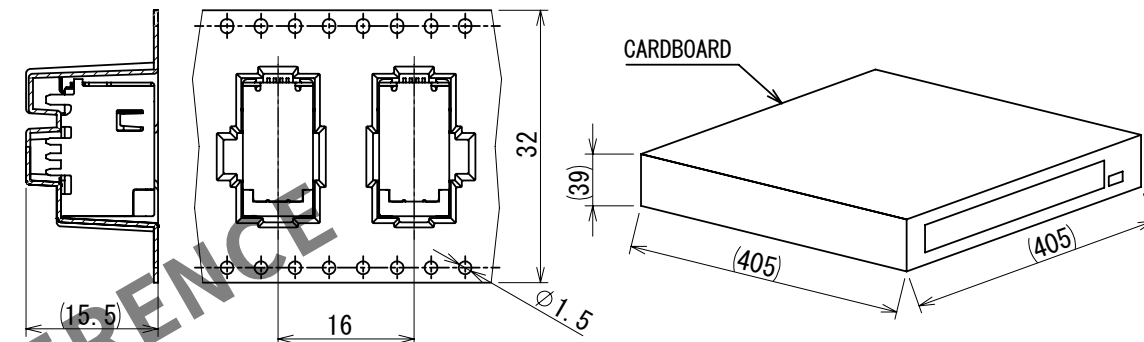
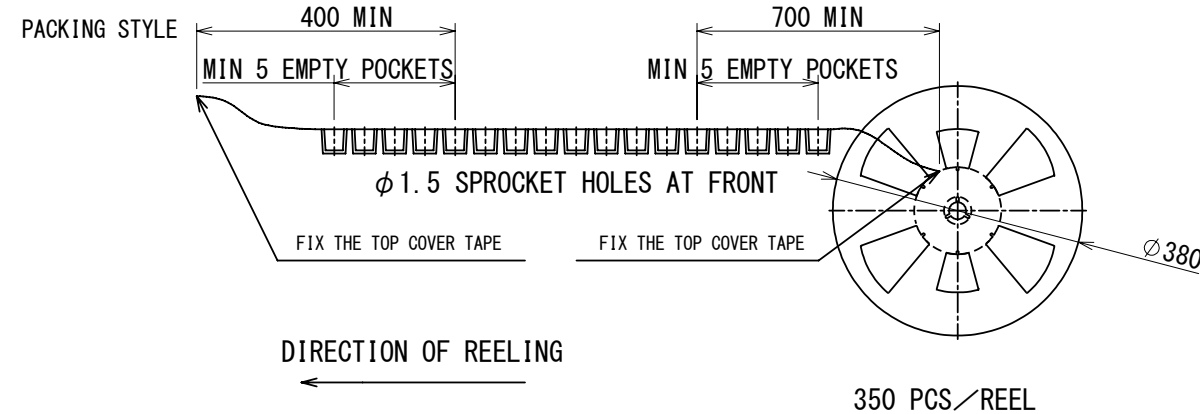
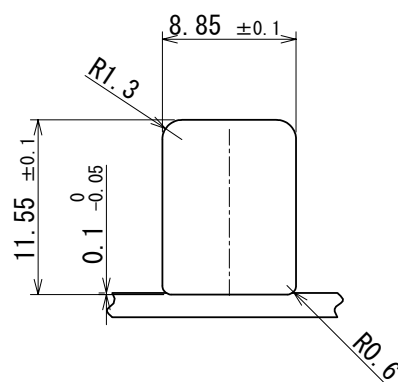
MATED CONNECTORS



RECOMMENDED PCB LAYOUT
(3:1)



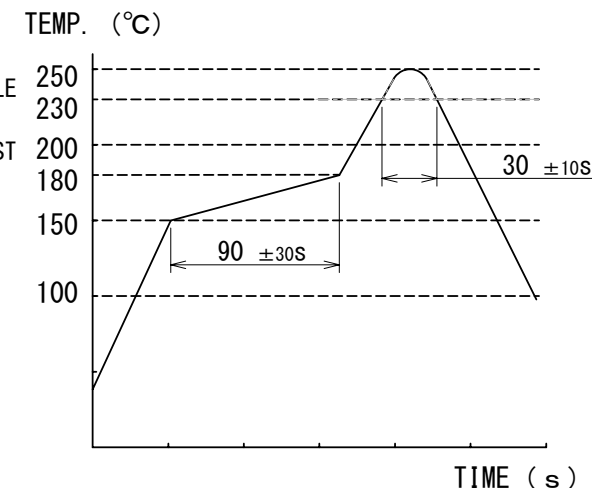
RECOMMENDED PANEL CUTOUT



※ Embossed pocket has a different shape to prevent overlapping, and the drawing shows a representative shape.

NOTES

1. RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPH)
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE UNDER THE CONDITIONS, PROVIDED THAT THERE IS A RETURN TO NOMAL TEMPERATURE BETWEEN THE FIRST AND SECOND CYCLE.
PEAK TEMPERATURE: 250°C
230°C MIN, FOR 20 TO 40 SECONDS.
PREHEATING AREA 150~180°C FOR 60 TO 120 SECONDS.
2. HAND SOLDERING: 280~300°C, 2SECONDS MAX.
3. CONTACT COPLANARITY: 0.1mm MAX.
4. RECOMMENDED THICKNESS OF PCB: 1.6mm
5. RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.12mm



2	PA	BLACK	4	BRASS	TIN PLATING
1	COPPER ALLOY	TIN PLATING	3	BRASS	TIN PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 2:1	COUNT 0	DESCRIPTION OF REVISIONS DIS-T-00018463	DESIGNED KN. YANAGIMOTO
		APPROVED : AR. SHIRAI	2019. 01. 11	DRAWING NO.	EDC-361830-12-01
		CHECKED : TH. MIZUGUCHI	2019. 01. 10	PART NO.	GT32-4DP-1. 5H (D) (12)
		DESIGNED : TS. KUBOTA	2019. 01. 10	CODE NO.	CL0782-0064-1-12
		DRAWN : TS. KUBOTA	2019. 01. 10		