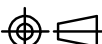
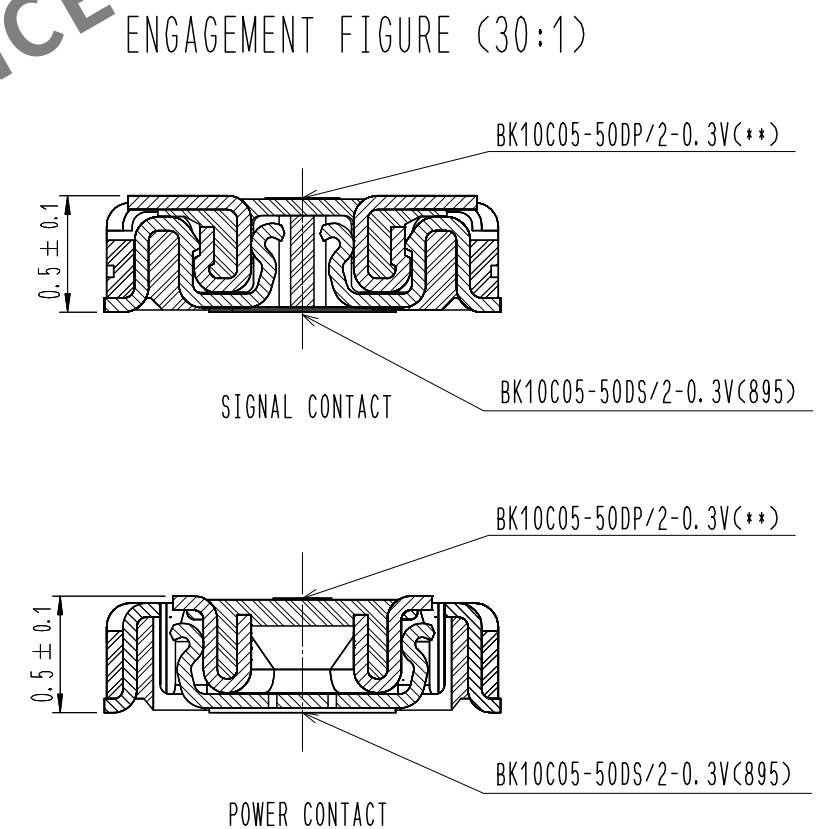
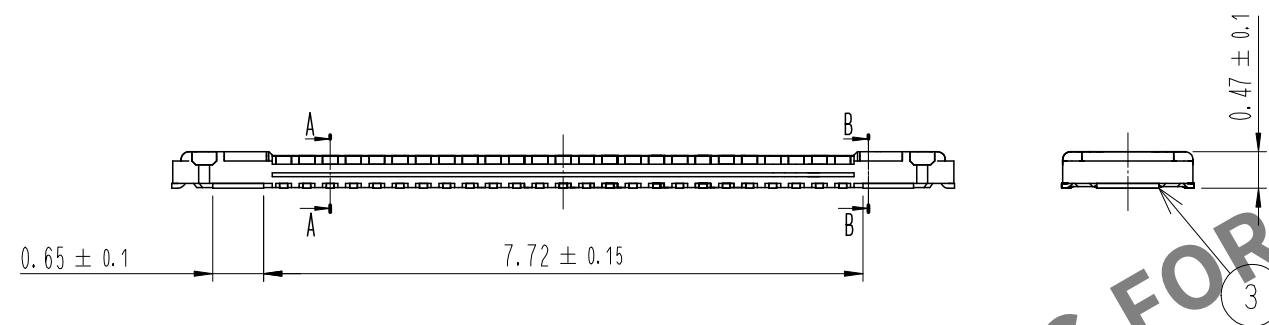


4	PS	CLEAR (EMBOSSED CARRIER TAPE)							
3	COPPER ALLOY	2							
2	COPPER ALLOY	2		6	PS	BLACK (PLASTIC REEL)			
1	LCP	UL94 V-0, BLACK		5	POLYESTER	CLEAR (COVER TAPE)			
NO.	MATERIAL	FINISH , REMARKS		NO.	MATERIAL	FINISH , REMARKS			
REMARKS					DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
					D. W. JEONG 24. 01. 18	D. W. JEONG 24. 01. 18	Y. J. LEE 24. 01. 18	H. W. JO 24. 01. 18	24. 01. 18
CODE NO. (OLD)		DRAWING NO.			PART NO.				
	SCALE	EDC3-633584-95			BK10C05-50DS/2-0.3V(895)				
	10:1	 HIROSE KOREA CO., LTD.			CODE NO				1
UNITS	CL 6666-0062-9-895				3				



