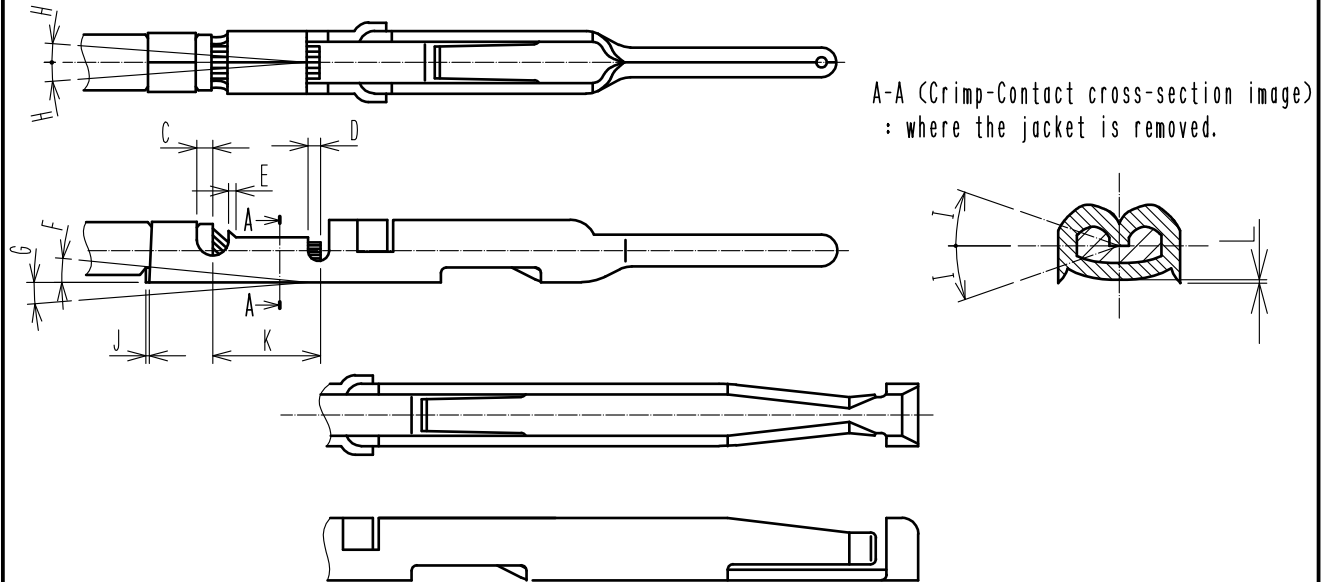


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
HR22-SC-222	122-0008-8-00	HR22-PC-221	122-0041-3-00
HR22-PC-222	122-0009-0-00	HR22-PC-221(C01)	122-0041-3-01
HR22-SC-122	122-0016-6-00	HR22-SC-221	122-0042-6-00
HR22-PC-122	122-0017-9-00	HR22-SC-221(C01)	122-0042-6-01
		HR22-SC-121(C01)	122-0083-3-01



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.2 TO 0.7	
LOCATION OF TIP OF THE CORE. D	0.1 TO 0.8	
BELL-MOUTH. E	0.2 TO 0.5	
BENT-UP. F	2°MAX	
BENT-DOWN. G	2°MAX	
TWIST. H	± 3°MAX	
ROLLING. I	± 5°MAX	
CUT-OFF TAB. J	0.3MAX	
STRIP LENGTH. K	2.0 TO 2.5	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH. L	0.1MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
HR22-*C-*** Crimping quality standard			APPROVED	HY. KOBAYASHI 20181210
			CHECKED	HY. KOBAYASHI 20181210
			CHARGED	TY. SUZUKI 20181210
			WRITTEN	TY. SUZUKI 20181210
TECHNICAL SPECIFICATION			ETAD-C0331-00	△ 1/1