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·							② NO DAMAGE, CRACK AND LOOSENESS,								
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RESISTANO SOLDERING		SOLDER TEMPERATURE, 260 \pm 5 $^{\circ}$ C FOR IMMERSION, DURATION 10 \pm 1 S.						NO DEFORMATION OF CASE AND EXCESSIVE LOOSENESS OF THE TERMINALS.					0	_	
				D AT SOLDER TEMPERATURE, 245					MIN. 95 % OF SOLDER IMMERSED						
± 2 °C FOR IMMERSION, DUI					, DURATION	3 :	± 1 S.	AREA SHALL BE COVERED NEW SOLDER COATING.							
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