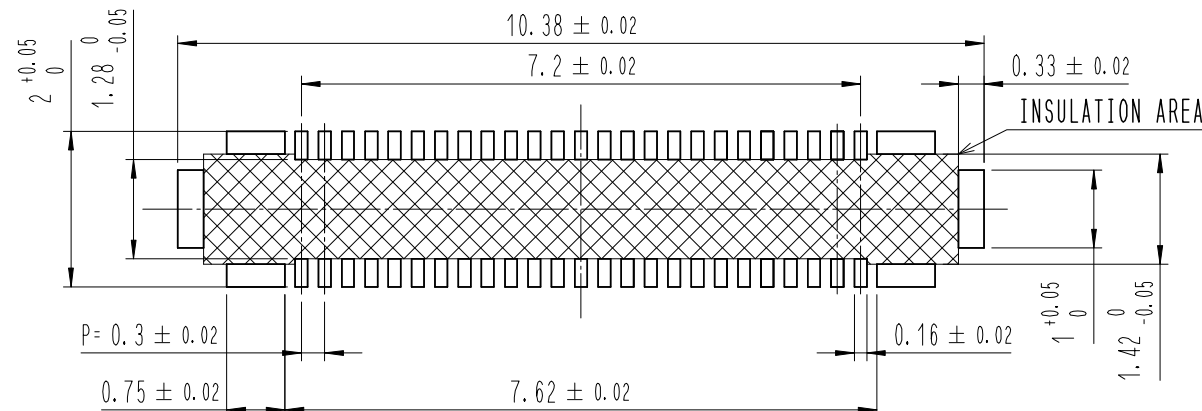
NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.

2 ➤ CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05 μm MIN
SMT LEAD : GOLD 0.05 μm MIN
(NO GOLD PLATING IS ACCEPTABLE EXCEPT CONTACT POINTS AND SMT LEADS)
UNDERPLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)

3 ➤ CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.

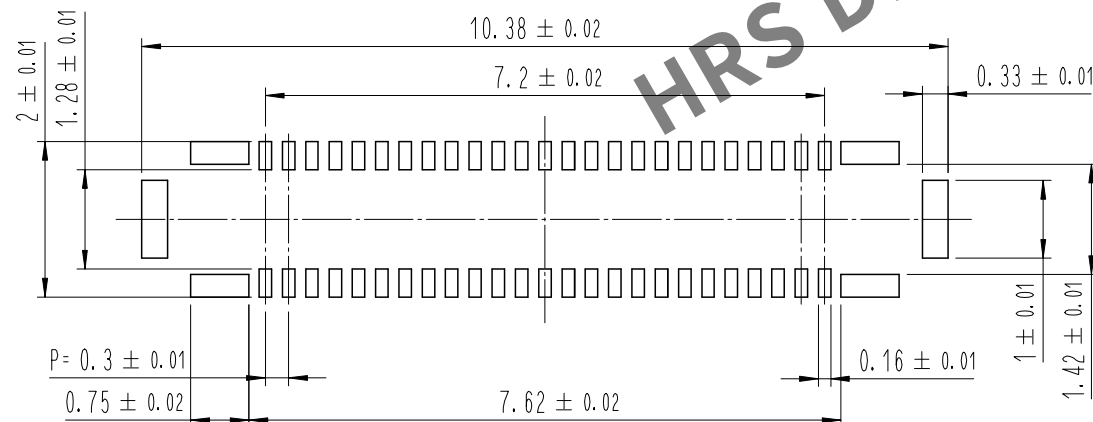
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5 RECOMMENDED PCB LAYOUT

