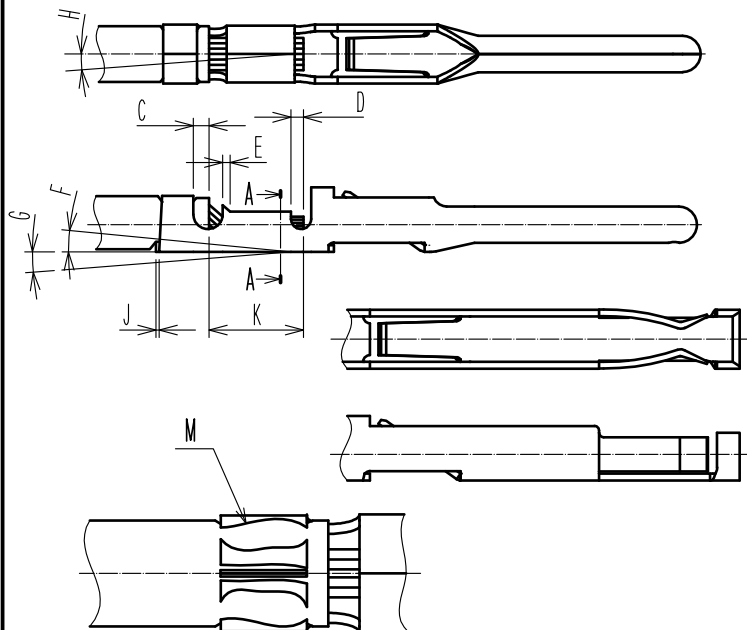
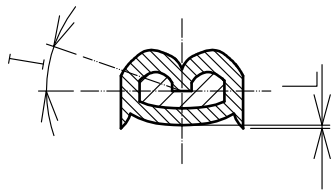


CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
JRC-PC-112	114-0239-6-00	JRC-SC-112	114-0241-8-00
JRC-PC-212	114-0240-5-00	JRC-SC-212	114-0242-0-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.5 MAX	
LOCATION OF TIP OF THE CORE. D	0.2~0.8	
BELL-MOUTH. E	0.3~0.7	
BENT-UP. F	3°MAX	
BENT-DOWN. G	3°MAX	
TWIST. H	± 3°MAX	
ROLLING. I	± 5°MAX	
CUT-OFF TAB. J	0.1MAX	
STRIP LENGTH. K	4.0~4.5	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH. L	0.1MAX	
DEEP CUT OF THE JACKET M	No pierced jacket by the insulation barrel as to damage the conductor.	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				

TITLE

JRC-*C-*** Crimp
quality standard

HR5

HIROSE ELECTRIC CO., LTD.

APPROVED	HY. KOBAYASHI	20181012
CHECKED	HY. KOBAYASHI	20181012
CHARGED	TY. SUZUKI	20181012
WRITTEN	TY. SUZUKI	20181012

ETAD-C0305-00

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FORM 213-1