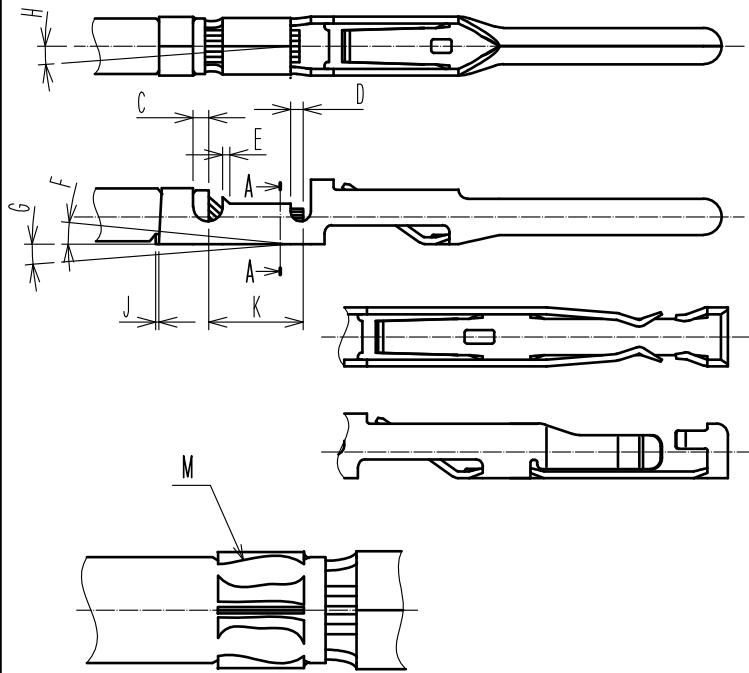
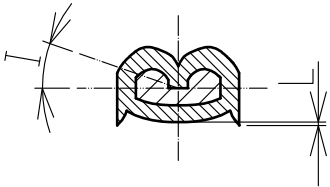


CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.	HR41A-SC-111	HR41A-SC-211	CODE NO.	141-0213-5-00	141-0206-0-00
	HR41A-PC-111	HR41A-PC-211		141-0214-8-00	141-0207-2-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.5 MAX	
LOCATION OF TIP OF THE CORE. D	0.2 to 0.8	
BELL-MOUTH. E	0.3 to 0.7	
BENT-UP. F	3° MAX	
BENT-DOWN. G	3° MAX	
TWIST. H	± 3° MAX	
ROLLING. I	± 5° MAX	
CUT-OFF TAB. J	0.125 MAX	
STRIP LENGTH. K	4.0 to 4.5	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH. L	0.1 MAX	
DEEP CUT OF THE JACKET M	No pierced jacket by the insulation barrel as to damage the conductor.	

NOTE To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
5	DIS-C-00016351	SY. KONDO	EJ. KUNII	20231016
TITLE			HIROSE ELECTRIC CO., LTD.	
HR41A-*C-*** CRIMP QUALITY STANDARD			APPROVED	HY. KOBAYASHI 20181029
			CHECKED	HY. KOBAYASHI 20181029
			CHARGED	DS. MATSUNE 20181029
			WRITTEN	DS. MATSUNE 20181029
TECHNICAL SPECIFICATION			ETAD-C0329-00	1/1