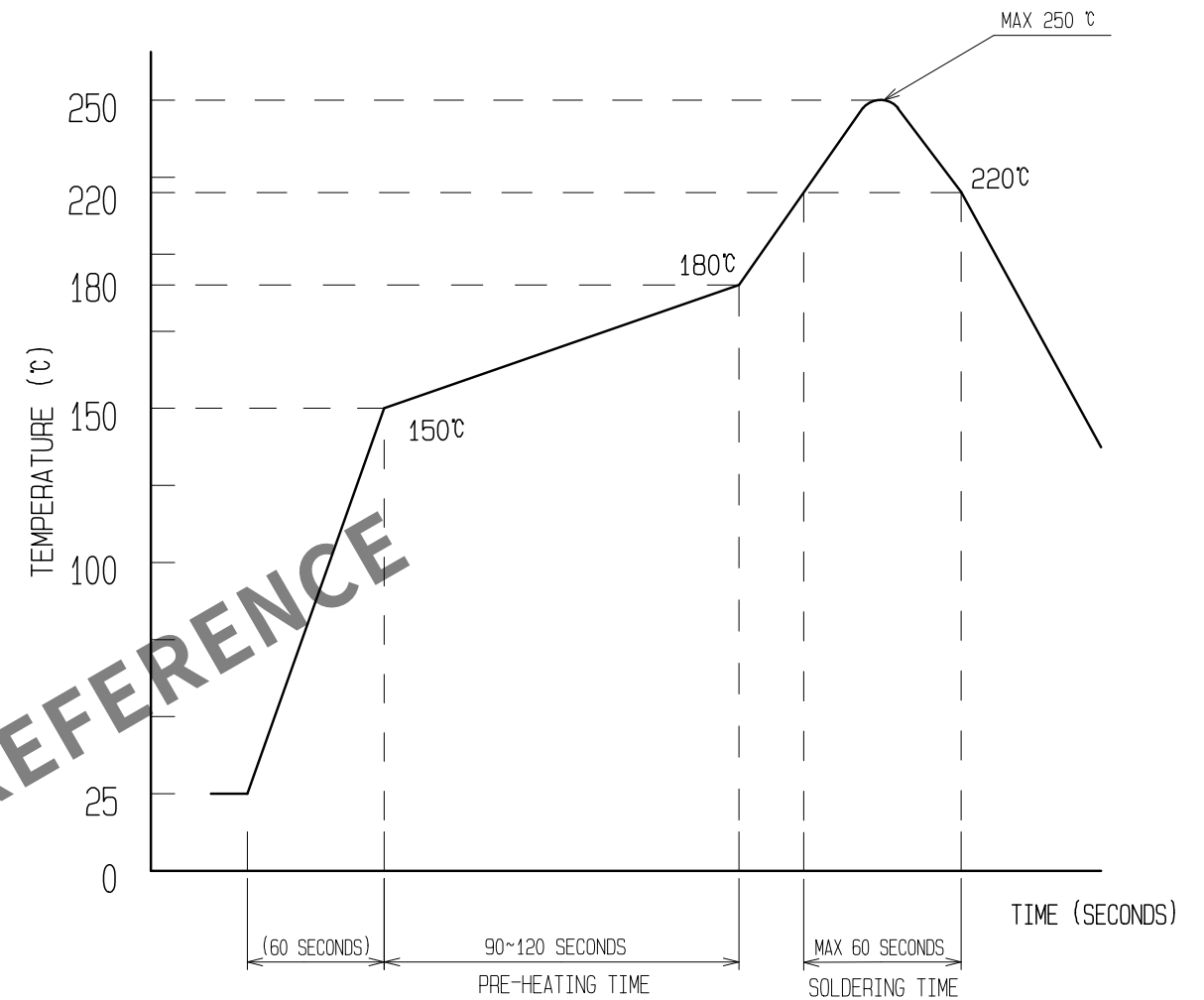


RECOMMENDED METAL MASK DIMENSIONS

MATAL MASK THICKNESS : 80 μ m



4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



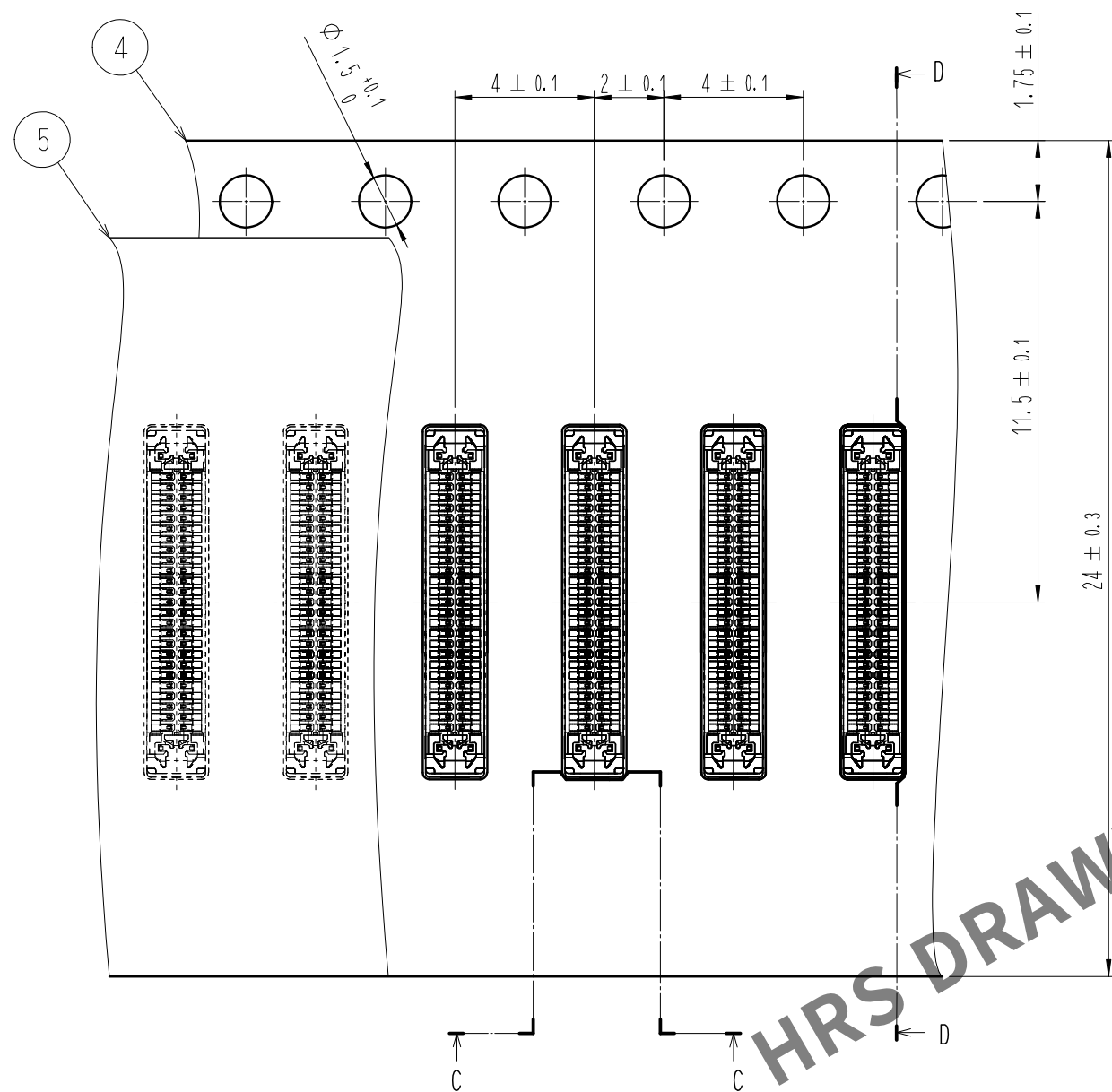
REFLOW METHOD : N₂ REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

4. THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
5. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
7. THIS PRODUCT COMPLY WITH RoHS.

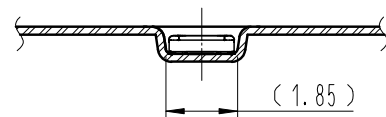
DRAWING NO.	EDC3-633584-95	PART NO.	BK10C05-50DS/2-0.3V(895)
SCALE	10:1	CODE NO	CL 6666-0062-9-895
UNITS	mm		2/3

