APPLICA	BLE STAN	DARD									
RATING	OPERATING TEMPERATURE RANGE		11 4 \ _66 \(\circ\) \(\circ\) \(\frac{1}{2}\) \(\frac{1}{2}\) \(\frac{1}{2}\)			RAGE IPERATURE RANGE		se C	2>-25 °C TO +60 °C		
	VOLTAGE		125 V AC C			JRRENT			500 mA		
SPECIFICATIONS											
ITEM			TEST METHOD			REQUIREMENTS			QT	AT	
CONSTRUCTION											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х	Х
MARKING		CONFIRMED VISUALLY.								Х	Х
<b>ELECTRI</b>	C CHARA	CTERIS	STICS								
CONTACT RESISTANCE		100 mA MAX (DC OR 1000 Hz AC).				230 mΩ MAX.				X	X
		MODULAR CABLE  RECEPTACLE  MEASUREMENT POINT  (AN EXAMPLE OF CONNECTOR CONFIGURATION IS SHOWN.)									
INSULATION RESISTANCE		100 V DC.				100 ΜΩ ΜΙΝ.				Х	Х
VOLTAGE PRO	OOF	500 V AC FOR 1 min.				NO FL	NO FLASHOVER OR BREAKDOWN.				Х
MECHANICAL CHARACTERISTICS											
MECHANICAL	OPERATION	200 TIMES INSERTIONS AND EXTRACTIONS.			<ol> <li>CONTACT RESISTANCE: 250 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>				Х	_	
SI		SINGLE A	FREQUENCY 10 TO 55 Hz SINGLE AMPLITUDE 0.75 mm, AT 2 h FOR 3 DIRECTIONS.			1) NO ELECTRICAL DISCONTINUITY OF 5 μs. 2) CONTACT RESISTANCE: 250 mΩ MAX. 3) NO DAMAGE, CRACK AND LOOSENESS				X	
SHOCK		490 m/s <sup>2</sup> DURATION OF PULSE 11 ms			OF PARTS.				Х	_	
			ES FOR 3 DIRECTIONS.								
DAMP HEAT, CYCLIC EXPOSED AT +40 °C, 90 TO 95 %, 500 h						1) CON	NTACT RE	SIST	ANCE: 250 mΩ MAX.	ТХ	Т_
						2) INSULATION RESISTANCE: $1\ M\Omega\ \text{MIN.} \ (\text{AT HIGH HUMIDITY})$ $10\ M\Omega\ \text{MIN.} \ (\text{AT DRY})$ 3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					
RAPID CHANGE OF		TEMPERATURE -55±3→5 TO 35→85±2→5 TO 35°C			1) CONTACT RESISTANCE: 250 mΩ MAX.				Х	_	
TEMPERATURE		TIME 30 TO 35→5 MAX→30 TO 35→5 MAX min UNDER 5 CYCLES.			<ul><li>2) INSULATION RESISTANCE: 100 MΩ MIN.</li><li>3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li></ul>						
CORROSION	SALT MIST	48 h.				1) CONTACT RESISTANCE: 250 m $\Omega$ MAX. 2) NO HEAVY CORROSION.				Х	
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, $260 \pm 5$ °C FOR IMMERSION, DURATION $10 \pm 1$ S.			NO DEFORMATION OF CASE AND EXCESSIVE LOOSENESS OF THE TERMINALS.				X	_	
SOLDERABILI	SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245 $\pm$ 2 °C FOR IMMERSION, DURATION 3 $\pm$ 1 S.			MIN. 95 % OF SOLDER IMMERSED AREA SHALL BE COVERED NEW SOLDER COATING.				Х	
2 T 2 T 1 2 PAC	EMPERATU THE OPERAT RISE BY CUI CKING MATE	RE ADE FION TEN RRENT ( RIAL IS	NOT INCLUDED.	CTIVIT	IES.		1				
COUN	T DE	SCRIPTION	ON OF REVISIONS	1	DESIG	NED			CHECKED	DA	ATE
<b>▲</b>							455-5				
REMARK						APPRO			MN. KENJO	202011	
					CHECK			TU. TANIGUCHI	2020112		
I Inless otherwise specified			ied refer to IEC 60512				DESIGNED		HY. MATSUDA	20201120	
Unless otherwise specified, refer to IEC 60512.						DRAWN		VIN	DS. HIROWATARI		
					RAWING NO.			ELC-048578-40-00			
<b>HS</b>		PECIFICATION SHEET			PART NO.		TM5RL-3232 (40)				
FORM UDOO11		OSE ELECTRIC CO., LTD.			CODE NO.		CL0222-2671-0-40			Δ	1/1