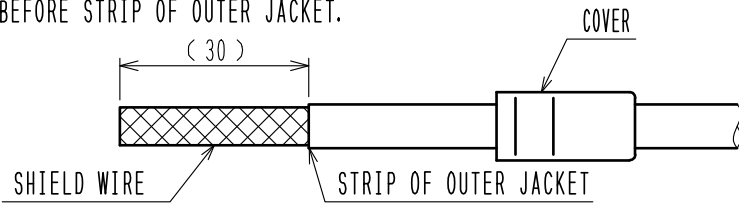
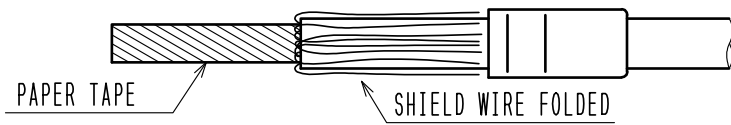
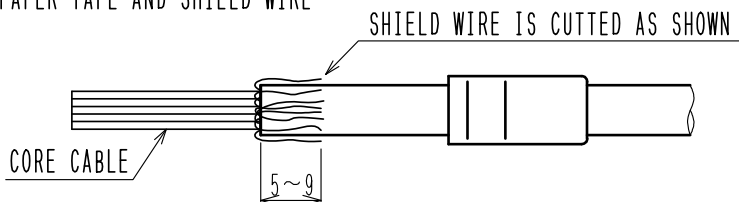
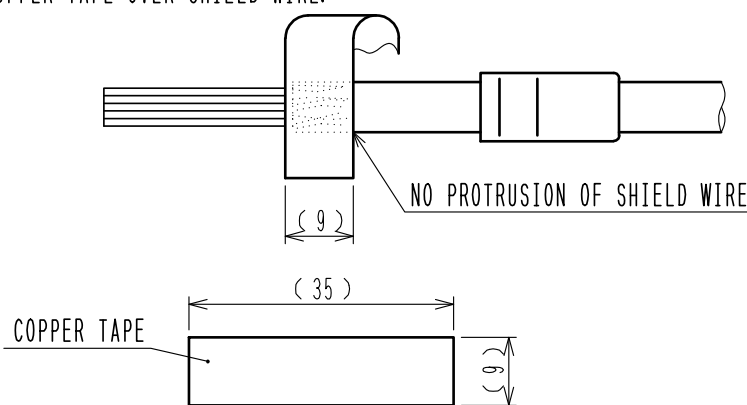





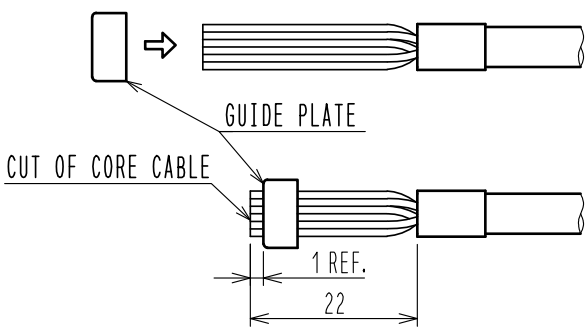
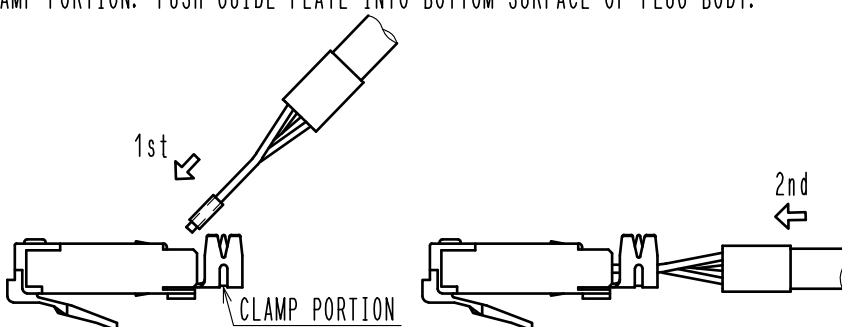
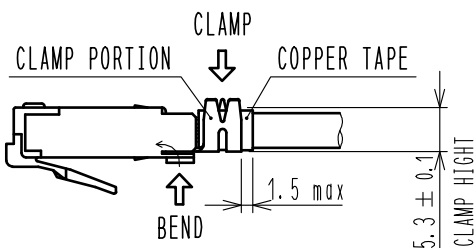
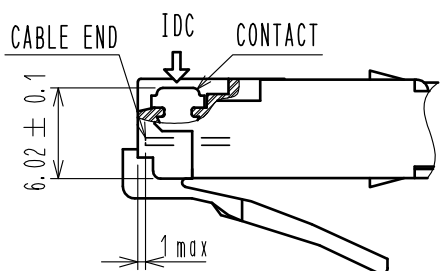
1. APPLICATION

THIS DOCUMENT DEFINES CABLE ASSEMBLY METHOD FOR FOLLOWING CONNECTOR.
- TM11P-66P(**)

2. CABLE ASSEMBLY PROCEDURES

PROCEDURE	ILLUSTRATION (CABLE : KAYO DENSEN' S KSFNE-6)
1. CABLE END TERMINATION	<p>1-1. INSERT THE COVER IN THE CABLE IN THE DIRECTION OF SPECIFICATION BEFORE STRIP OF OUTER JACKET.</p>  <p>1-2. SHIELD WIRE MUST BE FOLDED</p>  <p>1-3. CUT PAPER TAPE AND SHIELD WIRE</p>  <p>2. COIL COPPER TAPE</p> <p>COIL COPPER TAPE OVER SHIELD WIRE.</p> 

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
				
TITLE			 HIROSE ELECTRIC CO., LTD.	
TM11P-66P CABLING MANNUAL			APPROVED	NM. NISHIMATSU 16.01.21
			CHECKED	NM. NISHIMATSU 16.01.21
			CHARGED	TS. ITO 16.01.21
			WRITTEN	TS. ITO 16.01.21
TECHNICAL SPECIFICATION			ETAD-2231-00	 1 / 2

PROCEDURE	ILLUSTRATION (REPRESENTATIVE CABLE)
3. CABLE ARRANGEMENT	<p>ARRANGE CORE CABLE ACCORDING TO CONNECTOR PIN ASSIGNMENT. INSTALL GUIDE PLATE. CUT CORE CABLE ABOUT 22mm FROM EDGE OF OUTER JACKET.</p> 
4. INSTALL CABLE INTO PLUG BODY	<p>INSTALL GUIDE PLATE AS SHOWN SO THAT GUIDE PLATE DOES NOT CONTACT CLAMP PORTION. PUSH GUIDE PLATE INTO BOTTOM SURFACE OF PLUG BODY.</p> 
5. CABLE CLAMP AND BEND SHIELD COVER	<p>ASSEMBLY BY HIROSE CLAMP TOOLING. TENSILE STRENGTH SHOULD BE OVER 78.4N.</p> 
6. IDC TERMINATION	<p>ASSEMBLY BY HIROSE IDC TOOLING. IDC HEIGHT SHOULD BE AS SHOWN. CABLE END SHOULD BE IN 1 mm AS SHOWN.</p> 
7. INSTALL COVER	<p>INSTALL COVER INTO PLUG BODY. IT SHOULD BE HOOKED WITH LOCK PORTION. THERE IS NO COPPER TAPE AND SHIELD WIRE AT B PORTION.</p> 