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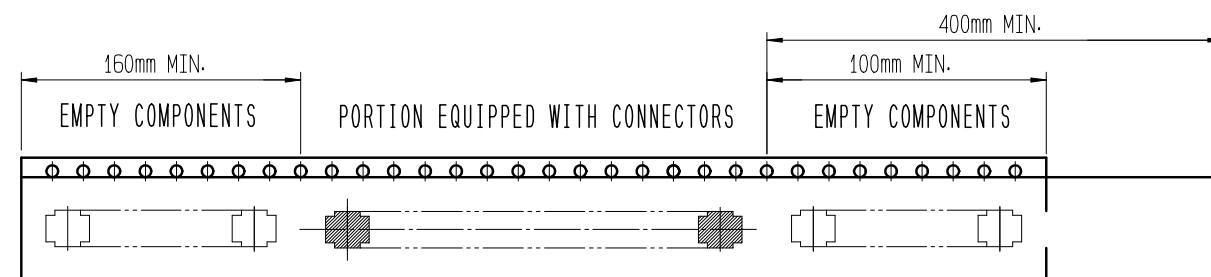
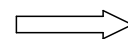
EMBOSSED CARRIER TAPE PACKAGING (5:1)



C-C (5:1)

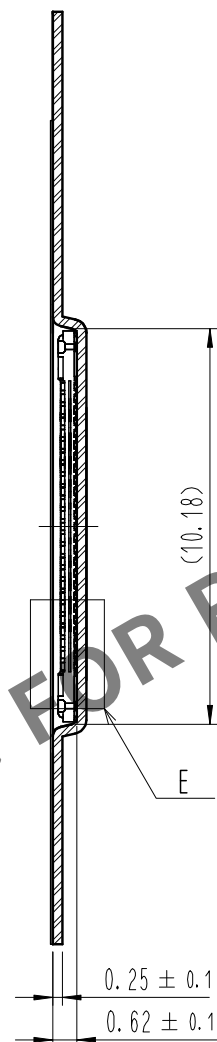


DIRECTION OF UNREELING

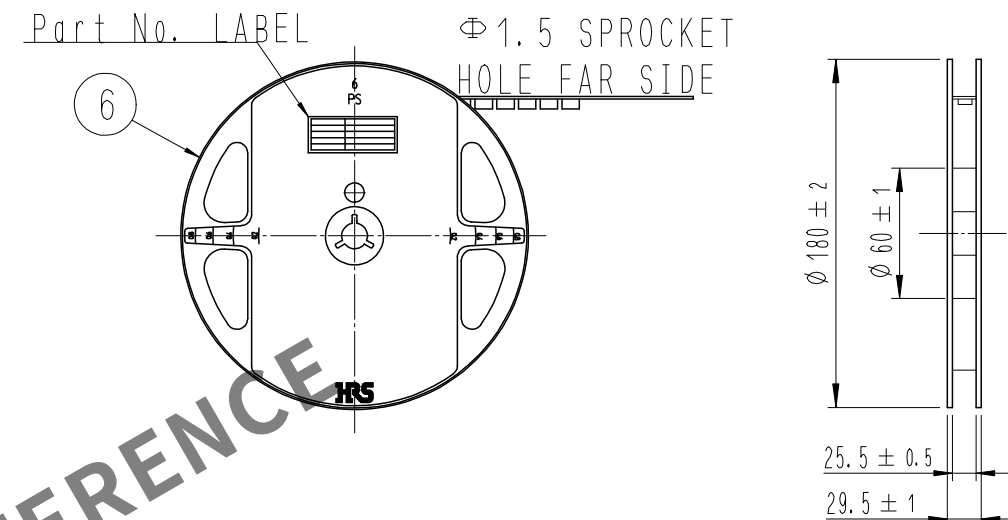


TAPING(FREE)

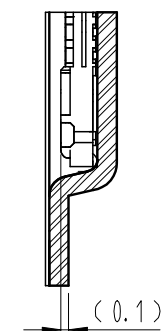
D-D (5:1)



STYLE AND DIMENSION OF REEL (FREE)



E (10:1)



DETAIL OF PART NO. LABEL

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
生産月日	年 月 日
図番	** ** *
品名	BK10C05-50DS/2-0.3V(895)
納入数量	1,000個
納入者	HIROSE KOREA

8 . PER REEL 1,000 CONNECTORS.

9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

10 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

DRAWING NO.	EDC3-633584-95	PART NO.	BK10C05-50DS/2-0.3V(895)
SCALE	10:1	CODE NO.	CL 6666-0062-9-895
UNITS	mm		