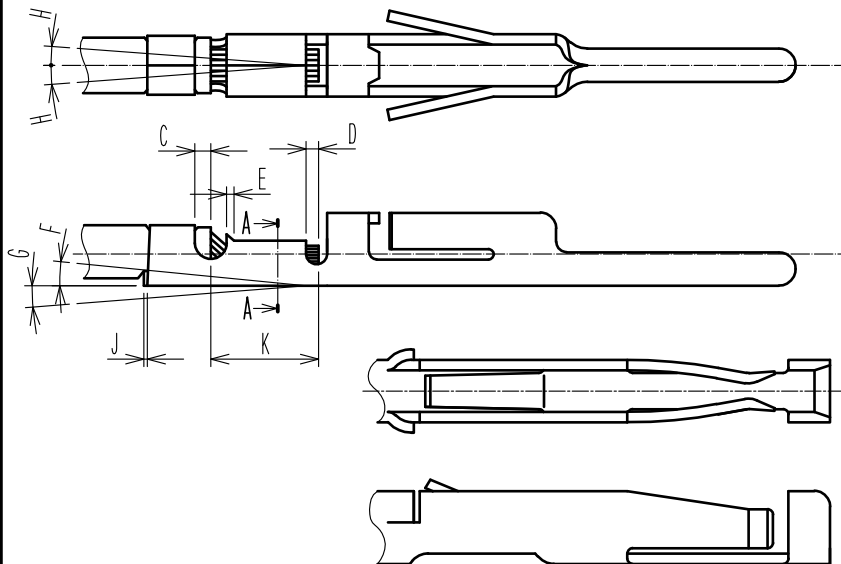
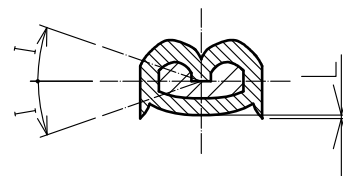


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
RP13-PC-212	113-0140-4-00	RP13A-SC-112	113-0180-9-00
RP13-PC-222	113-0141-7-00	RP13A-SC-122	113-0181-1-00
RP13A-SC-212	113-0150-8-00	RP13-PC-221	113-0360-0-00
RP13A-SC-222	113-0151-0-00	RP13-PC-121	113-0361-3-00
RP13-PC-112	113-0178-7-00	RP13A-SC-221	113-0362-6-00
RP13-PC-122	113-0179-0-00	RP13A-SC-121	113-0363-9-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE.	D	0.1 TO 0.8	
BELL-MOUTH.	E	0.2 TO 0.5	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	2°MAX	
TWIST.	H	± 3°MAX	
ROLLING.	I	± 5°MAX	
CUT-OFF TAB.	J	0.1MAX	
STRIP LENGTH.	K	3.0 TO 3.5	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.1MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
TITLE		HRS HIROSE ELECTRIC CO., LTD.		
RP13-PC-*, RP13A-SC-*		APPROVED	HY. KOBAYASHI	20181011
		CHECKED	HY. KOBAYASHI	20181011
		CHARGED	HY. KISHI	20181011
		WRITTEN	HY. KISHI	20181011
TECHNICAL SPECIFICATION		ETAD-C0375-00		△