APPLICA	BLE STAN	DARD										
RATING	OPERATING TEMPERATURE RANGE		-25 °C TO +85	5 °C	STOF RANG		MPERATU	RE	−10 °C TO +60) °C		
	VOLTAGE		AC 100 V , DC 1	40 V						_		
	CURRENT				_ICABLE CABLE ϕ 9							
SPECIFICATIONS												
IT	EM		TEST METHOD				F	REQU	IREMENTS	QT	АТ	
CONSTR	RUCTION					•				•		
GENERAL EXAMI	NATION	VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х	Х	
MARKING		CONFIRMED VISUALLY.								X	X	
ELECTR	IC CHARA	CTERISTICS				1						
CONTACT RESIS	STANCE	CONTACT SHALL BE MEASURED AT DC 1 A				10 mΩ MAX.				X	X	
INSULATION RESISTANCE		100 V DC.				1000 MΩ MIN.				Х	Х	
VOLTAGE PROOF		l				NO FLASHOVER OR BREAKDOWN.				X	Χ	
MECHAN	NICAL CHA	RACTERISTICS									,	
CONTACT INSERTION AND		BY STEEL GAUGE.				INSERTION AND WITHDRAWAL FORCES :				X	_	
WITHDRAWAL FORCES		WELGUIDED DV ADDI LOADI E CONVECTED										
CONNECTOR INS		MEASURED BY APPLICABLE CONNECTOR.				INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH LOCK : 70 N MAX.				X	_	
MECHANICAL OF						LOCKING DEVICE WITH LOCK : 70 N MAX. CONTACT RESISTANCE: 15 mΩ MAX.				X		
MILOTANTOAL OF	LIMITON	1000 IIMES INSENTIUNS AND EXTRACTIONS.				00117101	CONTACT RESISTANCE. 13 IIIEZ MAA.				_	
VIBRATION		FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s2 AT 2h, FOR 3 DIRECTIONS.				①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.				X	-	
SHOCK		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.				Х	_	
ENVIRO	NMENTAL	CHAR	ACTERISTICS			1					-L	
DAMP HEAT		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.				① INSU	LATION R	ESISTAN	NCE: 5 MΩ MIN			
(STEADY STATE)					(AT HIGH HUMIDITY).				X	_		
						② INSULATION RESISTANCE: 50 MΩ MIN						
						,	(AT DRY).					
DADID CHANCE OF TEMPERATURE		TEMPERATURE $-55 \rightarrow R/T^{(1)} \rightarrow +85 \rightarrow R/T ^{\circ}C$				③ NO DAMAGE CRACK AND LOOSENESS OF PARTS. ① INSULATION RESISTANCE: 1000 MΩ MIN						
RAPID CHANGE OF TEMPERATURE		TIME 30 \rightarrow 10 T0 15 \rightarrow 30 \rightarrow 10 T0 15 min UNDER 5 CYCLES.				② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.				X	_	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				NO HEAVY CORROSION RUIN THE FUNCTION.				Х		
DRY HEAT		EXPOSED AT + 85 °C, 96 h.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				Х	_	
COLD		EXPOSED AT - 55 °C, 96 h.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				Х	_	
RESISTANCE TO SOLDERING		SOLDER TEMPERATURE, + 380±10°C, FOR SOLDERING			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS				Х	_		
HEAT		DURATION, 3 TO 4 s.					OF THE TERMINALS.					
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, + 350±10°C FOR SOLDERING DURATION, 2 TO 3 s.				WETTING ON SOLDER SURFACE, NO SOLDER CLUSTER.				X	_	
COUN	UNT DESCRIPTION OF REVISIONS DES				DESIG	IGNED CHECKED					DATE	
a						<u> </u>			-	†		
REMARK			I			APPROVED			EJ. KUNI I	II 15.09		
NOTE(1) R/T:	ROOM TEMPERATUR	E			CHECKED			EJ. KUNI I	15. 09. 29			
							DESIG	NED	TP. KOMATSU	1	9. 29	
Unless otherwise specified, re			ed, refer to IEC 60512.			DRAWN		٧N	TP. KOMATSU	15. 09. 29		
·			AT:Assurance Test X:Applicable Test			DRAWING NO.			ELC-041593-74-74			
HS.						ART NO.		HR10A-10PD-12P (74)			-	
HIR HIR		OSE ELECTRIC CO., LTD.			CODE NO.		CL110-0448-0-74			Λ	1/1	
FORM HIDOCHA O A		JOE ELECTRIC GO., ETD.			CODE NO.		OLITO 0770 0 /4 Z			<u> </u>	1/ 1	