

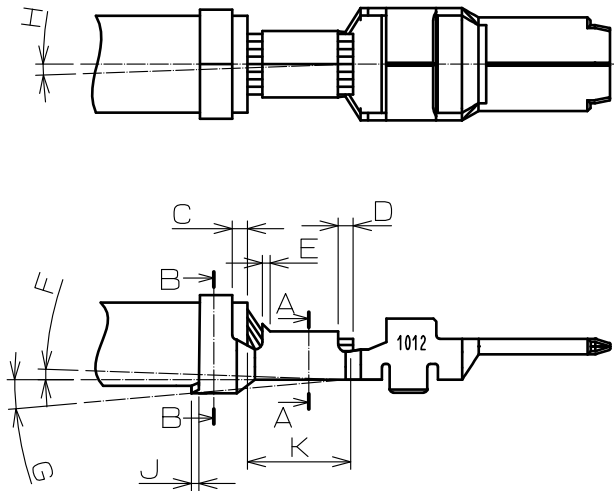
# CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

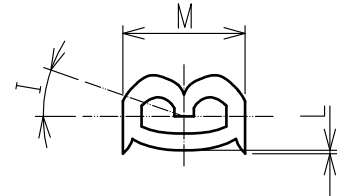
DF60-1012PC(F)A(\*\*)

CODE NO.

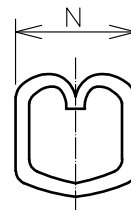
680-\*\*\*\*-\*\*-\*\*



A-A (Crimp-Contact cross-section image)  
: where the jacket is removed.




B-B (Cable-Jacket area cross-section image)



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	1.5MAX	
LOCATION OF TIP OF THE CORE.	D	0.5-1.5	
BELL-MOUTH.	E	0.2-0.9	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	5°MAX	
TWIST.	H	±2°MAX	
ROLLING.	I	±3°MAX	
CUT-OFF TAB.	J	0.5MAX	
STRIP LENGTH.	K	6.5-7.5	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.1MAX	
WIDE.	WIRE BARREL.	M	4.3MAX
	INSULATION BARREL.	N	6.3MAX

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
TITLE		 <b>HIROSE ELECTRIC CO., LTD.</b> APPROVED HS. OKAWA 18.08.02 CHECKED SZ. ONO 18.08.02 CHARGED TS. MIYAKI 18.08.02 WRITTEN TS. MIYAKI 18.08.02		
DF60-1012PC(F)A(**) Crimp Quality Standard				
TECHNICAL SPECIFICATION				
		ETAD-H0747-00	△	1/1